

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 4

345 COURTLAND STREET, N.E. ATLANTA, GEORGIA 30365

OCT 1 1 1995

4WD-RCRA

Ms. Jennifer R. Kaduck, Chief Hazardous Waste Management Branch Georgia Environmental Protection Division 205 Butler Street, S.E., Suite 1154 Atlanta, Georgia 30334

SUBJ: Comments on the RCRA Facility Assessment (RFA) Report Hercules, Incorporated/Oxford, Georgia EPA I.D. No. GAD 098 583 909

Dear Ms. Kaduck:

For the last few years, the Environmental Protection Agency's (EPA) overview of Georgia's implementation of the RCRA Program has focused more on HSWA activities rather than base program activities. With that in mind, the staff of Region 4's RCRA Permitting Section (FL/GA Unit) has initiated periodic oversight reviews of certain HSWA corrective action documents including RFAs, RFI NOTIs, and the HSWA portion of the State RCRA Permit. It is hoped that the comments and dialogue generated by these reviews have been helpful to the State, and it is with that in mind that the enclosed comments are submitted. These comments may be utilized now to make modifications to the Hercules RFA or in the future for use on other similar documents.

Enclosed are general and specific comments on the Hercules RFA Report. If you have any questions or would like to discuss the comments, feel free to contact Ms. Kim Clifton of my staff at (404) 347-3555 ext. 6320.

Sincerely

G. Alan Farmer

Chief, RCRA Branch

Waste Management Division

Enclosure



Enforcement & Compliance History Online (ECHO)

Detailed Facility Report







For Public Release - Unrestricted Dissemination Report Generated on 06/25/2013 US Environmental Protection Agency - Office of Enforcement and Compliance Assurance

Gray text in this report indicates information that is not required to be reported to EPA. These data, typically regarding non-major or smaller facilities, are often incomplete.

Facility Permits and Identifiers



Statute	System	Source ID	Facility Name	Street Address	City	State	Zip
	FRS	110002316681	FIBERVISION INC	7101 ALCOVY ROAD NORTHEAST	COVINGTON	GA	30014
CAA	AFS	1321700020	FIBERVISIONS INCORPORATED	7101 ALCOVY RD	COVINGTON	GA	30014
RCRA	RCR	GAD098583909	FIBERVISIONS INC/OXFORD PLANT	7101 ALCOVY RD	COVINGTON	GA	30267
EP313	TRI	30209HRCLSALCOV	HERCULES INC.	7101 ALCOVY RD.	COVINGTON	GA	30209

Facility Characteristics



Statute	Source ID	Universe	Status	Areas	Permit Expiration Date	Latitude/ Longitude	Indian Country?	SIC Codes	NAICS Codes
	110002316681					LRT: 33.611510 , -83.849790	No		
CAA	11321700020	Major (Fed. Rep.)		TITLE V PERMITS , SIP , NSPS			NA	2824 2824	325222
RCRA	GAD098583909	sqg	Active (H)				No	2824	
EP313	30209HRCLSALCOV					33.6167 , -83.8583	NA	2824	325222

For the RCRA program, activities that contribute to an overall facility status of Active are displayed in parentheses using the acronym HPACS, where H indicates handler activities, P - permitting, A - corrective action, C - converter, and S - state-specific. More information is available in the Data Dictionary.

Inspection and Enforcement Summary Data

Data Dictionary

Statute	Source ID	Insp. Last 05Yrs	Date of Last Inspection	Formal Enf Act Last 05 Yrs	Penalties Last 05 Yrs
CAA	1321700020	3	05/14/2012	0	\$00
RCRA	GAD098583909	0	12/12/1997	0	\$00

RCRA FACILITY ASSESSMENT

OF

HERCULES INCORPORATED OXFORD, GEORGIA

EPA ID. NO. GAD098583909

SUBMITTED BY:

LaVern Ajanaku
Environmental Engineer Principle
Georgia Department of Natural Resources
Environmental Protection Division
Hazardous Waste Management Branch
205 Butler Street, Suite 1162
Atlanta, Georgia 30334

June 1995



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

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345 COURTLAND STREET, N.E. ATLANTA, GEORGIA 30365

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4WD-RCRA

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Sincerely,

G. Alan Farmer Chief, RCRA Branch Waste Management Division

Enclosure

K. Clifton/kc:4WD-RCRA:6320/10/2/95/HERCULES

CLIFTON 10-3-95

WILLIAMS

FARMER

COMMENTS ON THE HERCULES RFA REPORT OXFORD, GEORGIA EPA I.D. NO. GAD 098 583 909

GENERAL COMMENTS

- The RFA Report should include SWMU Data Sheets. SWMU Data Sheets should include the following information: name of the unit, type of unit, period of operation, physical description and condition (including function and location), wastes and/or hazardous constituents managed, release pathways, history and/or evidence of releases, and recommendations.
- 2. A number of buildings, tanks, types of equipment are mentioned as being at the facility, yet the function of all these components is not clearly tied together. Perhaps, a process flow diagram would assist in piecing the details of this facility together (e.g., What is the purpose of the underground oil/water separator? How does it fit into the process? What unit or units did it serve? What did it store? With the limited information presented it is not possible to determine if it should have been identified as a SWMU).

SPECIFIC COMMENTS

1. Introduction (Page 1)

Paragraph 1 introduces the RFA, but instead of identifying the objective of the RFA, which you would expect to follow this opening statement, the objective of the RCRA Program is stated.

It may be helpful at this point to identify the stages of the RFA, such as: Preliminary File Review, Visual Site Investigation, Verification Sampling, and RFA Report.

- 2. (Page 2)
 - a. Line 2 states, "The mechanism by which corrective action is specified includes the RFA, for which the present document is the final report."

As part of the RFA, **preliminary determinations** are made regarding releases of concern and the need for further actions and interim measures or stabilization at the facility, corrective action is not specified here, but in the permit.

- b. Line 4 states that the RCRA corrective action program <u>for SWMUs</u> consists of three phases. The highlighted words should be deleted.
- c. Line 5 identifies the RFA phase of the RCRA corrective action program as follows:

The RCRA Facility Assessment (RFA) to identify releases or potential releases requiring further investigation.

A more accurate definition would be as follows: The RFA, to identify SWMU & AOCs and evaluate them for releases or potential releases to all media.

- d. Line 7 identifies the purpose of the RFI phase being to fully characterize the extent of identified releases. This should say to fully characterize the nature and extent of identified releases.
- e. Line 9 identifies the third phase as corrective measures selection and implementation, if required. Should this say CMS study and implementation? To be consistent with the other two phases as identified above briefly describe this phase.
- 3. Site Features (Page 4)

Paragraph 2 states that the Dowthern tanks are **self- contained.** Please explain what is meant by self-contained.
Do you mean has secondary containment?

5. Regulatory History (Page 6)

The first paragraph states that Hercules was granted a permit on June 30, 1986. What type of permit was this? Was this a permit to store hazardous waste? Please be specific here.

6. RCRA Order (Page 6)

It states here that an Administrative Order was executed, briefly explain why the Administrative Order was executed.

7. CERCLA Activities (Page 7)

This paragraph states that Hercules is on the CERCLA list. What CERCLA list? Is this a State list or a Federal list? Please be more specific.

INDIVIDUAL SWMU ASSESSMENTS AND AOC DESCRIPTION

8. SWMU 1: Salt Pot Room (Page 8)

Describe the equipment contained in this room. Describe how the polymer is reclaimed. List the hazardous wastes and/or hazardous constituents managed here. Describe the present condition of the floor.

9. SWMU 2: Old Waste Oil Storage Area

This paragraph states that an inspection of this area was performed in 1985. When was this area first used? Within this paragraph, this area is described also as the "Waste Oil Drum Storage Area," so can EPA assume that waste oil was released or leaked from a number of drums stored in this area at some time during the operation of this facility? What are the dimensions of the area where drums were located and how large of an area was cleaned up? The waste oil that was stored in this area, where did it come from?

- 10. SWMU 3: Container Storage Building
 - a. The following information should be included, in addition to the information already stated in this paragraph: location of the unit, physical description and condition of the unit, specific hazardous wastes and/or hazardous constituents managed, release pathways, years of operation.
 - b. Paragraph 1 concludes with the statement that further investigation is needed in this area. If an RFI is recommended then this should be stated here.
- 11. SWMU 4: Number 6 Fuel Oil Storage Tank Area See comment 10a and 10 b above.
- 12. SWMU 5: Present Waste Oil Storage Area
- a. What were the dimensions of the pad?
- b. See comment 10b.
- 13. Summary (Page 9)
- a. The purpose of this report should be to identify SWMUs and/or AOCs and evaluate them for releases or potential releases to all media, to make preliminary determinations regarding releases of concern and the need for further actions and interim measures or stabilization at the facility, and to identify those SWMUs and/or AOCs that do

not pose a threat to human health or the environment at the time of the VSI.

b. Paragraph 2 states the following:

It has been determined that there are AOCs at the facility as a result of current and past operations. During the visual site inspection, there were five (5) SWMUs identified. Three (3) of those units will require further investigation, and two (2) will not.

No AOCs were identified anywhere in the RFA Report except as mentioned above. It appears that the author is using the acronym AOC in error. EPA defines an Area of Concern (AOC) as any area having a probable release of hazardous waste or hazardous constituents which is not from a solid waste management unit and is determined by the Regional Administrator to pose a current or potential threat to human health or the environment. The five units identified above are clearly SWMUs. EPD may want to revise this paragraph.



LANK

Longston GAO177

Hercules Incorporated P. O. Box 8 Oxford, GA 30267 (404) 786-7011

February 10, 1989

Regional Administrator Environmental Protection Agency Region IV 345 Courtland St., N.E. Atlanta, GA 30365

RE: Soft Hammer Demonstration/Certification

In accordance with the Environmental Protection Agency's land disposal restrictions governing the first third scheduled wastes, Hercules Incorporated has enclosed a soft hammer demonstration and certification as per 40 CFR 268.8(a)(2) for EPA waste code U211.

The demonstration reflects our efforts to locate practically available treatment that affords the greatest environmental benefit. Based on our search for such treatment we have determined that recovery is the best practically available treatment.

The review of practically available treatment technologies included a consideration of 1) past treatment practices, 2) a cost ratio that compared the cost of treatment, shipment and disposed versus the cost of shipment and disposal, and finally 3) a treatment hierarchy that included recycling/recovery, destruction (incinerator) and immobilization (stabilization).

If any further information is required, please contact me at (404) 786-7011.

Patrick Kitchens

Enclosure

xc: B. Khaleghi - GA EPD

E. A. Ikenberry - 5160 N.W. Chemical Waste Management, Inc.

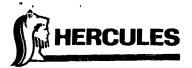
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SOFT HAMMER DEMONSTRATION

Waste Code U211

FACILITY OWNER	LOCATION	TREATMENT METHOD	TELEPHONE	CONTACT	DATE
1. Chemical Waste Management, Inc.	Emelle, AL	Recovery	(205) 652-9721	Carolyn Miller	02/09/89





I CERTIFY UNDER PENALTY OF LAW THAT THE REQUIREMENTS OF 40 CFR 268.8(A)(1) HAVE BEEN MET AND THAT I HAVE CONTRACTED TO TREAT MY WASTE (OR WILL OTHERWISE PROVIDE TREATMENT) BY THE PRACTICALLY AVAILABLE TECHNOLOGY WHICH YIELDS THE GREATEST ENVIRONMENTAL BENEFIT, AS INDICATED IN MY DEMONSTRATION. I BELIEVE THAT THE INFORMATION SUBMITTED IS TRUE, ACCURATE, AND COMPLETE. I AM AWARE THAT THERE ARE SIGNIFICANT PENALTIES FOR SUBMITTING FALSE INFORMATION, INCLUDING THE POSSIBILITY OF FINE AND IMPRISONMENT.

PATRICK KITCHÈNS

Hercules Incorporated

P. O. Box 8

GAD 078 583 9070xford, GA 2267



March 29, 1989

Regional Administrator Environmental Protection Agency Region IV 345 Courtland St., N.E. Atlanta, GA 30365

RE: Revised Soft Hammer Demonstration/Certification

In accordance with the Environmental Protection Agency's land disposal restrictions governing the first third scheduled wastes, Hercules Incorporated has enclosed a soft hammer demonstration and certification as per 40 CFR 268.8(a)(2) for EPA waste code U210.

This demonstration reflects the discovery that recovery is not a practically available treatment as was indicated in the February 10, 1989 demonstration submitted to you. Based on new information, incineration is the best practically available treatment.

The review of practically available treatment technologies included a consideration of 1) past treatment practices, 2) a cost ratio that compared the cost of treatment, shipment and disposed versus the cost of shipment and disposal, and finally 3) a treatment hierarchy that included recycling/recovery, destruction (incinerator) and immobilization (stabilization).

Please replace the previously submitted soft hammer demonstration and certification with this revision.

If any further information is required, please contact me at (404) 786-7011.

Patrick Kitchens

Enclosure

xc: B. Khaleghi - GA EPD

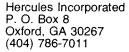
E. A. Ikenberry - 5160 N.W. Chemical Waste Management, Inc.

5857F/3

SOFT HAMMER DEMONSTRATION

Waste Code U210

FACILITY OWNER	LOCATION	TREATMENT METHOD	TELEPHONE	CONTACT	DATE
 Chemical Waste Management, Inc. Trade Waste Incineration CWM Resource Recovery, Inc. 	Emelle, AL	Incineration	(205) 652-9721	Susan Stokes	03/29/89
	Sauget, IL	Incineration	(618) 271-2804	Terry Johnson	03/31/89
	West Carrollton, OH	Incineration	(513) 859-6101	Tony Rose	03/31/89





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PATRICK KITCHENS



Hercules Incorporated P. O. Box 8 Oxford, GA 30267 (404) 786-7011

February 10, 1989

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The demonstration reflects our efforts to locate practically available treatment that affords the greatest environmental benefit. Based on our search for such treatment we have determined that recovery is the best practically available treatment.

The review of practically available treatment technologies included a consideration of 1) past treatment practices, 2) a cost ratio that compared the cost of treatment, shipment and disposed versus the cost of shipment and disposal, and finally 3) a treatment hierarchy that included recycling/recovery, destruction (incinerator) and immobilization (stabilization).

If any further information is required, please contact me at (404) 786-7011.

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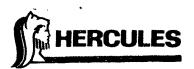
5857F/2

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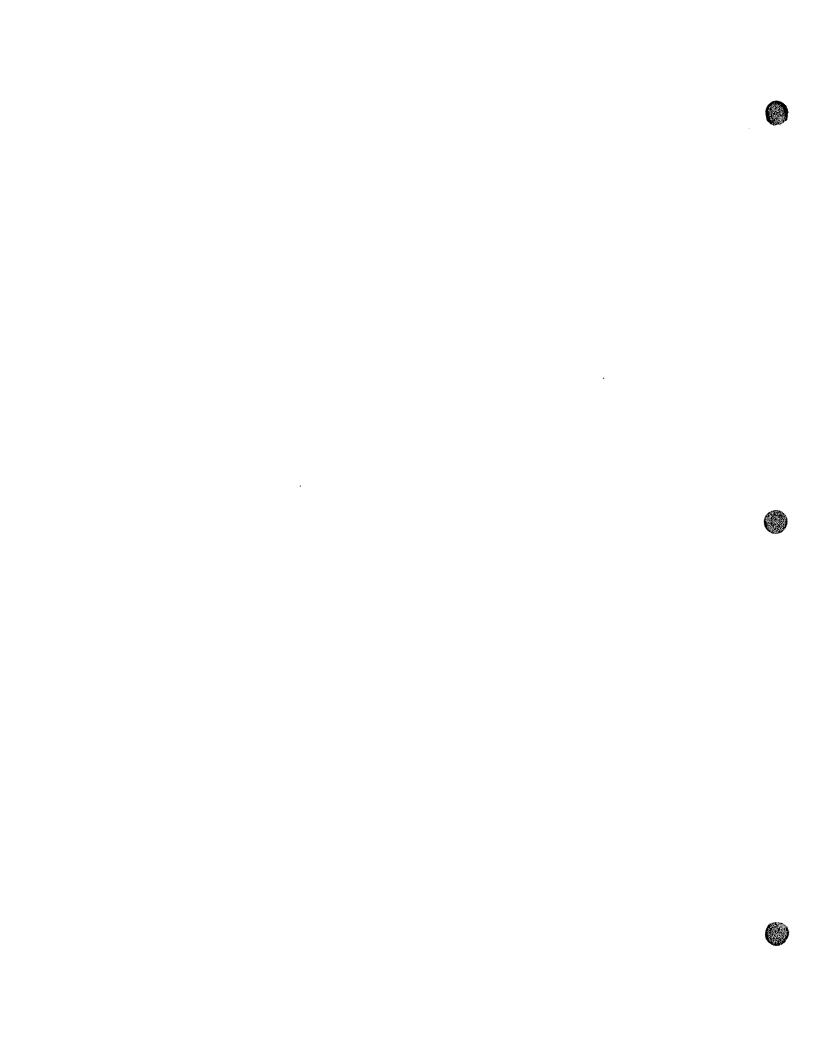


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TABLE OF CONTENTS

I.	EXEC	UTIVE SUMMARY 1
II.	INTRO	DDUCTION 1
	A. B.	File Search and VSI2Facility Description3B.1 Site Location3B.2 Nature of Operations3
		B.3 Site Features
	C.	Process Description
	D.	Waste Management Practices
	E.	Regulatory History
		E.1 RCRA Permitting History
		i. RCRA Orders 6
		E.2. CERCLA Activities
	177	E.3. Air Quality Permitting
	F. G.	Release History
	G.	G.1. Land Use
		G.2. Water Supply
		G.3. Surface Water
		i. Flooding 7
		G.4. Groundwater
IV. REFER	SUMN	YIDUAL SWMU ASSESSMENTS AND AOC DESCRIPTION
Exhibit	- A	Eggility Domnit
Exhibit		Facility Permit Administrative Order No. EPD-HW-142
Exhibit		Newton County Health Department Survey
Exhibit		Sample Analysis Results
Exhibit		June 12, 1991 Trip Report
Exhibit		Container Storage Building Floor Repair Verification
Exhibit		April 9, 1993 Notice of Violation Salt Pot Room Floor Repair
Exhibit Exhibit		June 28, 1985 Trip Report
Exhibit		September 1981 Fuel Oil Spill Details
Append	dix A	Photographic Log
Figure Figure Figure Figure Figure Figure	2 3 4 5	Facility Map Facility Topographic Map Covington, Georgia Topographic Map Floodplain Map Aerial Photograph Map Locating Withdrawal Wells
Table 1		Process Descriptions and Waste Generated



I. EXECUTIVE SUMMARY

A Visual Site Inspection (VSI) was performed at Hercules, Incorporated (Hercules) on May 10, 1995 by Georgia Environmental Protection Division (EPD) inspector LaVern Ajanaku and on May 15, 1995 by LaVern Ajanaku and Steve White. The inspectors were accompanied by Cynthia R. Nowak and P. Kitchens, employees of Hercules, during the inspection.

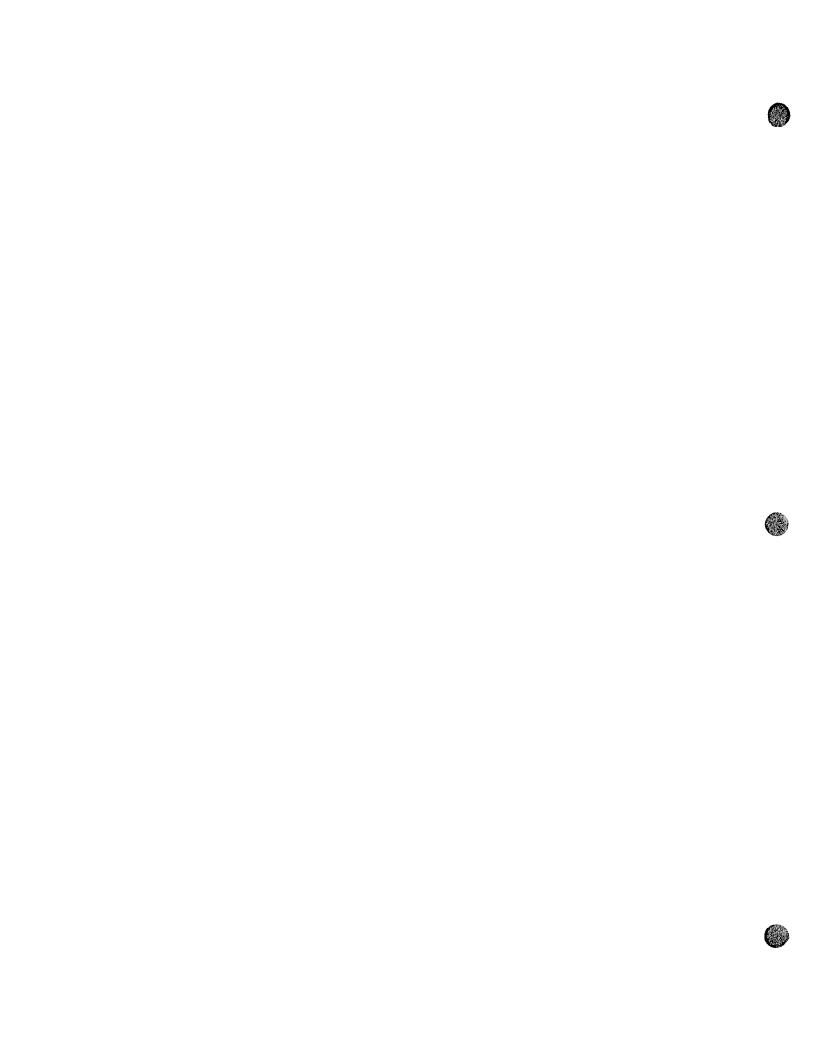
Hercules is a facility which manufactures synthetic fiber - continuous filament, bulked continuous filament, and staple - from polypropylene polymer which is produced at other off-site locations. The facility is located in Newton County within the city of limits of Covington, Georgia which is adjacent to the city of Oxford, Georgia. Hercules presently operates one (1) hazardous waste management area, the Container Storage Building.

During the facility file search, information contained in this report was retrieved from EPD and EPA files.

II. INTRODUCTION

The RCRA Facility Assessment (RFA) is a preliminary phase of the RCRA corrective action program. The objective of the program is to clean up releases to the environment of hazardous waste or hazardous constituents. The program applies to all operating, inactive, or closed facilities that treat, store, or dispose of hazardous waste (TSDs) and which thereby are required to obtain RCRA permits.

Prior to the passage of the 1984 Hazardous and Solid Waste Amendments to RCRA, the Georgia Environmental Protection Division's authority to require corrective action for releases of hazardous constituents was limited to releases to groundwater from units that were covered by RCRA permits. Paragraph 391-3-11-.10(2) of the Georgia Rules for Hazardous Waste Management, which incorporates 40 CFR 264 Subpart F, provided the vehicle for requiring corrective action at these "regulated" units. Subsequent to state authorization for the 1984 amendments. EPD's program now extends to releases of hazardous constituents to any media from all units at TSDs. "Unit" in the present context implies "solid waste management unit" (SWMU), the definition of which includes, but is not limited to, any landfill, surface impoundment, waste pile, land treatment unit, incinerator, injection well, tank (including storage, treatment and accumulation tanks), container storage unit, wastewater treatment unit, including all conveyances and appurtenances used in waste management or stormwater handling, elementary neutralization unit, transfer station, or recycling unit from which hazardous waste, or hazardous constituents might migrate, irrespective of whether the units were intended for the management of solid and/or hazardous waste. The term also applies to areas associated with production processes which have become contaminated as a result of routine, systematic and deliberate releases of wastes or constituents. Atmospheric releases that are covered by an operating permit under Georgia's Air Quality Control Act are excluded. The Georgia Rules for Hazardous Waste Management have been amended by adopting 40 CFR 264.101 which, in part, states that corrective action for releases from SWMUs will be specified in the RCRA permit. The Georgia Hazardous Waste Management Act, O.C.G.A. 12-8-60 et seq., independently specifies that any permit "shall contain conditions requiring



constituents at the facility seeking a permit, regardless of the time at which waste was placed at such facility" [12-8-66(e)]. The mechanism by which corrective action is specified includes the RFA, for which the present document is the final report.

The RCRA corrective action program for SWMUs consists of three phases:

- 1. The RCRA Facility Assessment (RFA) to identify releases or potential releases requiring further investigation.
- The RCRA Facility Investigation (RFI) to fully characterize the extent of identified releases.
- 3. If required, corrective measures selection and implementation.

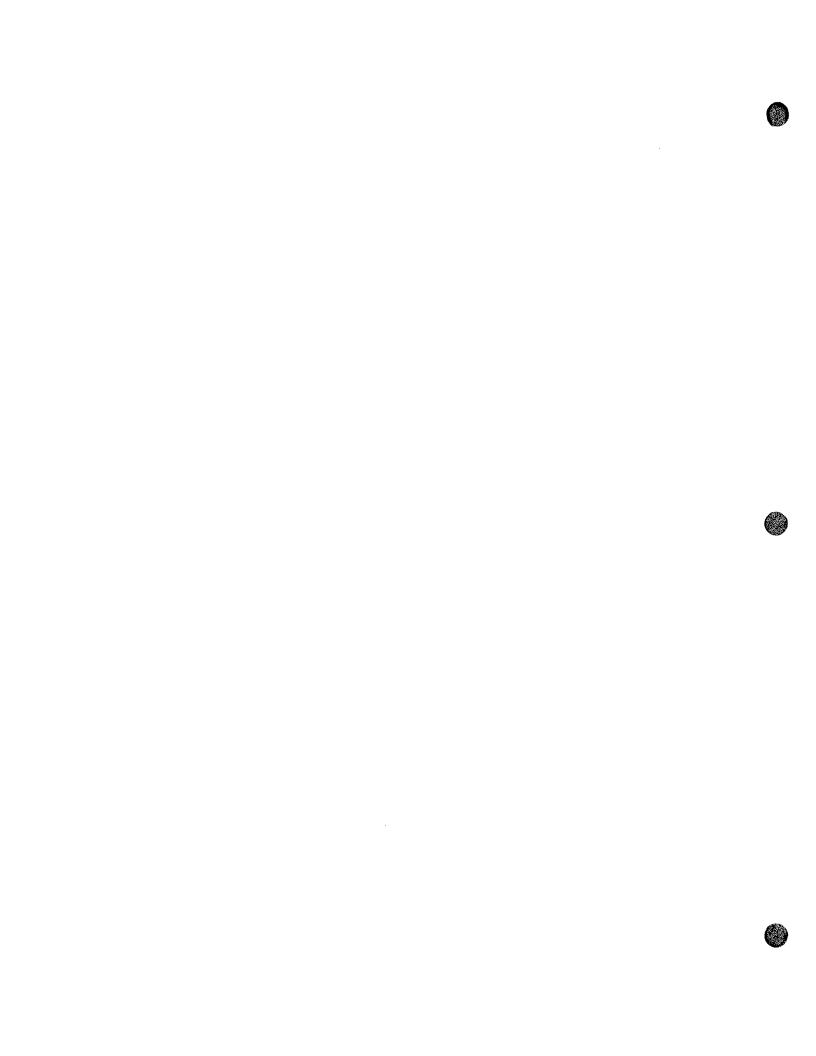
During the RFA, EPD investigators compile information on SWMUs and other areas of concern at the facility. Sources of information include inspection reports, permit applications, historical monitoring data, interviews, and aerial photographs. As of June 28, 1988, Paragraph 391-3-11(3)(g) of the Georgia Rules [40 CFR 270.14(d)] requires that a permit applicant itself provide descriptive information on the SWMUs and provide all available information pertaining to any release from the units. EPD evaluates this information to screen from further investigation or action those SWMUs which do not pose a threat to human health or the environment, and to make preliminary determinations regarding releases from the remaining SWMUs, i.e., whether interim corrective measures and/or further investigations are needed. These "further investigations" are handled under the RCRA Facility Investigation (RFI) phase of the program. (RFA, 1991)

A. File Search and VSI

A file search was done before performing the visual site inspection. The sources used include facility files located at the EPD/Hazardous Waste Management Branch office and facility file located at the EPA office.

A Visual Site Inspection was conducted on May 10, 1995 and May 15, 1995. All areas which currently or in the past could have involved a release of hazardous wastes or hazardous constituents to the environment were investigated. See Figure 1 for the location of these areas. Those areas include the following:

- Salt Pot Room
- Old Waste Oil Storage Area
- Container Storage Building
- Number 6 Fuel Oil Storage Tank Area
- Present Waste Oil Storage Area



B. Facility Description

B.1 Site Location

The Oxford, Georgia Hercules, Inc. facility is located on Alcovy Road in Newton County within the city limits of Covington, Georgia which is adjacent to the city of Oxford, Georgia. The facility mailing address is:

Hercules, Incorporated P. O. Box 8 Oxford, Georgia 30267

The latitude and longitude of the site is 33°37'00" and 83°51'30" respectively.

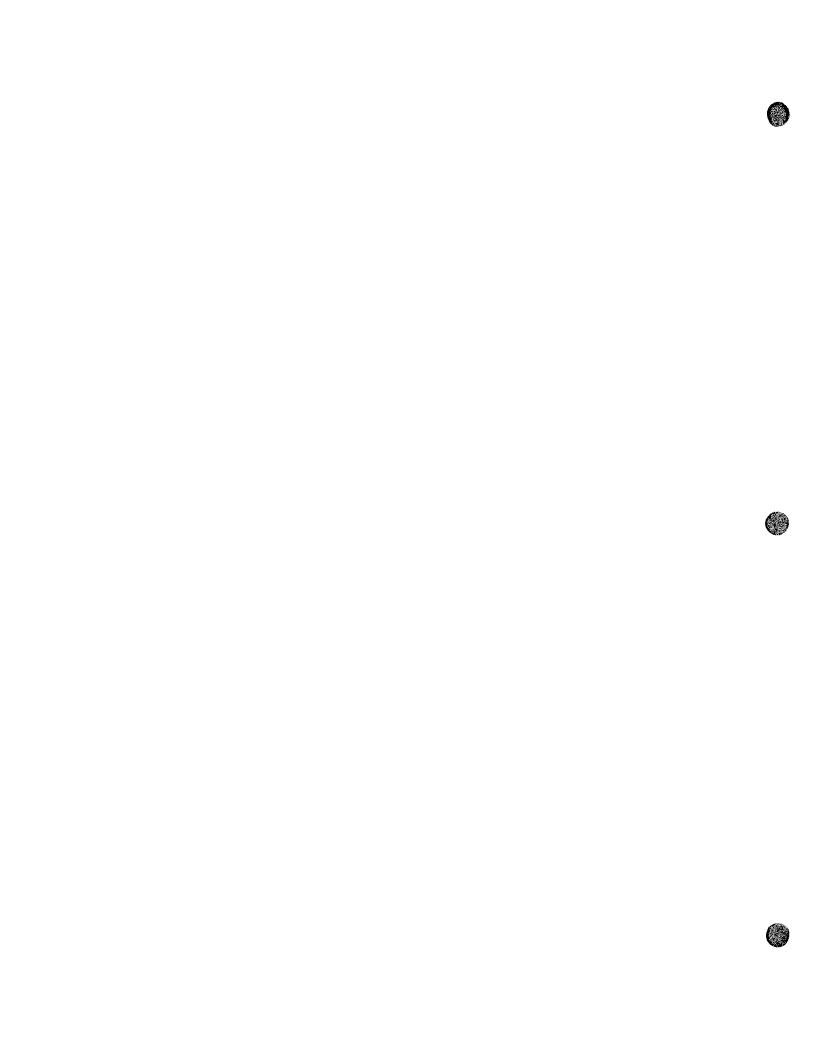
B.2 Nature of Operations

Hercules is a facility which manufactures polypropylene fiber in continuous filament, bulked continuous filament, and staple form. The polypropylene fiber is used for carpet fiber, and in staple form it is used as an absorbent fiber in disposable diapers. Hercules cease manufactured carpet fiber in February of 1992. All hazardous waste generated at the site is eventually shipped off-site to other permitted hazardous waste treatment or disposal facilities.

B.3 Site Features

Hercules presently operates one hazardous waste management unit, the permitted Container Storage Building. The location of this unit is identified on the Facility Site Map in Figure 1.

The Hercules property encompasses approximately 150 acres. See Figure 5 for an aerial photograph taken August 11, 1984. The facility has a main gate which is located on Alcovy Road and is used for receiving deliveries by truck, making shipments by truck, entrance for contractor vehicles, and entrance for contractor and Hercules employees. The other closed and locked gates can accommodate movement of vehicles and equipment during heavy construction or during emergencies, if necessary. The facility has several storage buildings on site. North of Plant I is a 750,000 gallon fire pond. This is a reservoir which will be used in the event of an emergency on-site (See Photo 1). The facility uses carp fish to keep the lined pond free of algae. Storage buildings which house facility equipment, a Rainwater Flotation Basin, the Boiler House which houses the boilers to furnish energy for the plant and two (2) contained fuel oil storage tanks are also located north of Plant I. In one of the storage buildings, the facility stores material and chemicals for roofing. The building is totally contained. It has a concrete floor with no floor drains or outlet valves (See Photo 2). On the south end of Plant I is a maintenance shop which has a satellite accumulation area which stores used rags, aerosol cans, used batteries and used oil (See Photos 5 - 8). Also, near this area is an underground oil-water separator. The tank is 250 gallons in size and has been in place since 1989 (See Photo 10). South of Plant I are the contained Dowtherm J storage tanks, a cooling tower, the Salt Pot Room, the permitted Container Storage Building, Staple Plant II, the Process



Water Outfall, a Rainwater Flotation Basin, railroad tracks for rail cars which transport the polypropylene flakes (See Photos 3 & 4), and silos for storage of the polypropylene.

The Dowtherm tanks are self contained (See Photo 10a). See Table 1 for a description of Dowtherm J and its uses. The facility bleeds the tanks once or twice a year. The waste is accumulated in drums labeled with the D001 EPA hazardous waste code. When a 55-gallon drum is filled, it is transferred to the Container Storage Building. The containment has two (2) drains and (2) locked valves which would be used to remove waste in the event of a release (See Photos 11 & 12). See Section D for details of the Container Storage Building.

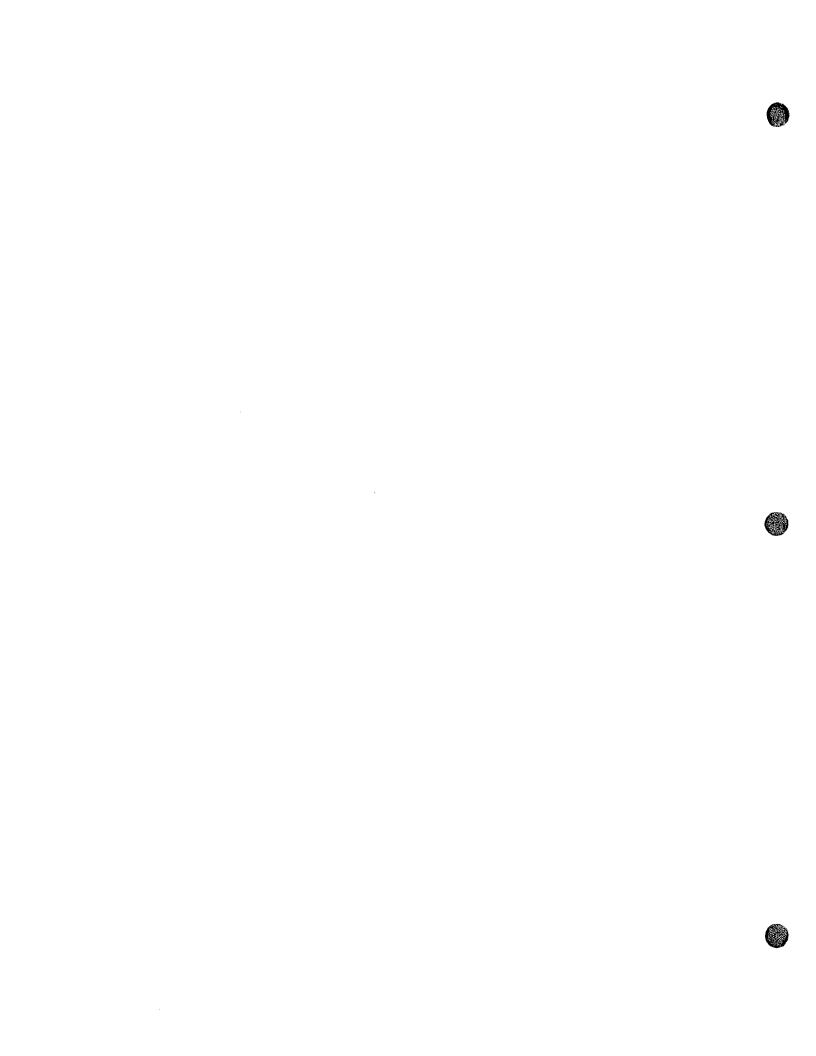
The Salt Pot Room is used to wash the spinnerettes in salt baths. The salt baths are contained in 50-gallon tanks. D001 (High-tec) was used in the salt baths (See Photos 13 & 14). The facility has discontinued the use of High-tec and is now using a non-hazardous product named 290 Parkettes. High-tec was used for several years in the salt baths. The floor drains in this area drain to the POTW (See Photo 15).

The Process Water Outfall (POTW) has been built for two (2) years (See Photo 16). Prior to its installation, the facility used a lift station to pump water to sewer system. The facility presently generates approximately 200,000 gallons of process water a day. The facility samples the water at the POTW once a month as required by the city. They also sample every six (6) months for extensive testing. See Exhibit D for the results of the analysis of those samples taken from the extensive testing.

There are two (2) Rainwater Flotation Basins used to catch rain water run-off from the facility (See Photos 17 - 19). The basins are cleaned out approximately once every two (2) years. The settlement is sent to a landfill.

One of the fuel oil storage tanks is a primary tank and is used to store and transfer Number 6 fuel oil (See Photo 20). Its capacity is approximately 257,000 gallons and its dimensions are 37' dia. x 31'-8" high. It is also enclosed in a diked area with a concrete floor to contain spills and a drainage valve which is kept locked. The dike dimensions are 89' square and the dike itself is 3.87' high, with a volume of 230,000 gallons. The tank level is reportedly kept below 230,000 gallons. The diked area has a drain valve to remove rain water accumulation and to remove small spills or leaks from storage tank or remnants of large spills. The tank truck unloading facility for this storage tank is equipped with a diked area or sump that will contain the capacity of a tank truck in case of a spill or leak during unloading, etc. Valves are provided to drain off rain water accumulation and to collect spilled fuel oil. The second fuel oil storage tank is approximately 500 gallons and is in a diked area with a concrete floor to contain spills and a drainage valve which is kept locked (See Photo 21).

There were four underground storage tanks at the facility. See Figure 1 for the location of these tanks. Each tank is approximately 24,000 gallons in size. Two tanks contain the product fiber finish. The third tank is empty. The fourth tank, which held Number 2 fuel oil, was excavated one year ago. It was located north of Plant I near the Power House.



There are laboratories located in Plant I and II. Only three of the eleven laboratories located at the facility generate hazardous waste. Those are the Chromatography, Textile, and Spinning laboratories. After accumulation, the waste is reportedly transported to the Container Storage Building for storage until shipped offsite.

C. <u>Process Description</u>

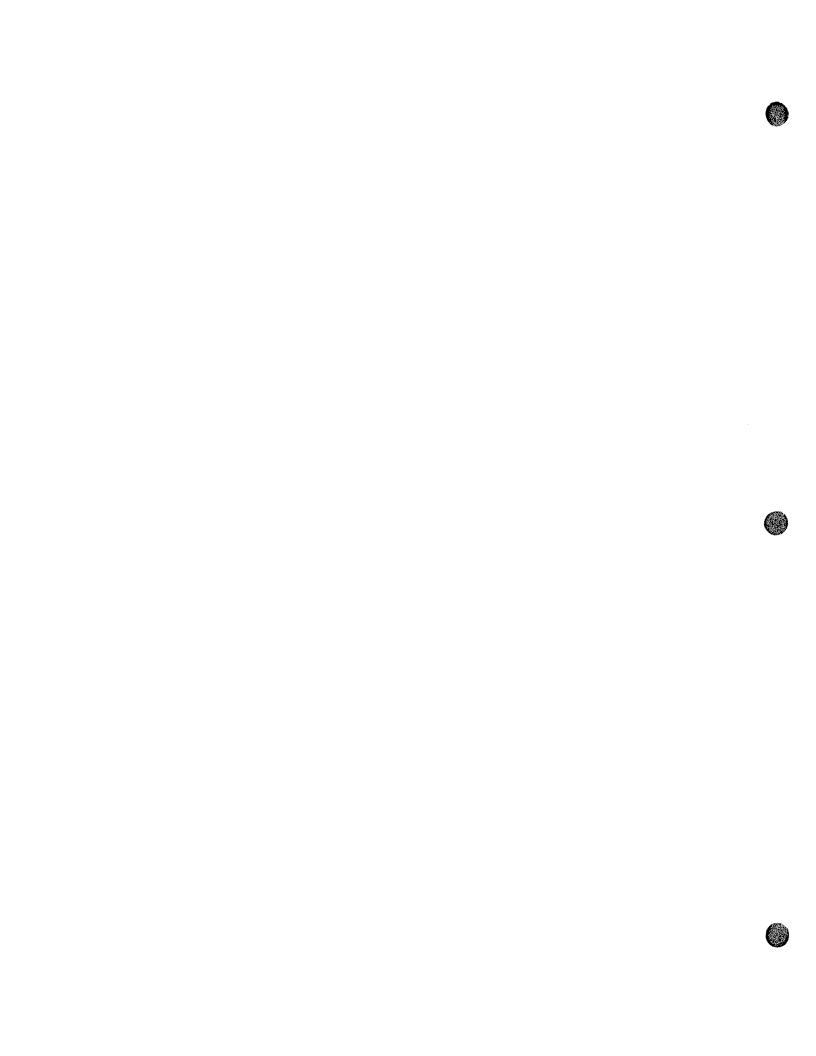
The polypropylene in flake form is piped from railcars into silos from there it is sent to either the spin tower in Plant I to produce filament form fiber or to Plant II to produce staple form fiber. Photo 31 shows the piping which carries the polypropylene into Plant I from the silos. As the polypropylene travels from top to bottom of the spin tower it is mixed with colorants and stabilizers, blended, heated by way of extruders and put through spinnerettes. At this point, it is spun onto spools. The hazardous waste generated are not produced by the manufacturing process, but are commercial products which are used for equipment cleaning, laboratory operations or support operations. See Table I for the process descriptions of the generation of hazardous waste.

D. Waste Management Practices

D.1 Container Storage Building

The Container Storage Building was built in 1985 (See Photos 22 & 23). This area is presently used as the hazardous waste container storage area. It is located south of Plant I. It is currently permitted to receive and store all containers of hazardous waste generated by Hercules. The west end of the building, approximately 18' x 39', is restricted to hazardous waste container storage. The east end of the building is for storage of used oil, raw materials, and used Dowtherm J. Reportedly, the 6" reinforced concrete base underlying the container pallets is free of cracks or gaps and is sufficiently impervious to contain leaks, spills, and accumulated precipitation until the collected material is detected and removed. The base is sloped approximately 1/4 inch per foot toward a grate covered drain trench near the center of the building (See Photo 23). Liquids resulting from leaks, spills or precipitation can be drained and collected at a locked 3" drain valve located outside the building foundation (See Photo 24). A secondary containment basin (approximately 10' x 5') is located inside the main containment basin and is also sloped for drainage and equipped with a locked 1" drain valve located outside the building foundation (See Photo 24). All hazardous waste liquids collected resulting from spills or leaks would be returned to non-leaking drums and placed in the hazardous waste storage area of the Container Storage Building. All containers - normally 55-gallons drums - are placed on wood pallets which provide additional protection against contact of the containers with accumulated liquids. Location for specific wastes within the storage area are designated by signs.

Run-on into the containment basins from surface waters is prevented by the elevation of the basins above grade which averages about 10 inches around all sides. The earth around the building is graded on all sides to provide rainwater drainage away from the building. The loading dock road bed is 4 feet below floor level and the fork lift truck approach ramp is 25 feet long inclined away from the building at an angle of 3°49'. A sheet metal roof and siding will prevent rainwater from entering the storage facility. The



containment basins are reportedly 46.7 feet above the 100-year flood plain of Dried Indian Creek.

Spilled or leaked liquid waste or accumulated precipitation is collected from the main containment basin and drain trench using the 3" drain valve, and at the secondary containment basin 1" drain valve to prevent overflow. Since the physical and chemical characteristics of the hazardous wastes stored in these basins are reportedly known before storage (odor, acidity, specific gravity, water solubility, etc.), any leaks or spills detected in the basins can be determined either by inspection or by tests. If the presence of any hazardous waste is indicated, it is reportedly collected at the respective drain valve, drummed and returned to the containment basin. The basin drain valves are high enough above grade to permit gravity flow collection of liquids from the basins into suitable containers for return to the storage area. The storage area is reportedly routinely inspected at least weekly. Inspection results are to be recorded and kept on file for at least 3 years. Operations personnel are required to be in the building frequently to obtain materials for the plant manufacturing processes. A leak or spill would be reported by them if detected by odor or otherwise. The building has six floodlights, turned on automatically by light detectors, for use by operations personnel getting materials from the non-hazardous storage section. A fire alarm station and weather protected telephone are located about 25 ft. from the entrance to the drum storage building.

All wastes normally generated and stored at this facility are reportedly either free liquids or dry solids. The only occasion when a sludge consistency waste might be generated would be from the clean-up of a liquid spill, leak or other abnormal occurrence. This material is reportedly stored in containers and absorbent material added to ensure that all free liquid is absorbed. In the event that a sludge is generated and stored in containers, in lieu of testing, a 5-inch freeboard space would be left at the top of the containers before sealing and transporting to storage. Prior to transportation off plant, the containers are reportedly opened and visually inspected for the presence of free liquids. If present, absorbent material should be added and the drum resealed for transport. This freeboard allowance also permits the disposer, at his facility upon receipt of the containers, to inspect and add absorbent without additional handling of the waste.

E. Regulatory History

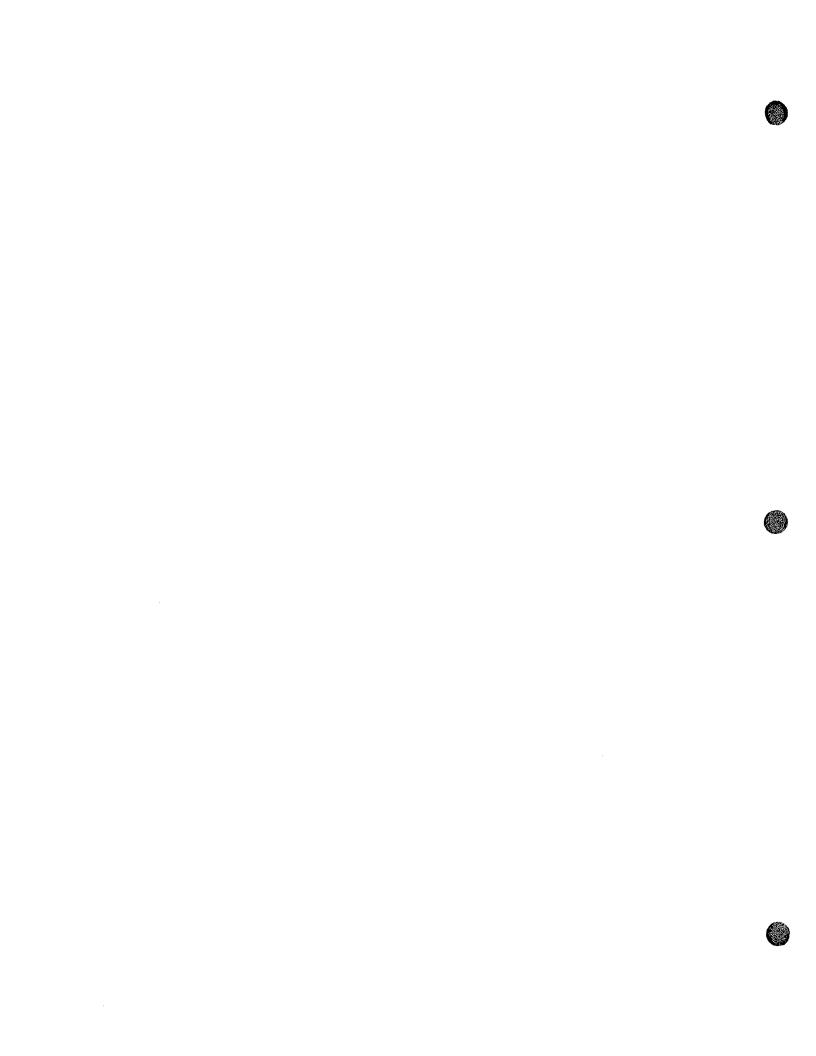
E.1 RCRA Permitting History

Hercules opened for business in October of 1967. The facility was granted a permit on June 30, 1986 (See Exhibit A). The facility's existing hazardous waste facility permit number is HW-028(S). This permit expires June 30, 1996.

The facility contact is Mr. Patrick R. Kitchens, Environmental Coordinator. Mr. Kitchens can be reach at (404) 786-7011, Ext. 3220.

i. RCRA Orders

Administrative Order Number EPD-HW-142 was executed July 3, 1984 (See Exhibit B).



E.2. CERCLA Activities

Hercules is on the CERCLA list. A Preliminary Assessment was performed there on September 17, 1985 after which no further action was required.

E.3. Air Quality Permitting

Hercules currently holds permit numbers 2824-107-9506 and 2824-107-8122-0.

F. Release History

The release history for this facility has been included in the text which discusses each SWMU.

G. Environmental Setting

G.1. Land Use

The vast majority of the area within 1000 feet of the facility is zoned for residential, commercial, and industrial use (See Figure 2).

G.2. Water Supply

A survey was performed around the property boundary of Hercules by Newton County Health Department². It appeared that most of the area around Hercules is served by city or county water (See Exhibit C).

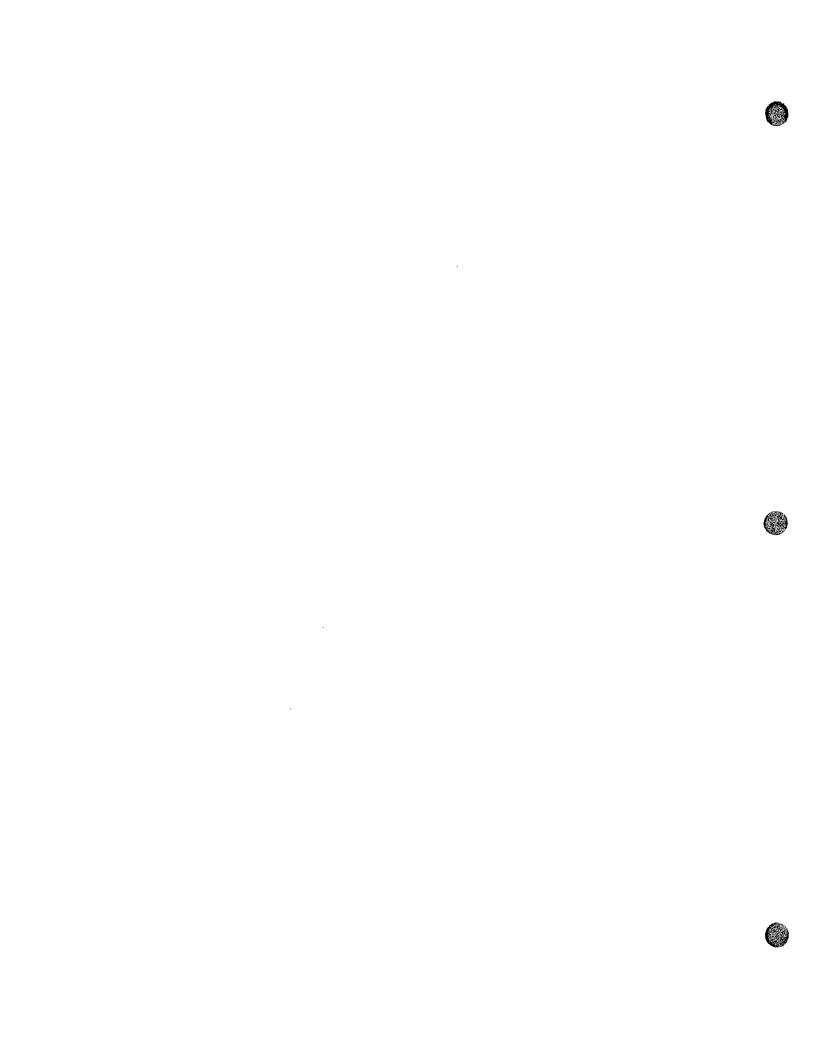
Hercules operates no injection wells either on-site or off-site. Hercules has six (6) withdrawal wells on-site. See Section G.4 for more information on wells.

G.3. Surface Water

A Topographic map^{3,4}, Figure 2 shows the facility property boundaries (marked with the symbols "P") and a region 1,000 feet beyond showing land usage. Two-foot contour intervals are used to indicate direction of surface water flow. The only continuous flow surface water within the 1,000-foot region is Dried Indian Creek.

i. Flooding

A flood plain map is presented in Figure 4.⁵ The flood plain map is taken from Federal Emergency Management Agency National Insurance Program - Flood Insurance Rate Map; Community Panel Number 130144-0002. It's effective date is March 2, 1983. Figure 4 shows that the permitted Container Storage Building is not in the limits of the 100 year flood area.



G.4. Groundwater

Hercules currently has six (6) withdrawal wells on site (See Photos 25-29). See Figure 6 for the location of wells. Three of the wells have been capped and are not in use. The three remaining wells are used to provide water to the Fire Pond, the manufacturing processes, the boilers, and the cooling towers. The wells were installed in 1986.

III. INDIVIDUAL SWMU ASSESSMENTS AND AOC DESCRIPTION

The following Solid Waste Management Units (SWMUs) were identified through the file review of the facility and the visual site inspection. Emergency Response had no reports of spills⁶. See Figure 1 for the location of these areas:

SWMU #1: Salt Pot Room

mer Th-When the plant opened in 1967, this room was used to reclaim polymer. There were no hazardous constituents generated from this process. In approximately 1975, this room was used for salt baths for cleaning spinnerettes (See Photos 13 -15). See Section B.3 for details of operations in this unit. During an inspection on December 4, 1992, it was determined that sulfuric acid had been released onto the floor (See Exhibit G for Notice of Violation). During the repair of the floor it was noticed by the facility that in one of the floor drains, the nitric acid had deteriorated the concrete and was released into the soil (See Photo 15). Exhibit H provides the details of the remediation of that release and verifies that all contaminated soil was removed. No further investigations are needed in this area. DATE OF OP. TIMENSIONS IT FILES
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SWMU #2: Old Waste Oil Storage Area

During an inspection on June 28, 1985, it was noted that there was obvious contamination of the soil by waste oil around this area. The facility took samples of the contaminated soil and sent the samples to Chemical Waste Management (CWM) for analysis. The contaminated soil around the facility's Old Waste Oil Drum Storage Area was cleaned-up. It was transported as non-hazardous waste. Please see Exhibit I for details. No further investigations are needed in this area. The area is presently covered with asphalt.

1985

SWMU #3: Container Storage Building

A hazardous waste spill was reported to EPD emergency response center on March 20, 1989. The spill was discovered during the facility's weekly inspection of the hazardous waste storage area. The contents of one drum (55 gallons) of Waste Big Dipper (See Table 1 for constituents) had leaked out and was contained in both the drum pallet and floor sump. The valves located on the outside of the west end of the building were used to drain the waste from the floor sump into containers (See Photo 24). This operation posed a high possibility for a release. Further investigation is needed in this area.

The west end of the covered container storage area is restricted to hazardous waste storage. A concrete curb forms a secondary containment basin. At the time of an inspection on June 12, 1991, there appeared to be surfacial cracks in the base (See الإيران الإيلام الأنام ال

8



Exhibit E). On August 9, 1991, the base was repaired, a new coating was applied (See Exhibit F).

SWMU #4: Number 6 Fuel Oil Storage Tank Area

A fuel oil spill was discovered on September 5, 1981 by the utility operator. During the inspection, the operator discovered the fuel oil pump had burst a shaft mechanical seal. This resulted in approximately 3,000 gallons of #6 fuel oil being dumped inside the diked area. This diked area had an earthen bottom. The fuel oil soaked into the soil. The contaminated soil was removed, and dumped at the Newton County Landfill. See Exhibit J for more details. This area needs further investigation. There were no samples taken at the time of the spill to ensure that all the contaminated soil was removed. After this incident, the facility installed a concrete bottom to the diked area.

SWMU #5: Present Waste Oil Storage Area

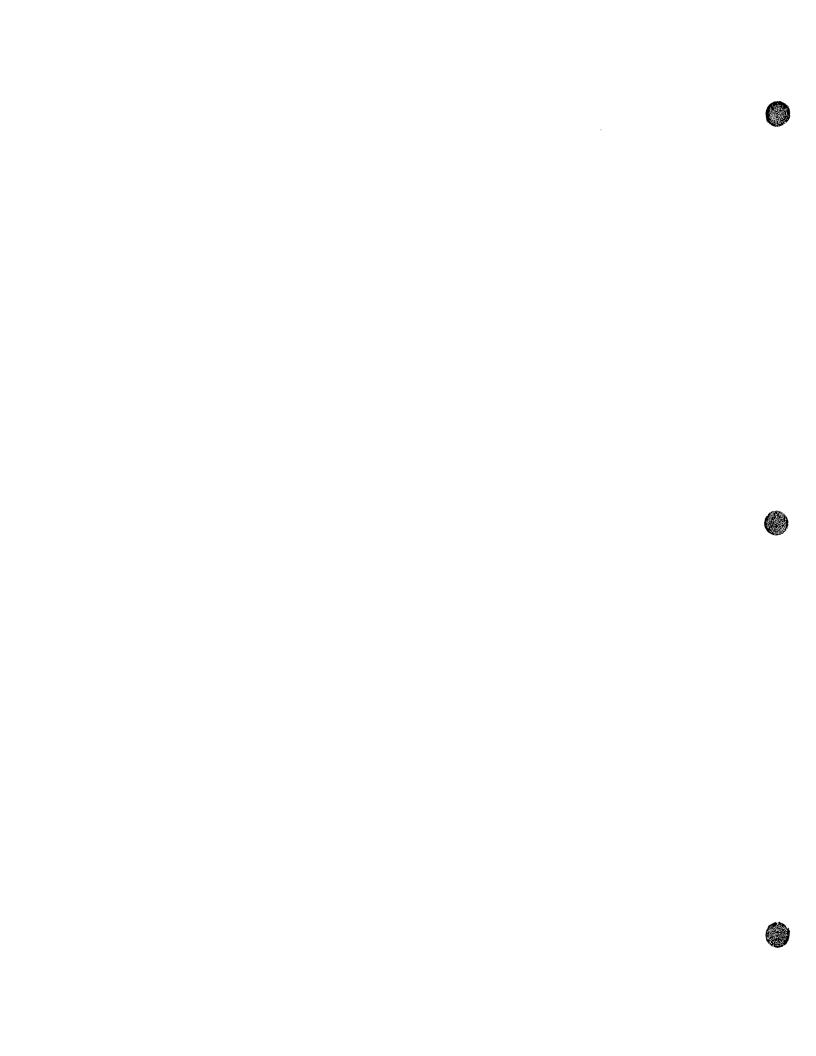
The pad used to store waste oil was constructed in 1985. It is located northeast of the Container Storage Building (See Photo 30). The pad appeared to have numerous cracks. It is used to store containers of used waste oil, empty drums, and a non-hazardous waste condensate generated in the manufacturing process of the polypropylene. Any run-off from this pad drains to the northwest corner and runs through a drainage ditch which goes underneath an access road in back of the facility. From there the run-off flows onto the property in back of the plant. Photos 17 and 22 also provides views of this storage pad. Further investigation is needed in this area.

IV. SUMMARY

The purpose of this report is to identify SWMUs which require further investigation and to determine whether corrective action is necessary.

It has been determined that there are <u>AOCs</u> at the facility as a result of current and past operations. During the visual site inspection, there were five (5) SWMUs identified. Three (3) of those units will require further investigation, and two (2) will not.

This report stipulates that a RCRA facility investigation will be required for the facility. That information will be incorporated into the Permit.



REFERENCES

- 1. Hercules, Incorporated, Part B Application, Permit No. EPD-HW-028(S), and facility files.
- 2. Newton County Health Department, 5220 Highway 278, Covington, Georgia, 30209, June 11, 1985.
- 3. Southern Resource Mapping Corporation, Ormond Beach, Florida, November 1985.
- 4. U.S. Geological Survey, 7.5-Minute Topographic Covington Quadrangle Map of Georgia.
- 5. Flood Insurance Rate Map, City of Covington, Georgia, Newton County, prepared by the Federal Emergency Management Agency, March 2, 1983.
- 6. Emergency Response and Removal Branch, Helen Scott, EPA, Courtland Street, Atlanta, Georgia, Records Start From 1988 Present.
- 7. Underground Storage Tanks, Land Protection Branch, Shaheer Mahana, Tradeport, Atlanta, Georgia.

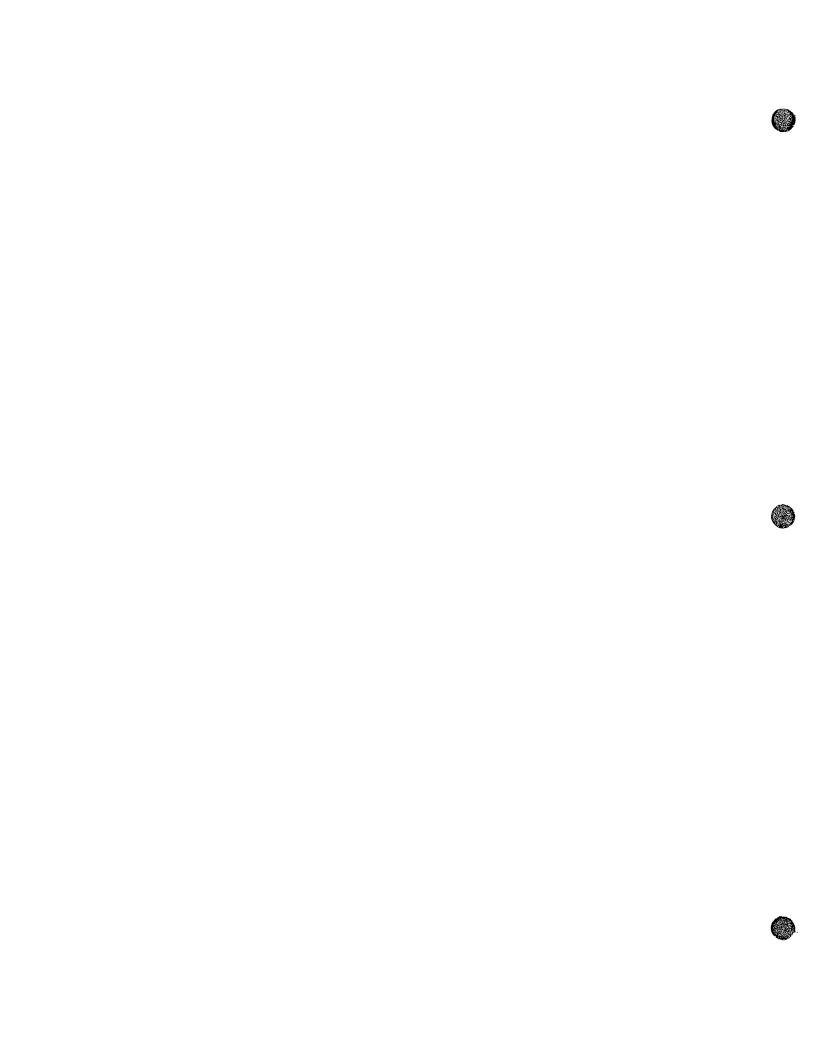


EXHIBIT A FACILITY PERMIT

Georgia Department of Natural Resources

205 Butler Street, S.E., Floyd Towers East, Atlanta, Georgia 30334

J. Leonard Ledbetter, Commissioner Harold F. Reheis, Assistant Director Environmental Protection Division (404) 656

June 30, 1986

Mr. Ned E. Downs
Environmental Coordinator
Hercules, Inc.
P. O. Box 8
Oxford, Georgia 30267

FAF COPY

Re: Hazardous Waste Permit for

Hercules Incorporated Storage Facility

Dear Mr. Downs:

Enclosed is hazardous waste storage permit number HW-028(S) issued to the Hercules Incorporated, Oxford, Georgia facility. This permit becomes final thirty (30) days after the date of issuance.

The permit contains specific operating and monitoring requirements which must be met. Attached to the permit is a copy of the Georgia Rules for Hazardous Waste Management, which will be applicable during the ten (10) year life of the permit.

Should you have any questions concerning this permit, please contact Mr. Behrooz Khaleghi at 404/656-7802.

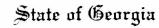
Sincerely,

J. Leonard Ledbetter

Commissioner

JLL:bkw

cc: James Scarbrough, U.S. EPA





Department of Natural Resources

ENVIRONMENTAL PROTECTION DIVISION



HAZARDOUS WASTE FACILITY PERMIT

Permit No. HW-028(S)

Facility I.D. No.

GAD098583909

In accordance with the provisions of the Georgia Hazardous Waste Management Act and the Rules, Chapter 391-3-11, (as amended through September 25, 1985), adopted pursuant to that Act,

Hercules Incorporated Oxford Georgia plant

is issued a Permit for the following:

Storage of a maximum of 5720 gallons of hazardous

waste in drums.

at the following location:

Alcovy Road Covington, Georgia 30209

This Permit is conditioned upon compliance with all provisions of the Georgia Hazardous Waste Management Act, the Rules, Chapter 391-3-11 (as amended through September 25, 1985) adopted pursuant to that Act, and any other condition of this Permit.

This Permit is subject to revocation, suspension, modification or amendment by the Director for cause including evidence of noncompliance with any of the above; or for any misrepresentation made in the application(s) dated 12-12-85 supporting data entered therein or attached thereto, or any subsequent submittals or supporting data; or for failure to disclose fully all relevant facts; or when the facility poses a threat to the environment or the health of humans.

This Permit is further subject to and conditioned upon the terms, conditions, limitations, standards, or schedules contained in or specified on the attached nine page(s), which page(s) are a part of this Permit.

Permit Issuance Date: June 30, 1986 Permit Termination Date: June 30, 1996

Director

Environmental Protection Division

Hercules Incorporated, Oxford Georgia Plant, GAD098583909, is hereinafter referred to as the Permittee.

SECTION I. General Permit Conditions

A. Scope and Effect of Permit

- 1. The Permittee is allowed to store hazardous waste in accordance with the conditions of this permit. Any hazardous waste treatment, storage or disposal not authorized in this permit is prohibited. The Permittee must comply with the Georgia Hazardous Waste Management Act and the Rules for Hazardous Waste Management, Chapter 391-3-11, which Rules include certain portions of the Federal Hazardous Waste Regulations (found at 40 CFR Parts 260-264, 270 and 124). Where a citation to the Federal Regulations is made in this permit, it refers to the specific regulations adopted by EPD.
- 2. The issuance of this permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of Federal, State or local laws or regulations.
- 3. Compliance with this permit does not constitute a defense to any action brought by the Director under Section 18, Emergency Powers, of the Georgia Hazardous Waste Management Act, O.C.G.A. § 12-8-75, as amended.
- 4. Nothing in this permit shall be construed to preclude the institution of any legal action under Section 3008 of the Federal Resource Conservation and Recovery Act or under Sections 7 and 17 of the Georgia Hazardous Waste Management Act, O.C.G.A. §§ 12-8-81 12-8-82, as amended.
- 5. This permit may be modified, revoked and reissued, or terminated for cause as specified in Rule 391-3-11.11(6)(b) and (c) and §§270.41, 270.42 and 270.43. The filing of a request for a permit modification, variation and reissuance, or termination or the notification of planned changes or anticipated noncompliance on the part of the Permittee does not stay the applicability of any permit condition.
- 6. The provisions of this permit are severable, and if any provision of this permit or the application of any provision of this permit to any circumstance, is held invalid, the application of such provision to other circumstances, and the remainder of this permit shall not be affected thereby.
- 7. This permit is issued following certification by the Permittee (copy attached hereto and incorporated into this permit) that appropriate corrective action for all releases of hazardous wastes or constituents from solid waste management units has already been

Page 2

taken and that there are no releases requiring further action as described in §12-8-66 of the Georgia Hazardous Waste Management Act, as amended, and Section 3004(u) of RCRA, as amended in 1984. Since there are no other sections of the 1984 amendments to RCRA which affect this facility, this permit constitutes the RCRA permit required by the Georgia EPD and the U.S. EPA.

B. Management Requirements

- 1. The Permittee shall give notice to the Director as soon as possible of any planned physical alterations or additions to the permitted facility or of any planned changes in the process generating the hazardous waste which changes might affect the performance of the permitted facility.
- 2. The Permittee shall maintain at the facility until closure is completed and certified by an independent registered professional engineer, the following documents and amendments, revisions and modifications to these documents:
 - (a) Complete copy of this permit and permit application

(b) Waste Analysis Plan

(c) Personnel training documents and records

(d) Contingency plan

(e) Closure plan

- (f) Cost estimate for facility closure and closure assurance instrument
- (g) Demonstration of liability coverage as required in 264.147

(h) Operating record

- (i) Inspection schedule log
- 3. All amendments, revisions and modifications to any plan or cost estimates required by this permit shall be submitted to the Director for approval and permit modification as necessary.
- 4. When the Permittee becomes aware that the Permittee failed to submit any relevant facts in the permit application, or submitted incorrect information in a permit application or on any report to the Director, the Permittee shall promptly submit such facts or information.
- 5. The Permittee shall at all times properly operate and maintain all facilities which are installed or used by the Permittee to achieve compliance with the conditions of this permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of a back-up or auxiliary facility or similar systems only when necessary to achieve compliance with the conditions of this permit.

Page 3

C. Monitoring and Reporting

- 1. Samples and measurements taken for the purpose of monitoring shall be representative of the monitored activity. The method used to obtain a representative sample of the waste to be analyzed must be the appropriate method from Appendix I of 40 CFR Part 261. Laboratory methods must be those specified in the most recent editions of Test Methods for Evaluating Solid Waste: Physical/Chemical Methods, SW 846; or Standard Methods for the Examination of Water and Wastewater; (or an equivalent method as specified in the Waste Analysis Plan).
- 2. The Permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports and records required by this permit and records of all data used to complete the application for this permit for a period of at least 3 years from the date of the sample, measurement, report or record. These periods are automatically extended during the course of any unresolved enforcement action regarding this facility and also may be extended at any time at the Director's discretion.
- 3. Records of monitoring information shall include:
 - (a) The date, exact place and time of sampling or measurements

(b) The individual(s) who performed the sampling

(c) The date(s) analyses were performed

d) The individual(s) who performed the analyses

- (e) The analytical techniques or methods used; the method of sample preservation; and quality assurance methods
- (f) The results of such analyses.
- 4. The Permittee shall report to the Director or his representative orally within 1 hour from the time the Permittee becomes aware of any circumstances resulting from the operation of the hazardous waste management facility (including periods of noncompliance) which may endanger health or the environment, including but not limited to:
 - (a) Release of any hazardous waste that may cause an endangerment to public drinking water supplies.
 - (b) Release or discharge of hazardous waste or a fire or explosion which could threaten human health or the environment outside the facility.

The description of the occurrence shall include:

(i) Name, address and telephone number of the owner or operator;

Page 4

(ii) Name, address and telephone number of the facility:

(iii) Date, time and type of incident;

(iv) Name and quantity of materials involved;

(v)

The extent of injuries, if any; An assessment of actual or potential hazards to the environment and human health outside the facility, where this is applicable; and

(vii) Estimated quantity and disposition of recovered material that resulted from the incident.

- Within fifteen days of becoming aware of any reportable incident as 5. in C-4 above which may endanger health or the environment, the Permittee shall submit a written report of the incident covering the following:
 - Description of occurrence as in C-4 above

(b) Cause of occurrence

(c) Period of occurrence, including exact dates and times

- Time occurrence expected to continue (if not already corrected)
- Steps taken or planned to reduce, eliminate, and prevent recurrence.
- The Permittee shall report instances of non-compliance, other than 6. those described in condition C-4, semi-annually on July 15 (covering January 1-June 30) and January 15 (covering July 1-December 31). The report shall cover the information requested in condition C-5 for each incident.
- All reports or other information requested by the Director shall be 7. signed and certified according to the requirements in 270.11.

Responsibilities D.

- 1. Right of Entry. The Permittee shall allow the Director of EPD, the Regional Administrator of EPA, and/or their authorized representatives, agents, or employees, upon the presentation of credentials and other documents as may be required by law to:
 - (a) Enter at reasonable times upon the Permittee's premises where a regulated facility or activity is located or conducted, or where records must be kept under the conditions of this permit;
 - (b) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
 - (c) Inspect at reasonable times any facilities, equipment (including monitoring and control equipment), practices, or operations regulated or required under this permit; and

Page 5

- (d) Sample or monitor, at reasonable times, for the purposes of assuring permit compliance or as otherwise authorized by the Georgia Hazardous Waste Management Act, any substances or parameters at any location.
- 2. Transfer of Permits. This permit may be transferred to a new owner or operator only if it is modified or revoked and reissued pursuant to §270.41(b)(2) or §270.42(d). Before transferring ownership or operation of the facility during its operating life, the Permittee shall notify the new owner or operator in writing of the requirements of 40 CFR Parts 264 and 270.
- 3. Duty to Comply. The Permittee shall comply with all conditions of this permit, except to the extent and for the duration such non-compliance is authorized by an emergency permit. Any non-compliance with this permit constitutes a violation of the Georgia Hazardous Waste Management Act and is grounds for enforcement action, permit termination, revocation and reissuance, modification, or for denial of a permit renewal application.
- 4. Duty to Reapply. If the Permittee wishes to continue an activity regulated by this permit after the expiration date of this permit, the Permittee must submit a complete application for a new permit at least 180 days before this permit expires.
- 5. Need to Halt or Reduce Activity Not a Defense. It shall not be a defense for a Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.
- 6. Duty to Mitigate. The Permittee shall take all reasonable steps to minimize or correct any adverse impact on the environment resulting from non-compliance with this permit.
- 7. Duty to Provide Information. The Permittee shall furnish to the Director, within a reasonable time, any relevant information which the Director may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. The Permittee shall also furnish to the Director, upon request, copies of records required to be kept by this permit.
- 8. Anticipated Non-Compliance. The Permittee shall give advance notice to the Director of any planned changes in the permitted facility or activity which may result in non-compliance with permit requirements.

Page 6

- Conditions Related to Compliance with General Facility Standards (40 CFR Part 264 Subparts B, C, D, E, G, H)
 - 1. The Permittee must follow the procedures and plans described in detail in the permit application dated December 12, 1985 as amended, which are hereby incorporated by reference and include at least the following:
 - Waste Analysis Plan, Section C-2

Contingency Plan, Section G

Inspection Schedule, Section F-2

Closure Plan, Section I

- Training Program, Section H
- 2. The following activities must be carried out as prescribed in 40 CFR Part 264 Subparts B, C, D, and E.
 - Required notice 264.12(a) and (b)

Security - 264.14(b) and (c)

Repairs and Inspection Log - 264.15 (c) and (d) Annual review of training - 264.16(c)

Design and Operation - 264.31

- Access to communications or alarm system 264.34
- Testing and Maintenance of Equipment 264.33

Maintain aisle space - 264.35

Arrangements with local authorities - 264.37

Amendment of Contingency Plan - 264.54

- Operating Record 264.73 and Disposition of Records 264.74
- Reports 264.75 and 264.77
- 3. The Permittee shall be required to certify no less often than annually that the Permittee has a program in place to reduce the volume and toxicity of hazardous waste that he generates to the degree determined by the Permittee to be economically practicable, and the proposed method of treatment, storage or disposal is that practicable method currently available to the Permittee which minimizes the present and future threat to human health and the environment in accordance with 40 CFR §264.73(b)(9).
- The following activities must be carried out as prescribed in 40 CFR Part 264 Subparts G and H.
 - Closure in accordance with approved Plan 264.113
 - Amendment of Closure Plan and Notification of Closure 264.112 (b) and (c)
 - Disposal or decontamination of equipment 264.114
 - Certification of Closure 264.115
 - Revision of cost estimate 264.142
 - Financial Assurance for Closure. Continuous compliance with 264.143 must be maintained by the Permittee for the amount of the cost estimate for closure as revised by §264.142 until released by the Director as provided in §264.143(i).

Page 7

- 5. The Permittee must maintain sudden liability coverage of \$1,000,000 for each occurrence and \$2,000,000 annual aggregate until certifications of closure as specified in §264.115 are received by the Director. Liability coverage must be in effect before the Permittee is authorized to manage hazardous waste under this permit. The Permittee must carry out the activities as specified in §264.147.
- 6. The Permittee must comply with §264.148 whenever necessary.

Section II. Storage in Containers

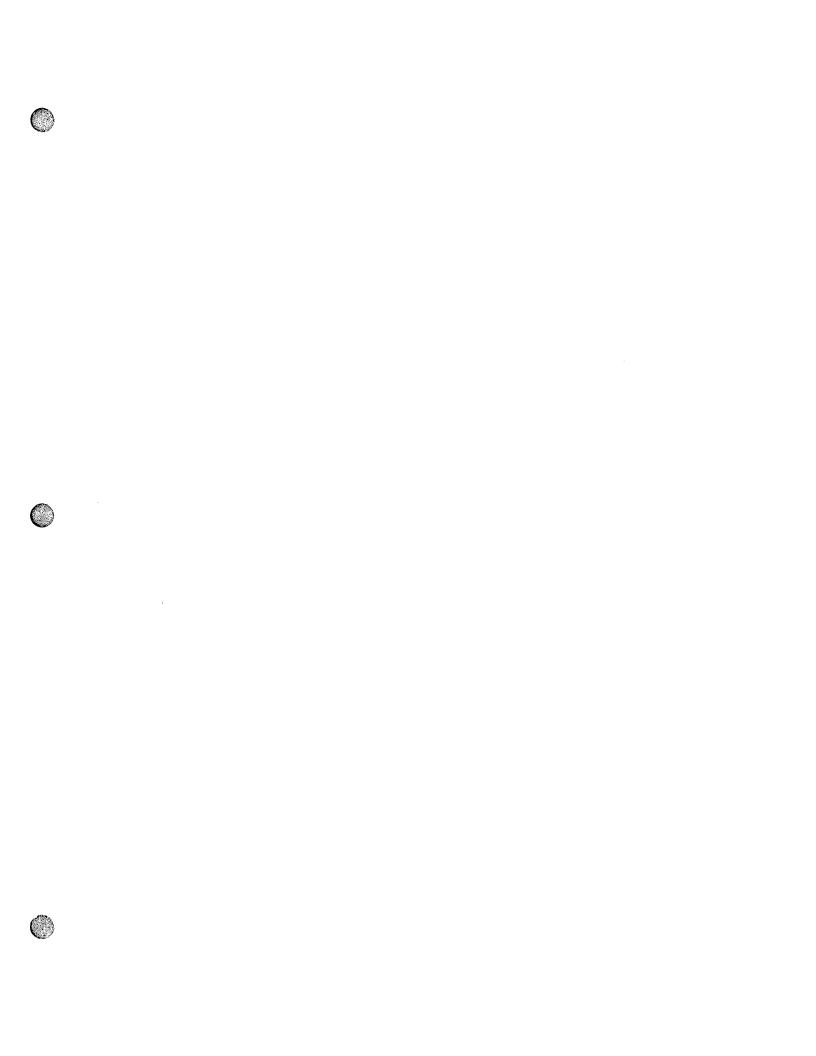
- A. General: The conditions in this module only apply to the following storage areas and/or units: Container storage area. Storage is expressly limited to those areas delineated in the scale drawing of the facility found in Figures B-l and D-l of the application.
- B. Conditions Related Solely to Storage in Containers
- 1. Only those hazardous wastes listed in the Part A permit application dated April 4, 1986 may be stored in the permitted area.
- 2. Ignitable wastes may be stored only in that portion of the permitted area which is a minimum of fifty (50) feet from the nearest facility boundary.
- 3. The Permittee is authorized to store 5720 gallons of hazardous waste in containers.
- 4. If a container holding hazardous waste is not in good condition, or if it begins to leak, the Permittee shall transfer the hazardous waste from such container to a container that is in good condition.
- 5. Containers must be managed according to §264.173.
- 6. Spilled or leaked waste and accumulated precipitation must be managed per §264.175(b)(5).
- 7. Incompatible wastes in the permitted area must be segregated properly.

INFORMATION REGARDING POTES L RELEASES FROM SOLID WASTE MANAGEMENT UNITS

FACILITY NAME:	.	Hercules Incorporated
EPA I. D. NUME	BER:	GAD 098583909
LOCATION	City -	P. O. Box 8 Oxford
•	State	Georgia
closed) at	your faci	e following solid waste management units (existing or ility? NOTE - DO NOT INCLUDE HAZARDOUS WASTES UNITS YOUR PART B APPLICATION
		YES NO
• Land • Waste • Incin • Stora • Stora • Conta • Inject • Waste • Trans • Waste 2. If there a provide a each unit. considered include arthe dates	re Impound Farm Pile Merator Mage Tank (Uniner Stora Strion Wells Mater Tres Ser Station Recycling Mre "Yes" a description In particles in as hazard my available of disposa	Above Ground) Inderground) Inderground) X X X X X X X X X X X X X
available.		
Not appl	1 Cable	
		e are those identified in 40 CFR 261. Hazardous re those listed in Appendix VIII of 40 CFR Part 261.

Page 1 of 2

Please provide the following information a. Date of release b. Type of waste released c. Quantity or volume of waste released d. Describe nature of release (i.e., spill, overflow, ruptur etc)	ed pipe or
 Type of waste released Quantity or volume of waste released Describe nature of release (i.e., spill, overflow, ruptur etc) 	ed pipe or
	ou pape of
No releases have ever occurred.	
4. In regard to the prior releases described in Number 3 above, p (for each unit) any analytical data that may be available which the nature and extent of environmental contamination that exist such releases. Please focus on concentrations of hazardous was constituents present in contaminated soil or groundwater. Not applicable	h would desi
Signature and Certification	
As with reports in RCRA Permit Applications, submittal of this infecontain the following certification and signature by a principal erof at least the level of Vice President or by a duly authorized rethat person:	xecutive off
contain the following certification and signature by a principal exof at least the level of Vice President or by a duly authorized representation.	and am fami ments and the le for obtainant there are



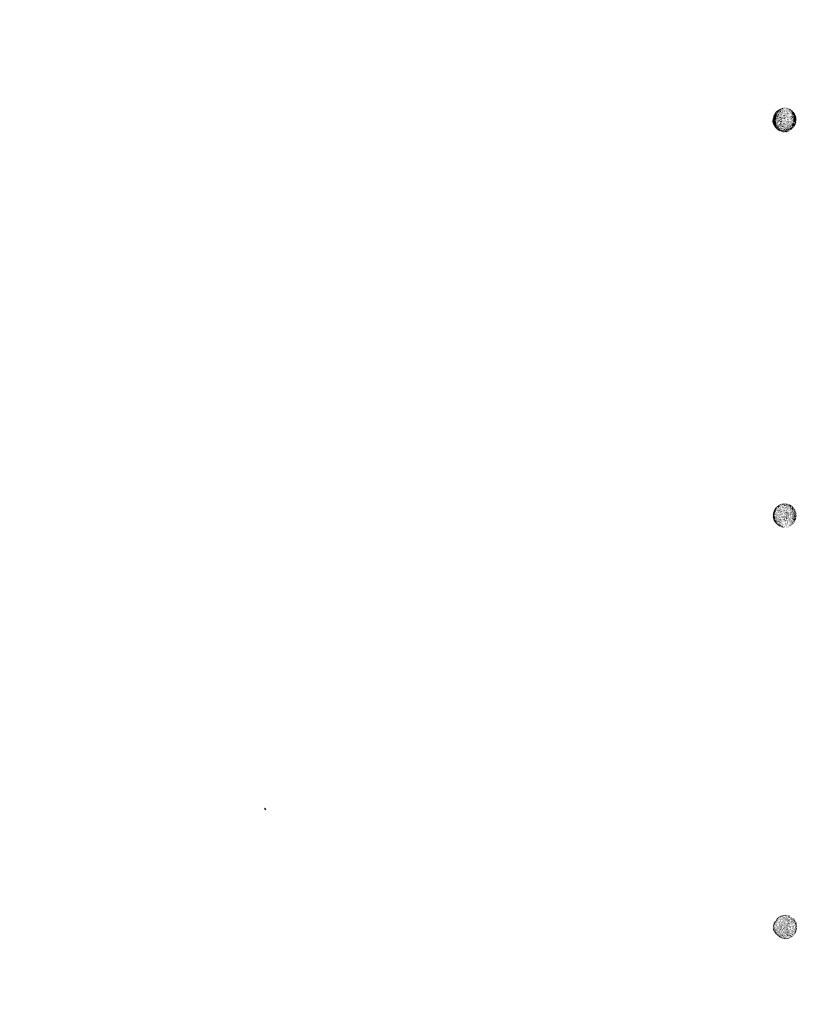


EXHIBIT B ADMINISTRATIVE ORDER NO. EPD-HW-142

ENVIRONMENTAL PROTECTION DIVISION DEPARTMENT OF NATURAL RESOURCES STATE OF GEORGIA

IN RE: HERCULES-OXFORD PLANT

POST OFFICE BOX 8

OXFORD, GEORGIA 30267

Order No. EPD-HW-142

ADMINISTRATIVE ORDER

WHEREAS, Hercules-Oxford Plant (hereinafter the "Respondent") presently operates a hazardous waste treatment, storage or disposal facility subject to the permitting requirements of the Georgia Hazardous Waste Management Act O.C.G.A. §12-8-60 et seq. (hereinafter the "Act"); and

WHEREAS, the Act provides in O.C.G.A. §12-8-66(a) et seq. that it is unlawful to operate a hazardous waste treatment, storage or disposal facility without first obtaining and possessing a hazardous waste facility permit from the Director of the Environmental Protection Division (hereinafter the "EPD");

WHEREAS, the Act at O.C.G.A. §12-8-69 authorizes the Director to grant variances in accordance with the provisions of the Act provided such variances are not inconsistent with the Federal Act and the rules promulgated thereunder; and

WHEREAS, all variances granted by the Director will expire on or before October 5, 1984; and

WHEREAS, the review of the Respondent's hazardous waste permit application will not be complete, nor will a permit be issued prior to this expiration date; and

WHEREAS, the continued operation of the Respondent's facility is considered to be in the best interest of the citizens of the State of Georgia; and

WHEREAS, Section 6(11) of the Act authorizes the Director to issue an Order necessary to insure and enforce compliance with the provisions of the Act and the rules promulgated thereunder.

NOW, THEREFORE, the Director hereby Orders the Respondent to do and accomplish the following:

- The Respondent shall comply with Chapter 391-3-11-.10(1) and 391-3-11-.05 of the Georgia Rules for Hazardous Waste Management -Standards Applicable to the Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities.
- The Respondent shall notify the Director within 45 days of the date of this Order if withdrawal of the Respondent's Part A hazardous waste facility permit application will be requested.
- 3. The Respondent shall submit a Part B hazardous waste permit application to the Director of EPD by December 16, 1985, unless the Respondent's Part A hazardous waste permit application is withdrawn prior to this date.
- 4. The Respondent shall submit to the Director a written progress report detailing the status of the Part B hazardous waste permit preparation 90 days prior to the date the Part B is due.

The continued operation of this facility prior to issuance of a permit is fully contingent upon compliance with Items 1. through 4. above and that the continued operation of this facility does not pose an undue present or potential threat to the environment, or to the health of humans.

This Order shall terminate upon a final agency decision to either issue or deny a permit in accordance with the provisions of Chapter 391-3-11-.11(4) and (5) of the Georgia Rules for Hazardous Waste Management and O.C.G.A. §12-2-2 (c)(2).

The Respondent is hereby informed of the right to be represented by legal counsel; to file an appeal from this Order; and that this Order shall become final unless a request is made for a hearing with the EPD, Department of Natural Resources, within thirty (30) days from the date of receipt of this Order.

The original of any petition for hearing, response or other pleading in this

matter, shall be filed with the Hearing Officer for the Board of Natural Resources, to wit:

The Honorable James B. Talley Senior Administrative Law Judge Department of Natural Resources Room 815, Trinity-Washington Building 270 Washington Street, S.W. Atlanta, Georgia 30334

One copy of any such petition for hearing, response or other pleading in this matter, shall be filed with the Director of EPD, to wit:

J. Leonard Ledbetter, Director Environmental Protection Division Department of Natural Resources Room 825, Trinity-Washington Building 270 Washington Street, S.W. Atlanta, Georgia 30334

So Ordered this 3rd day of July, 1984.

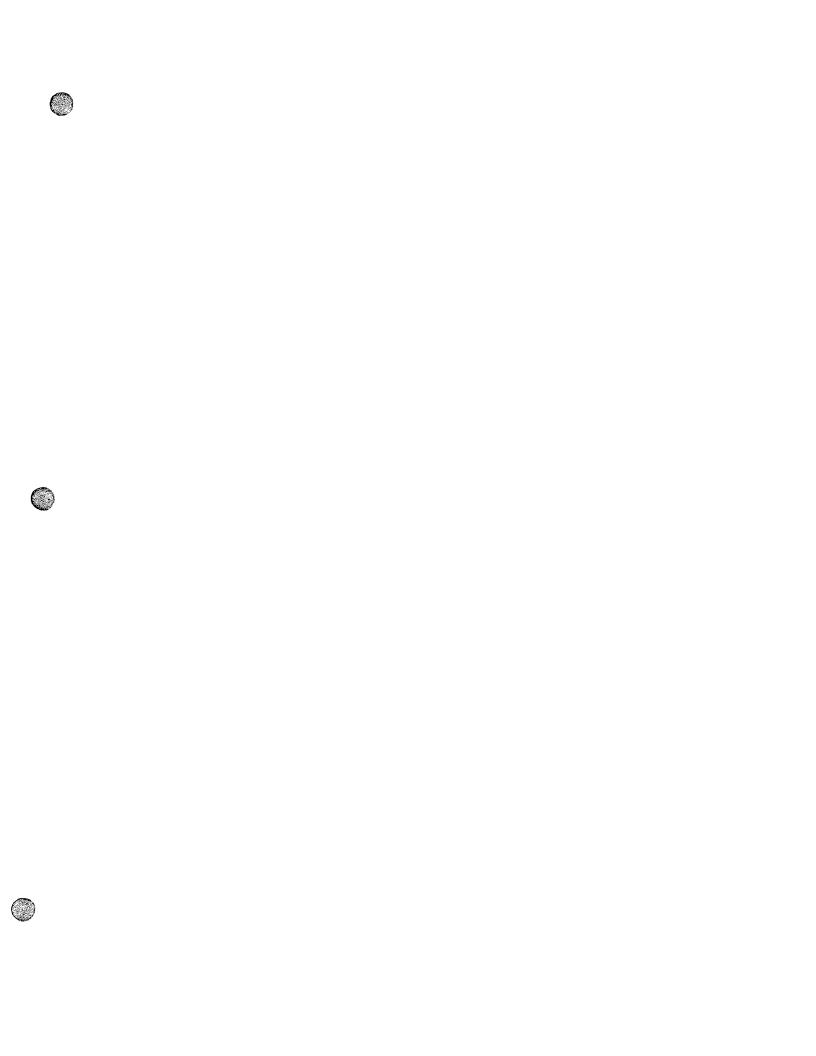
WITNESS AND SEAL

GEORGIA DEPARTMENT OF NATURAL RESOURCES ENVIRONMENTAL PROTECTION DIVISION

SATIORA E HASSER

Notary Punic Georgia State At Large
My Commission Expires May 23, 1988

00870



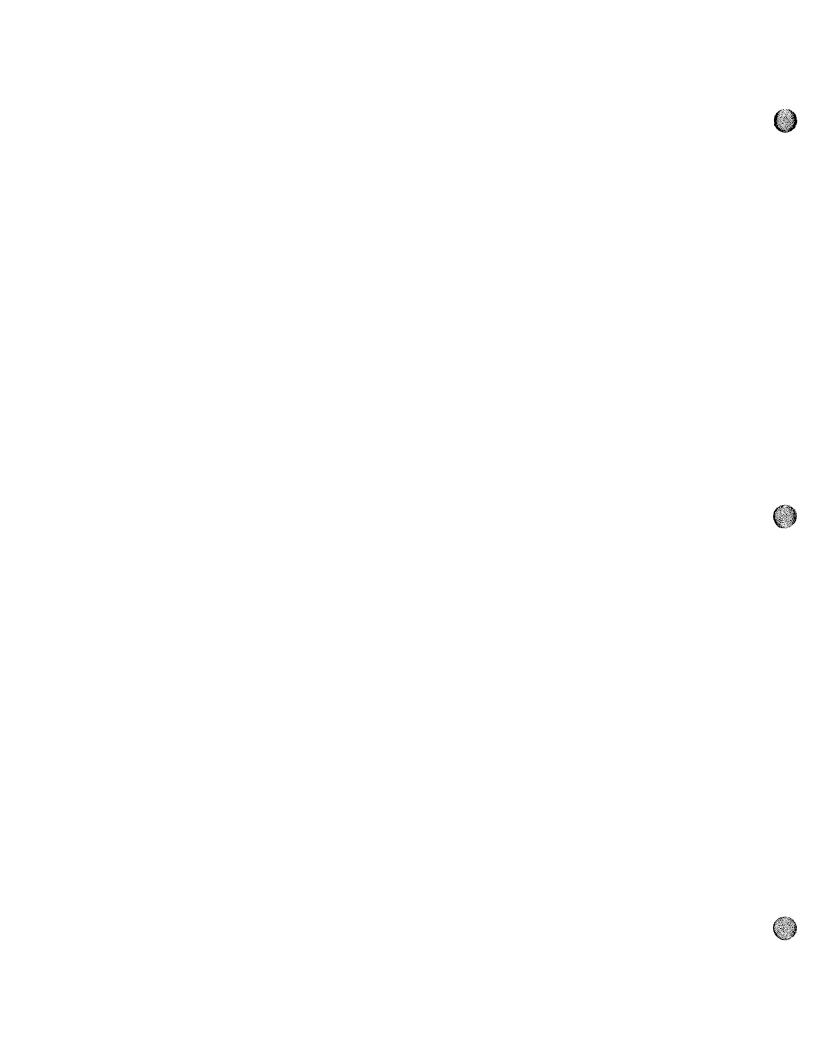


EXHIBIT C NEWTON COUNTY HEALTH DEPARTMENT SURVEY

Newton County Health Department

5220 HIGHWAY 278

COVINGTON, GEORGIA 30209

TELEPHONE 786-9086



June 11, 1985

Mr. Ned E. Downs Hercules Inc. P. O. Box 8 Oxford, Georgia 30267

Dear Mr. Downs:

A survey around the property boundary of Hercules, Inc. was conducted and no individual wells were found. However, this survey was not a door to door survey so their could be an isolated well located in this area. It appears that most of this area is served by city or county water.

If I can be of any further assistance, please feel free to call.

Sincerely

Larry/Martin, Sr. Sanitarian

LM/sw





EXHIBIT D SAMPLE ANALYSIS RESULTS



Sicrobac Laboratories, Inc.

Southeast Lab Division 1490 Mecaslin Street, N.W., Atlanta, GA 30309 404/873-1896 (Fax) 404/873-1880



Air • Fu

Water

Food

Wastes

CERTIFICATE OF ANALYSISED

Hercules Po Box 8 Oxford, Ga 30267

ATTN: Pat Kitchens

page 1 of 4 October 12, 1994 Report No. 45277 PO # 45407JLD

SAMPLES SUBMITTED: 1 water sample

DATE SAMPLES RECEIVED: 9-12-94

LAB I.D.#: 45277-1,2,3 SAMPLE I.D.: Combined wastewater composite 9-10 to 9-11/1:30-1:30

					DATE/TIME	
TEST	RESULT	<u>UNITS</u>	*MDL	METHOD	OF ANALYSIS	<u>ANALYST</u>
Acenaphthene	< 5	ppb	5	625	9-22-94/9:11	SEN
**(2)Benzene	< 1	ppb	1	601/602	9-19-94/12:20	YK
Carbon Tetrachloride	< 5	ppb	5	601/602	9-19-94/12:20	YK
Chlorobenzene	< 2	ppb	2	601/602	9-19-94/12:20	YK
1,2,4-Trichlorobenzene	< 5	ppb	5	625	9-22-94/9:11	SEN
Hexachlorobenzene	< 5	ppb	5	625	9-22-94/9:11	SEN
1,2-Dichloroethane	< 1	ppb	1	601/602	9-19-94/12:20	YK
1,1,1-Trichloroethane	< 0.5	ppb	0.5	601/602	9-19-94/12:20	YK
Hexachloroethane	< 5	ppb ·	5	625	9-22-94/9:11	SEN
1,1-Dichloroethane	< 1	ppb	1	601/602	9-19-94/12;20	YK
1,1,2-Trichloroethane	< 0.5	ppb	0.5	601/602	9-19-94/12;20	YK
Chloroethane	< 2	ppb	2	601/602	9-19-94/12;20	ΥK
Chloroform	10	ppb	1	801/602	€-19-94/12;20	YK
1,2-Dichlorobenzene	< 2	ppb	2	601/602	3-15-94/5:00	SEN
1,3-Dichlorobenzene	< 2	ppb	2	601/602	3-15-94/5:00	SEN
1,4-Dichlorobenzene	< 2	ppb	2	601/602	3-15-94/5:00	SEN
1,1-Dichloroethylene	< 1	ppb	1	601/602	9-19-94/12;20	YK
1,2-trans-Dichloroethylene -	< 5	ppb	5	601/602	9-19-94/12;20	YK
1,2-Dichloropropane	< 1	ppb	1	601/602	9-19-94/12;20	YK
1,3-Dichloropropylene	< 0.5	ppb	0.5	601/602	9-19-94/12;20	YK
2,4-Dimethylphenol	< 10	ppb	10	604	9-20-94/10:00	YK
Ethylbenzene	< 1	ppb	1	601/602	9-19-94/12;20	YK
Fluoranthene	< 5	ppb	5 5 5 5	625	9-22-94/9:11	SEN
Methylene Chloride	< 5	ppb	5	601/602	9-19-94/12;20	YK
Methyl Chloride	< 5	ppb	5	601/602	9-19-94/12;20	YK
Hexachlorobutadiene	< 5	ppb		625	9-22-94/9:11	SEN
Naphthalene	< 5	ppb	5	625	9-22-94/9:11	SEN
Nitrobenzene	< 5	ppb	5	625	9-22-94/9:110	SEN

NOTE: Revised to show correct method for Total Cyanide.

*MDL: Method Detection Limit."

RESULTS CONTINUED ON NEXT PAGE

The data and other information contained on this, and other accompanying documents, represent only the sample(s) analyzed and is rendered upon the condition that it is not reproduced wholly or in part for advertising or other purposes without written approval from the laboratory.

PO # 45407JLD



Cont:

SAMPLE I.D.: Combined wastewater composite 9-10 to 9-11/1:30-1:30

					DATE/TIME	
<u>TEST</u>	RESULT	<u>UNITS</u>	*MDL	<u>METHOD</u>	OF ANALYSIS	ANALYST
2-Nitrophenol	< 10	ppb	10	604	9-20-94/10:00	YK
**(3)4-Nitrophenol	< 100	ppb	100	604	9-20-94/10:00	YK
4,6-Dinitro-0-cresol	< 20	ppb	20	604	9-20-94/10:00	YK
Phenol	< 10	ppb	10	604	9-20-94/10:00	YK
Bis(2-ethylhexy) phthalate	< 5	ppb	5	625	9-22-94/9:11	SEN
Di-n-butyl phthalate	10	ppb	5	625	9-22-94/9:11	SEN
Diethyl phthalate	< 5	ppb	5	625	9-22-94/9:11	SEN
Dimethyl phthalate	< 5	ppb	5	625	9-22-94/9:11	SEN
Anthracene	< 5	ppb	5	625	9-22-94/9:11	SEN
Fluorene	< 5	ppb	5	625	9-22-94/9:11	SEN
Phenanthrene	< 5	ppb	5	625	9-22-94/9:11	SEN
Pyrene	< 5	ppb	5	625	9-22-94/9:11	SEN
Tetrachloroethylene	< 5	ppb	5	601/602	9-19-94/12;20	YK
Toluene	< 1	ppb	1	601/602	9-19-94/12;20	YK
Trichloroethylene	< 1	ppb	1	601/602	9-19-94/12;20	YK
Vinyl Chloride	< 2	ppb	2	601/602	9-19-94/12;20	YK
**(1)Total Cyanide	- 0.003	ppm	0.002	335.2	9-15-94/2:30	JC
Total Lead	< 0.005	ppm	0.005	239.2	9-14-94/4:15	PN
Total Zinc	0.125	ppm	0.005	289.1	9-15-94/10:15	PN
BOD	307	ppm	1	405.1	9-12-94/6:20	ES
TSS	42	ppm	4	160.2	9-14-94/1:30	IE

^{*}MDL: Method Detection Limit,

NOTE: Revised to show correct method for Total Cyanide.

RESULTS CONTINUED ON NEXT PAGE



^{**(1)} Composite of grab samples 9-9-94/8:15-9:30-11:15-1:30

^{**(2)} Composite of grab samples 9-9-94/8:15-9:30-11:15-1:30

^{**(3)} Method Detection limit higher than normal due to interference in sample.

REVISED
Hercules
page 3 of 4
October 12, 1994
Report No. 45277
PO # 45407JLD

LAB I.D.#: 45277-1,2,3 SAMPLE I.D.: Volatiles Blank VOC:

	RESULTS(ppb)	*MDL
Bromodichloromethane	< 0.2	0.2
Bromoform		0.4
Bromomethane	< 1	1
Carbon Tetrachloride	< 0.1	0.1
Chlorobenzene	< 0.3	0.3
Chloroethane	< 0.3	0.3
Chloroform	< 0.1	0.1
Chloromethane	< 1	1
Dibromochloromethane		0.2
1,2 Dichlorobenzene	< 0.4	0.4
1,3 Dichlorobenzene		0.3
1,4 Dichlorobenzene		0.4
Dichlorodifluoromethane	< 1	1
1,1 Dichloroethane	< 0.2	0.2
1,2 Dichloroethane	< 0.2	0.2
1,1-Dichloroethene	< 0.2	0.2
T-1,2-Dichloroethene		0.1
1,2-Dichloropropane	< 0.2	0.2
C-1,3-Dichloropropene		0.1
T-1,3-Dichloropropene	< 0.1	0.1
Methylene Chloride	0.9	0.5
1,1,2,2-Tetrachloroethane		0.6
Tetrachloroethene	< 0.1	0.1
1,1,1-Trichloroethane	< 0.1	0.1
1,1,2-Trichloroethane	< 0.1	0.1
Trichloroethene	< 0.2	0.2
Trichloroflouromethane	< 0.2	0.2
Vinyl Chloride	< 0.4	0.4
Benzene	0.4	0.2
Toluene		0.2
Ethylbenzene		0.2
Xylenes	< 0.4	0.4

DATE/TIME OF ANALYSIS: 9-15-94/2:00

ANALYST:YK METHOD: 601/602

NOTE: Revised to show correct method for Total Cyanide.

RESULTS CONTINUED ON NEXT PAGE

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USDA-EPA-NIOSH testing • Food Sanitation Consulting • Chemical and Microbiological Analyses and Research



Sicrobac Laboratories, Inc.

Southeast Lab Division 1490 Mecaslin Street, N.W., Atlanta, GA 30309 404/873-1896 (Fax) 404/873-1880



Food Wastes Water Fuel Air

CERTIFICATE OF ANALYSISED

Hercules Po Box 8 Oxford, Ga 30267 page 1 of 3 February 21, 1095 Report No. 43016 PO # 54655JLD

ATTN: Pat Kitchens

/le

SAMPLES SUBMITTED: 3 Water Samples DATE SAMPLES RECEIVED: 1-18-95

nk 1-16-95/1:30

LAB I.D.#: 46016-1 SAMPLE	<u>I.D.:</u> #1 DI Wate	r Blank
VOC:	RESULTS(ppb)	*MDL
Bromodichloromethane	< 0.2	0.2
Bromoform	< 0.4	0.4
Bromomethane	< 1	1
Carbon Tetrachloride	< 0.1	0.1
Chlorobenzene	< 0.3	0.3
Chloroethane	< 0.3	0.3
Chloroform	< 0.1	0.1
Chloromethane		1
Dibromochloromethane	< 0.2	0.2
1,2 Dichlorobenzene	< 0.4	0.4
1,3 Dichlorobenzene	< 0.3	0.3
1,4 Dichlorobenzene		0.4
Dichlorodifluoromethane		1
1,1 Dichloroethane	< 0.2	0.2
1,2 Dichloroethane	< 0.2	0.2
1,1-Dichloroethene	< 0.2	0.2
T-1,2-Dichloroethene	< 0.1	0.1
1,2-Dichloropropane	< 0.2	0.2
C-1,3-Dichloropropene	< 0.1	0.1



DATE/TIME OF ANALYSIS: 1-24-94/5:00

T-1,3-Dichloropropene ----- < 0.1

Methylene Chloride ---- < 0.5

1,1,2,2-Tetrachloroethane ----- < 0.6

Tetrachloroethene ----- < 0.1

1,1,1-Trichloroethane ---- < 0.1

1,1,2-Trichloroethane ----- < 0.1

Trichloroethene ----- < 0.2

Trichloroflouromethane ---- < 0.2

Vinyl Chloride ----- < 0.4

Benzene ----- < 0.2

ANALYST:YK METHOD: 601/602

RESULTS CONTINUED ON NEXT PAGE

The data and other information contained on this, and other accompanying documents, represent only the sample(s) analyzed and is rendered upon the condition that it is not reproduced wholly or in part for advertising or other purposes without written approval from the laboratory.

0.1

0.5

0.6

0.1

0.1

0.1

0.2

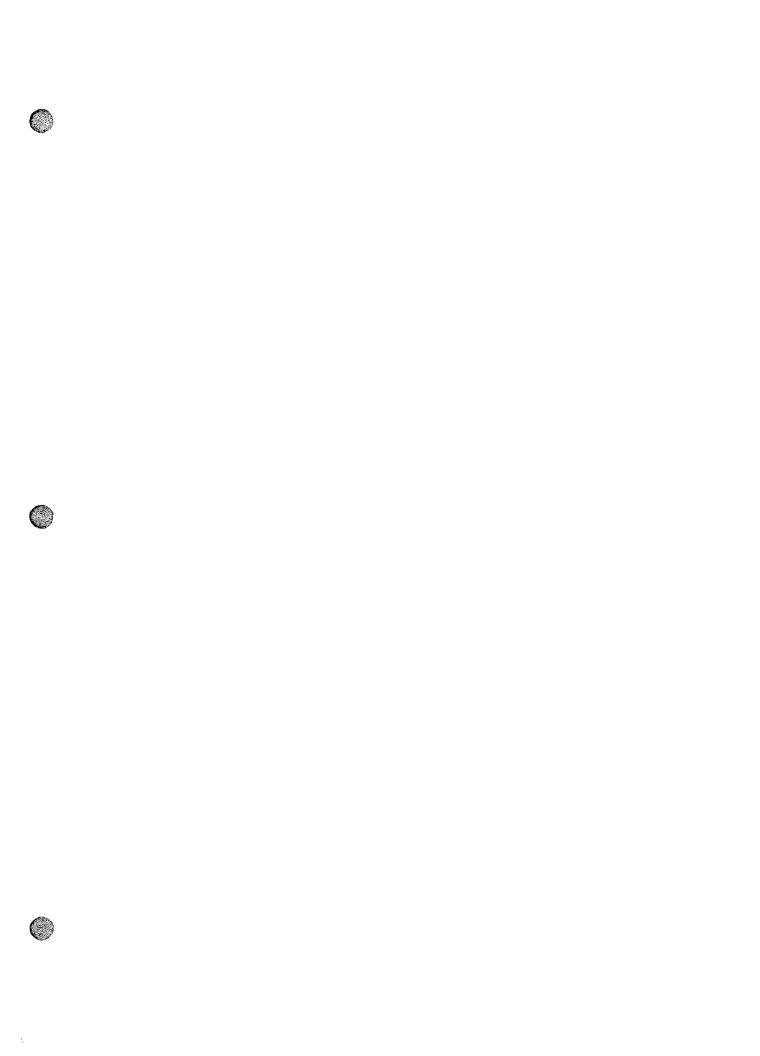
0.2

0.4

0.2 0.2

0.2 0.4





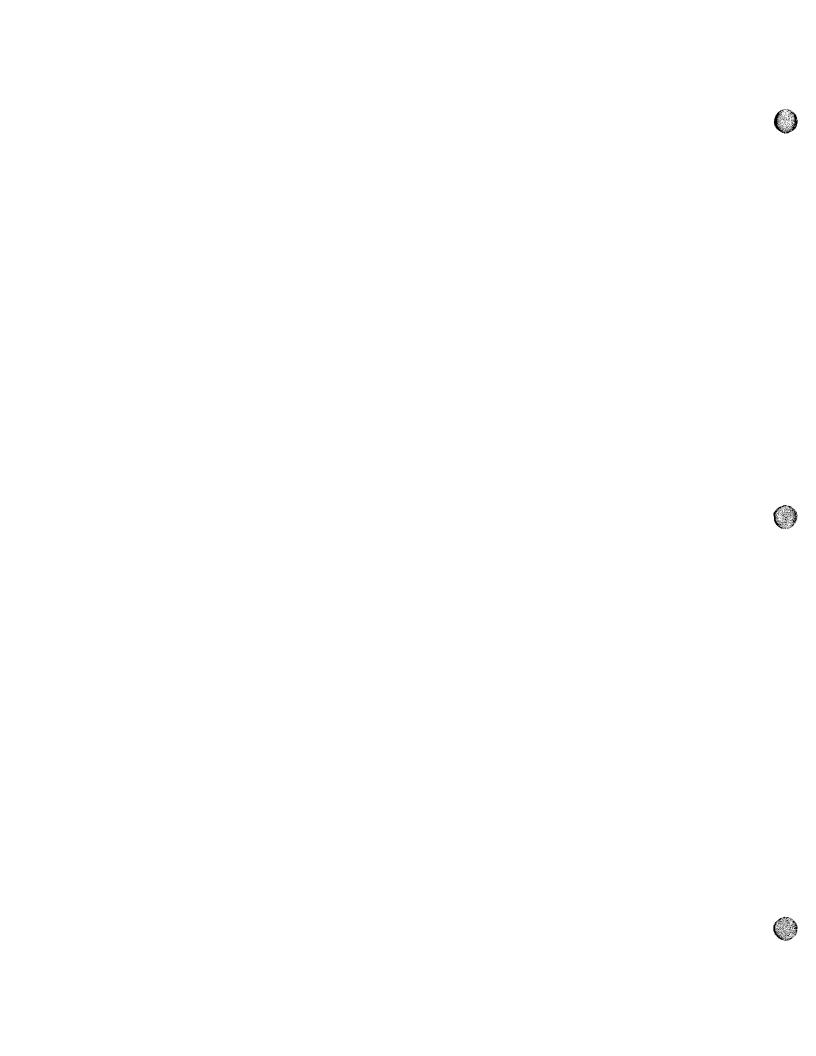


EXHIBIT E JUNE 12, 1991 TRIP REPORT

Georgia Department f Natural Resources

205 Butler Street, S.E., Suite 1252, Atlanta, Georgia 3033-Joe D. Tanner, Commissione Harold F. Reheis, Directi Environmental Protection Division



TRIP REPORT

Site Name and Location:

Hercules, Inc.

Oxford, Georgia 30267

TRIP BY:

Jane Hendricks

ACCOMPANIED BY:

Bruce Khaleghi

Reginald Young XY

DATE OF TRIP:

June 12, 1991

OFFICIALS CONTACTED:

Patrick Kitchens

REFERENCE:

Compliance Evaluation Inspection

COMMENTS:

(

The purpose of this inspection was to evaluate compliance with Permit HW-028(s) and the Georgia Rules for Hazardous Waste Management.

Hercules-Oxford manufactures polypropylene fiber in continuous filament, bulked continuous filament, and staple form. Hercules is currently moving towards production of less carpet fiber and more absorbent fiber to be used in disposal diapers, as well as planning a return to production of fiber used in upholstery.

Polypropylene in flake form is piped to either plant two to produce staple form fiber or to the spin tower in plant one to produce filament form fiber. As the polypropylene travels from top to bottom of the spin tower it is mixed with colorants and stabilizers, blended, melted, put through extruders and spinnerettes, and finally spun onto spools. This inspection focused on plant 1 and the container storage area.

No hazardous waste are produced by any manufacturing process. The following hazardous wastes are commercial products which were used for equipment cleaning, laboratory, or support operations:

D001

- •isopropyl alcohol used in the lab,
- •mineral spirits and stoddard solvents used to clean mechanical parts
- hitec salt used in a molten salt bath to remover polymer from filters and spin pack parts,
- •Dow J/H₂0 used as heat transfer fluid in spin beams.

Hercules, Inc.-Trip Report July 12, 1991 Page 2

D002

F003 Acetone used in the lab to dry sample bottles. •Xylene and methanol generated from Q.C. testing in the lab. F002, F003, •Big Dipper, a methylene chloride, xylene, and cresol compound, used as a cleaning solvent, F004

 Nitric acid used in cleaning polymer filter elements, F002 •Trichlorofluoromethane contamination of lubricating oil in chillers.

The majority of the facility's hazardous waste come from parts cleaning operations (solvents, Hitec salt, nitric acid). The molten salt bath generates about two drums of hazardous waste when it is pumped out every two months. The nitric acid bath drains into a drum which is cleaned out once every three or four months. The floor cleaning water from the parts cleaning area travels through a floor drain and is tested at a sampling point before release into the city sewer.

A large quantity of non-hazardous waste in the form of fiber lubricant with a coconut oil type base is generated.

The west end of the covered container storage area is restricted to hazardous waste storage. A concrete curb forms a secondary containment basin. The concrete floor slopes towards a grate covered drain trench. Hercules is permitted to store 5720 gallons of hazardous waste in this area.

At the time of inspection, the epoxy based floor coating was cracked and broken. The problem had been noted daily in the inspection logs since April 10, 1991. According to Mr. Kitchens, a work order had been submitted to remove the floor coating, make any necessary repairs, and recoat the floor with a more durable material. Cracks in the concrete berm were also noted.

During the records review, documents including manifests, operating record, training records, inspection logs, and portions of the Part B application were inspected. Mr. Kitchens stated that Hercules had no newly listed hazardous wastes under the Toxicity Characteristic Rule.

CONCLUSIONS:

The floor of the container storage area must be repaired soon.

Hercules, Inc.-Trip Report July 12, 1991 Page 3

RECOMMENDATIONS AND FOLLOW-UP REQUIRED:

Send NOV requiring documentation of floor repair

PHOTOGRAPHS: One

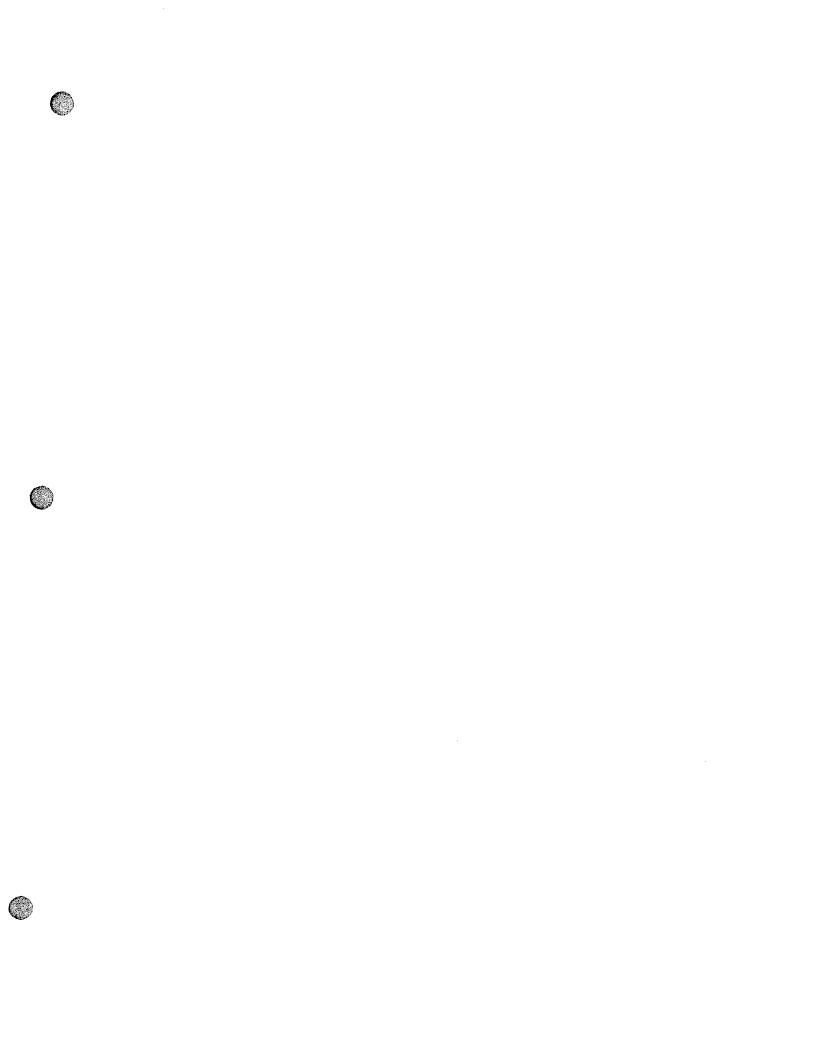
REVIEWED BY:

ATTACHMENTS!

Hazardous Waste Facility Permit Inspection Checklist.

JH:cm

File: Hercules, Oxford



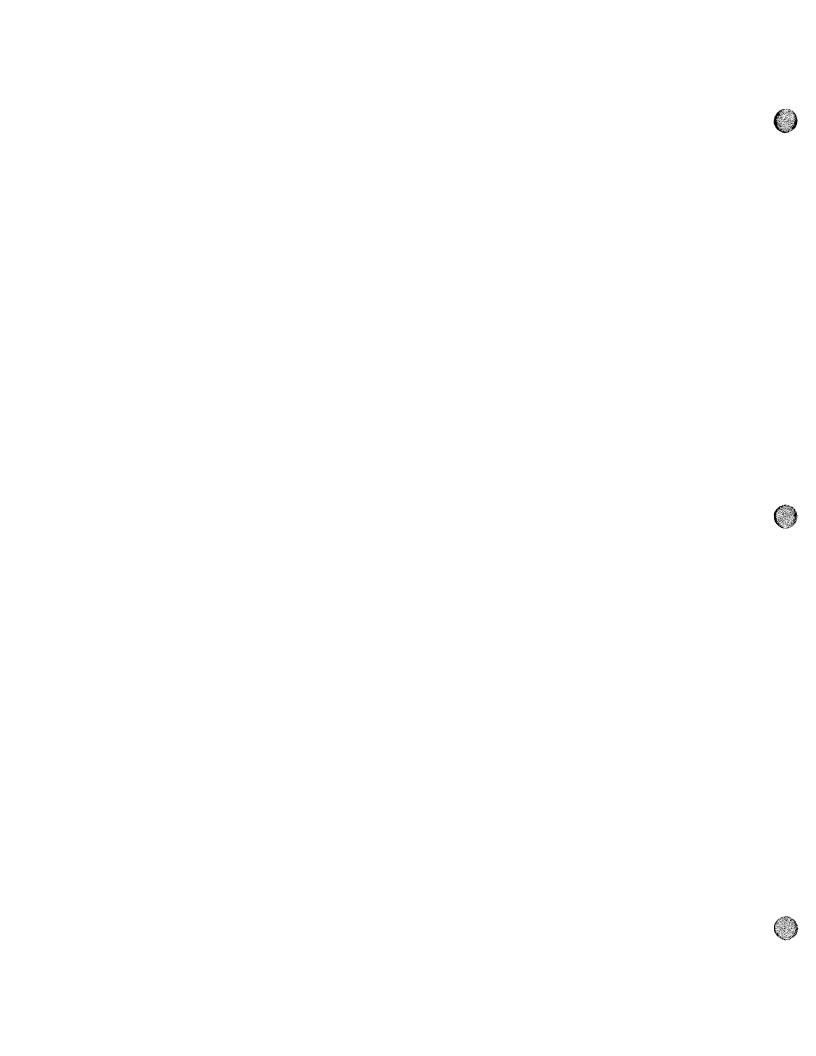
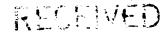


EXHIBIT F CONTAINER STORAGE BUILDING FLOOR REPAIR VERIFICATION



Interoffice Mer

August 6, 1991



CERTIFIED MAIL RETURN RECEIPT REQUESTED

9 1991 AUG

Land Transfer Constitution

Mr. Jim Ussery Unit Coordinator Hazardous Waste Management Program **Environmental Protection Division** 205 Butler Street, S.E. Suite 1252 Atlanta, GA 30334

Dear Mr. Ussery:

This is to inform your office that Hercules Incorporated, Oxford Plant, has corrected the (Hazardous Waste) Container Storage Area Floor problem. Attached is documentation that the floor was repaired, and new floor coating applied.

If you require further information, please contact me at 404/786-7011, extension 220.

(...

Sincerely, HERCULES INCORPORATED

Patrick R. Kitchens

Environmental Coordinator

PRK/ds

cc: E. A. Ikenberry*

R. G. Henderson*

*NOV Attached

0212f



VENDOR'S ACCOUNT NO.

Hercules Incorporated P. O. Box 8 Oxford, GA 30267

Purchase Orde Requisition

PURCHASE ORDER NO.

		7/19/	9/ 1	TAXABLE	YE	3 X NO	220	28
IF SPECIAL OR MI PLEASE ADVISE B	NIMUM CHARGES AP EFORE PROCESSING	PLY TO THIS ORDER	SHOW PURCHASE OR THREE COPIES OF IN	DER NO ON EACH PA	CKAGE. SLIP			
VENDOR:		ARD IGHLAND PKWY , GA 30080	, ,		TO: Hercules Incor Alcovy Road Covington, Ger	•		
BILL TO:					· \$			
SHIP DATE	Ha).	VIA VT	F	:08. シグ		· · · · · · · · · · · · · · · · · · ·	TERM	AS
ITEM QUA	NTITY		DESCRIPTION (US	E BALL POINT PE	N)			PRICE
DA 12	or To	COVER COS.	OF /AR	IR, MATE	eis/s su	o Equip	yer o	12/3, se
=	10	RESAIR A	Ste 4 100	SEFF OF	= Floor	مدوارل		
		VelAD HT						
	1			130		<i>() </i>		
	5/0.	NOTE HT	4 NER 11	ENVOR GE	icte,			
								11
				MIGUE	L E.	LEYVA	118	90
DATE REC'D	CHECKED BY	CAR NO	INVOICE DATE	FRT. BILL NO.	DATE INV. APR	FAT BIL	LAMT	INV NET AMT
ACCOUNT IDENTIFICA	TION CODE	NO OF PKGS.		B/LND.	1	ISSUED BY		MISC NUMBER
CC8-062-034460		PKG. WTG	PKG. WTG PKG. DIMENSIONS		IP DATE APPROVED APPROVED		(is)	8466
							VED Z	
HAZARO	145 NAS	E STORAGE	AREA L	63159		15 0.	7	
DELIVER TO:	Stilles		×			PURCHASE ORDER NO		
FA THAT MATER	RIAL IS TO BE DEL	IVERED MUST BE FILLE		NG DEPARTME	NT			HER 24502

STONHARD FLOORS-COATINGS-LININGS CONSTRUCTION PRODUCTS

PRINTED ON: 02 AUG 91

TERMS

NET ID DAYS

INVO

REMIT TO: STONHARD, INC.

c/o P O. Box 8538 26.

Philadelphia, Pa 191/1

INVOICE DATE

SHIPPED FROM SMYRNA	SHIPPED VIA	F.O B. PREPAID	INVOICE NUMBER 04140548-99		
В	ILLING ADDRESS	SHIPP	SHIPPING ADDRESS		
Hercules, Inc. P.O. Box 8 Oxford, Georgia 30267 Mr. Daryl Phillips					
					

ORDER DATE

Billing for Stonhard Installation - Final Billing

PURCHASE ORDER /

\$2500 00

SALES CODE

Salay Shilling

AMOUNT DUE

\$2,500 00

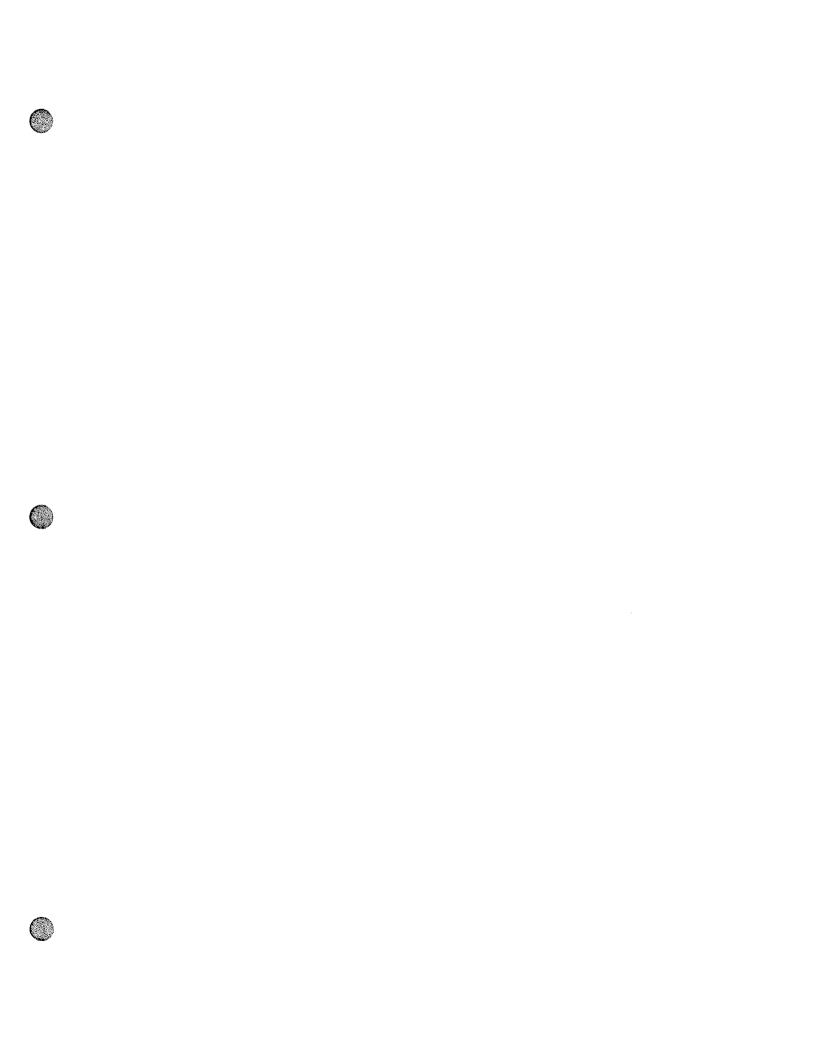




EXHIBIT G APRIL 9, 1993 NOTICE OF VIOLATION

Georgia Department c Natural Resources

205 Butler Street, S.E., Suite 1252, Atlanta, Georgia 30334
Joe D. Tanner, Commissioner
Harold F. Reheis, Director
Environmental Protection Division



. CERTIFIED MAIL RETURN RECEIPT REQUESTED

Mr. Patrick Kitchens Hercules, Inc. P.O. Box 8 Oxford, GA 30267

Dear Mr. Kitchens:

Re: Notice of Violation

Please reference the December 4, 1992 inspection of Hercules, Inc. by the Environmental Protection Division (EPD). This inspection was conducted to evaluate your facility's compliance with the Georgia Rules for Hazardous Waste Management, the conditions of Hazardous Waste Facility Permit Number HW-028(S), and the Hazardous Waste Management Act. The facility was found in violation of the Rules as follows:

Section 391-3-11-.08 "Standards Applicable to Generators of Hazardous Waste"

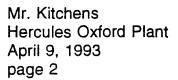
§262.34 "Accumulation Time", for failure to indicate the accumulation date of 2 eight (8) gallon drums containing nickel-cadmium batteries and mercury, and 2 fifty-five (55) gallon drums containing nitric acid and waste ammonia.

Section 391-3-11-.10 "Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities"

§264.31 "Design and Operation of Facility", since sulfuric acid was released onto the floor in the parts cleaning room increasing the possibility of a sudden or nonsudden release of hazardous wastes into the environment.

Section 391-3-11-.16 "Land Disposal Restrictions"

§268.50 "Prohibitions on Storage of Restricted Wastes" for storing a 55 gallon drum of D001 waste (mineral spirits) for a period longer than a year. This waste is restricted and can be stored at a treatment, storage, and disposal facility (TSD) for up to one year without demonstration that such storage is solely for the purpose of accumulation of sufficient quantities to facilitate proper recovery, treatment, or disposal. For storage of restricted wastes beyond one year, the



TSD must prove that such storage is only for the purpose stated above. There was no such demonstration available during the inspection.

Please provide, within thirty (30) days of the date of receipt of this letter, documentation that the above violation have been corrected.

If you have any questions, please contact Amy Potter at 404/656-2833.

Sincerely,

Jan Simmons
Unit Coordinator

Hazardous Waste Management Branch

JES:ap

file: Hercules, Oxford (R)

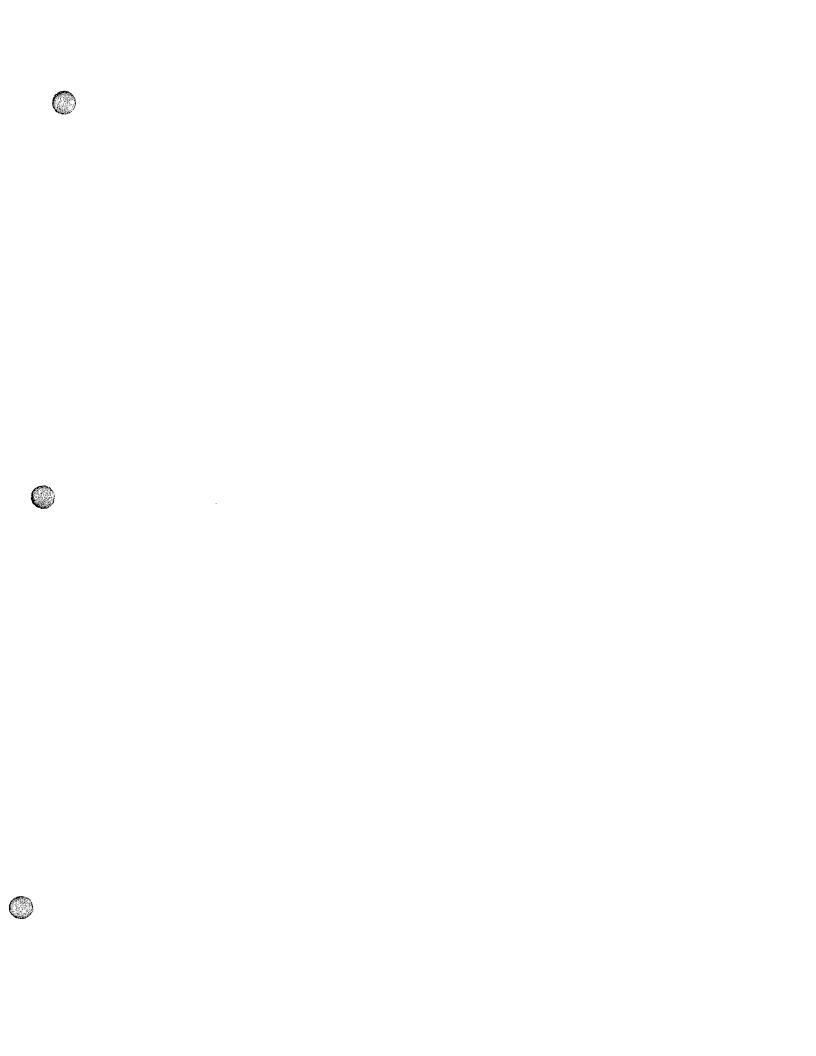




EXHIBIT H SALT POT ROOM FLOOR REPAIR



REPORT OF ENVIRONMENTAL CONSULTING SERVICES COVINGTON, GEORGIA FACILITY

Submitted to:

HERCULES, INC. Oxford, Georgia

October 1993

2.0 SCOPE OF SERVICES

Law Environmental, Inc. personnel conducted a site visit at the Hercules, Inc. facility in Covington, Georgia on September 7, 1993, to assess the horizontal and vertical extent of possible migration of wastewater in the soils. During the site visit, representatives of Law installed four soil test borings in likely areas where wastewater constituents may have migrated. The borings were installed to the top of the underlying bedrock as indicated by auger refusal. Split spoon soil samples were collected at 2 1/2 foot intervals and analyzed for pH according to SW-846 Method 9045 modified for use in the field. Details of these activities are provided in the following sections.

3.0 SUBSURFACE SOIL INVESTIGATION

3.1 Location of Soil Borings

35.¥ 3.8

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Boring locations were chosen to detect the possible migration of wastewater in the subsurface soils below and adjacent to the cleaning building in the back portion of the Hercules facility. Four initial borings (B-1 through B-4) were proposed, three along the front of the building (east) and a fourth boring along the northern side of the building (Figure 1). These locations were based in part on the results of previous soil borings as reported by Law Engineering Testing Company (Report of Subsurface Investigation, August 29, 1969). The 1969 report indicated the presence of bedrock near the ground surface (3.8 to 5.3 feet below ground surface) west of the present cleaning building and along the existing railroad line. This report indicated the depth to the top of the bedrock below the ground surface increases in a northeasterly direction to approximately 20 feet below the present ground surface in the area northeast of the cleaning building. Ground water was not detected above the underlying bedrock. Thus, it appears likely that migration of wastewater from the facility would have occurred down and across the surface of the underlying bedrock toward the northeast following the top of bedrock. Based on the results obtained in the initial four borings, no additional borings were performed.

3.2 Installation of Soil Borings

On September 7, 1993, four soil test borings (B-1 through B-4) were drilled at the locations shown on Figure 1. The borings were drilled to depths ranging from 3 to 21 feet below ground surface (BGS) by a truck mounted drill rig using 4.25-inch inside diameter (I.D.) continuous flight hollow-stem augers.

Soil samples were collected in each soil test boring at 2.5-foot intervals from one foot BGS to boring termination using an 18-inch long split-spoon sampler driven into the soil by a 140-pound hammer falling 30 inches. The soil samples were visually described by Law personnel according to the appearance and the type of material recovered by the split spoons. A description of the soil borings is presented on the boring records included in Appendix A. Ground water was not encountered in the soil borings. Approximately 20 to 30 grams of soil obtained from each of the split spoon samples was placed into labeled eight-ounce glass jars for soil pH measurements. The test borings were backfilled with soil following sample collection.

A hand auger was used to collect two background samples from locations thought to be unaffected by the drain pipe to establish naturally occurring soil pH levels for the site. Background samples were collected from two hand auger borings located in an accessible grassy area east of the drum storage building and west of the plant service road. Hand auger samples were collected at depths from 1 to 2 feet below the ground surface.

3.3 Analytical Results

Soil pH measurements were conducted using SW-846 Method 9045 modified for use in the field. An approximate 1:1 (weight:weight) suspension of soil and distilled water was prepared from each background sample and from each sample collected during installation of the soil test borings. The soil and water suspension was stirred and mixed several times during the next 15 to 30 minutes by agitating the sample by hand. Following agitation, the suspensions were allowed to stand undisturbed for approximately 30 to 60 minutes to provide time for solids to settle from suspension.

A portable pH meter (Orion Model 250A) was used to measure the pH of the supernatant solutions for each soil sample. Operation of the pH meter was calibrated and checked using fresh buffered solutions at pH values of 4.0 and 7.0 (VWR Scientific). Measurements of pH

in the buffer solutions and the samples were conducted at ambient field temperatures ranging from 33 to 35°C. The combination pH/temperature electrode was thoroughly rinsed with distilled water between samples. The measured pH of both background soil samples was 6.2. Results of soil boring pH measurements are reported in Table 1 and are indicated in the Soil Test Boring Records in Appendix A.

4.0 CONCLUSIONS

The pH of soil samples collected from the four test borings ranged from 4.4 to 6.6; however, the majority of soil pH values ranged over a more narrow range from 4.4 to 4.7. Background soil pH values were 6.2. It appears that there is a slight difference in the measured soil sample pH values and the pH of the background samples; however, this difference is probably due to the grassy nature of the area from which the background samples were collected. The pH of the background soil samples may indicate horticultural amendment of the soil properties. Jim Lathem from the U.S. Department of Agriculture, Soil Conservation Service Office in Newton County was contacted on September 27, 1993, to determine a range of typical values for pH in unamended soils in the county. Jim indicated that soil pH values from 4.5 to 5.0 were typical of subsurface soils derived from weathered bedrock in Newton County.

Based on a review of available site information and the analytical results of soil pH measurements at the Hercules facility, the following conclusions are made:

- Ground water was not detected onsite in the soil borings above the underlying surface of the bedrock.
- Possible wastewater in the subsurface would tend to migrate along the surface of bedrock underlying the site. Migration would be expected to occur in the downgradient direction of increasing bedrock depth.
- The pH of soil samples collected at the Hercules facility ranged from 4.4 to 6.6. The pH of background soil samples was 6.2. Typical soil pH for the area is 4.5 to 5.0.
- The measured pH of the soil boring samples does not indicate a detectable presence of subsurface wastewater.
- No additional borings appear to be necessary to define the extent of possible vertical and horizontal migration of wastewater in the subsurface soils near the cleaning building.

TABLE

Analytical Results - Soil Test Borings Table 1:

Hercules, Inc.

Covington, Georgia Facility

Law Environmental Project No. 41-3564

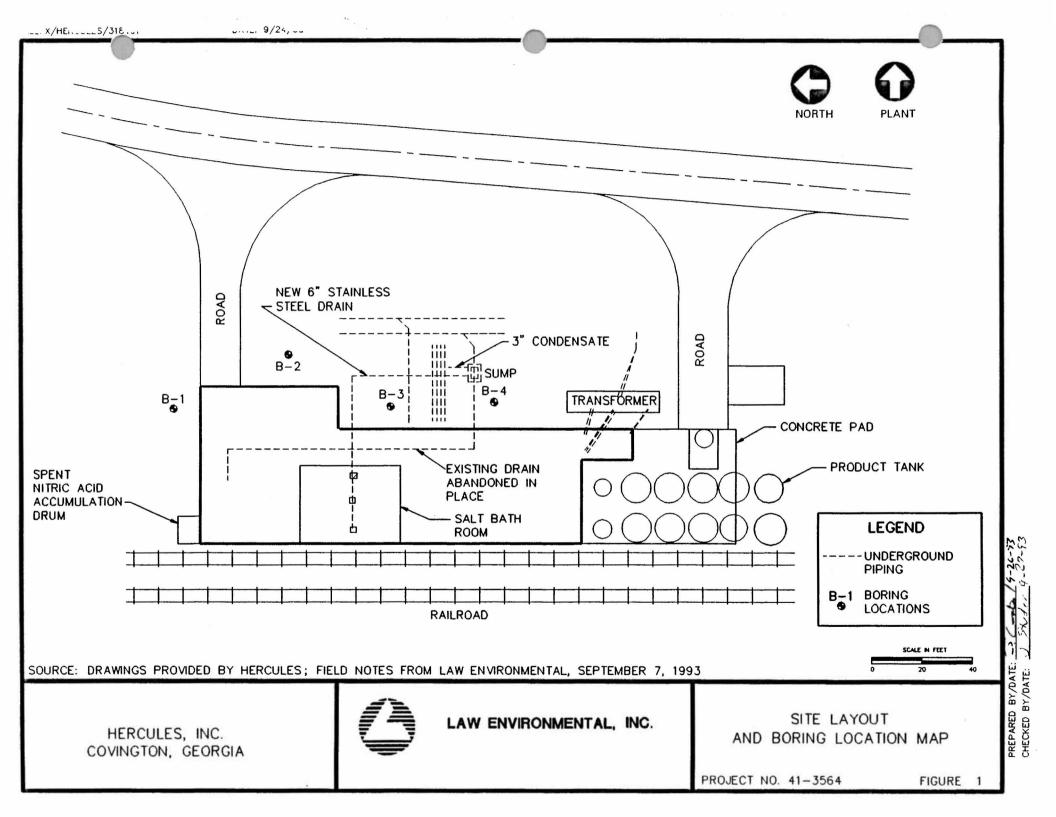
Sample	Boring Number / pH				
Depth (ft)	B-01	B-02	B-03	B-04	
1.0 - 2.5	5.7	4.5	4.7	6.6	
3.5 - 5.0	4.9	4.7		4.7	
6.0 - 7.5	4.5	4.7		5.1	
8.5 - 10.0	4.4	4.7			
11.0 - 12.5	4.4	4.8			
13.5-15.0	4.4	4.9			
16.0 — 17.5	4.6				
18.5 — 20.0	5.0		-		

Notes:

Soil pH values measured using EPA Method 9045 modified for use in the field.

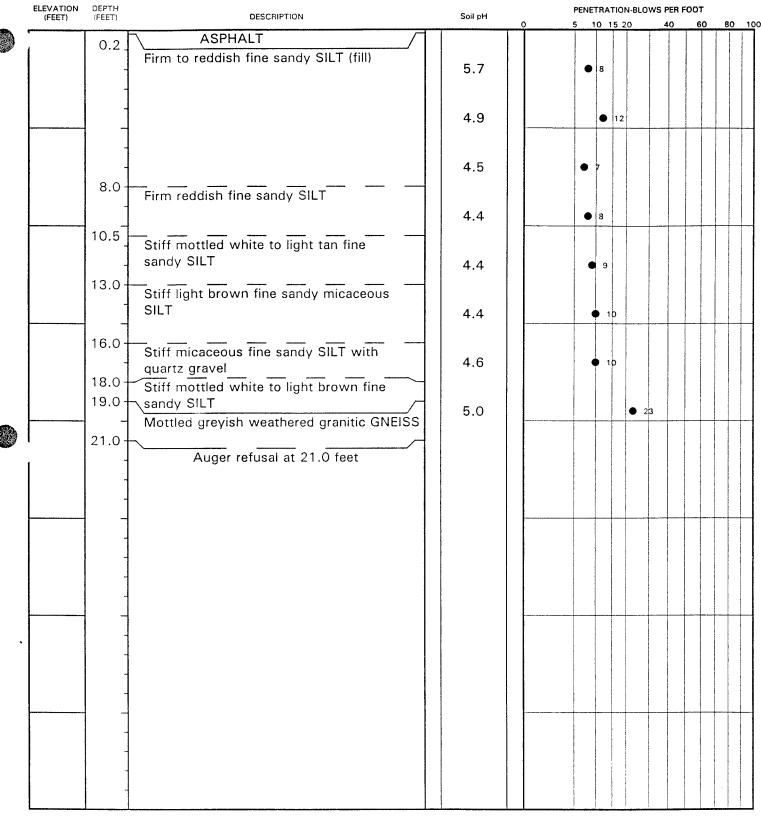
-- Sample not collected due to auger refusal.

FIGURE



APPENDIX A TEST BORING RECORDS

TEST BORING RECORD



REMARKS:

1) Boring drilled using 4.25-inch I.D. hollow stem augers.

2) Soil pH values measured using SW-846 Method 9045 modified for use in the field.

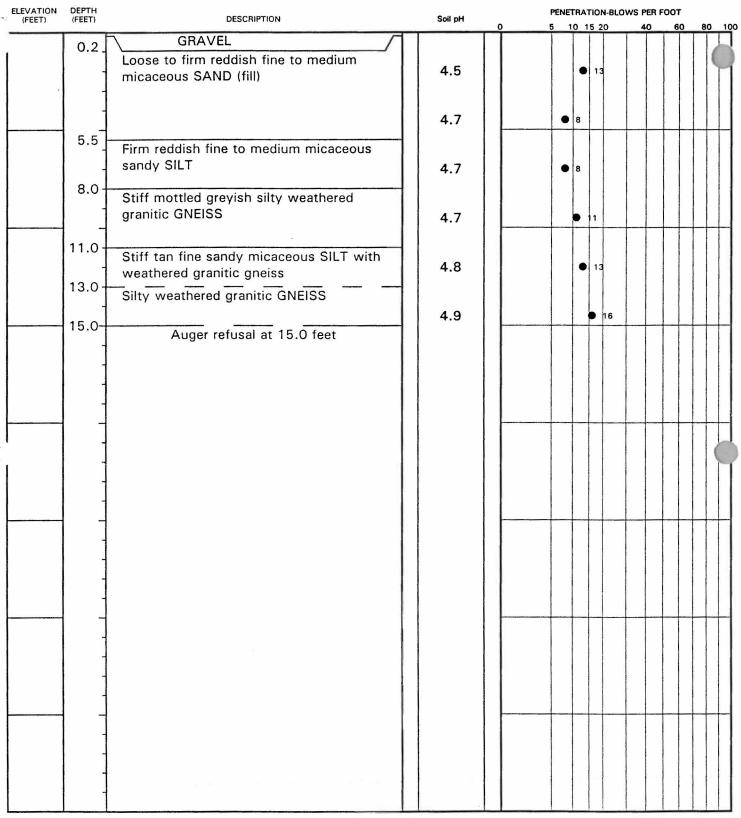
DRILLED BY LAW LOGGED BY JAC CHECKED BY CDN

BORING NUMBER
DATE STARTED
DATE COMPLETED
JOB NUMBER

B-1 09-07-93 09-07-93 41-3564



TEST BORING RECORD



REMARKS:

1) Boring drilled using 4.25-inch I.D. hollow stem augers.

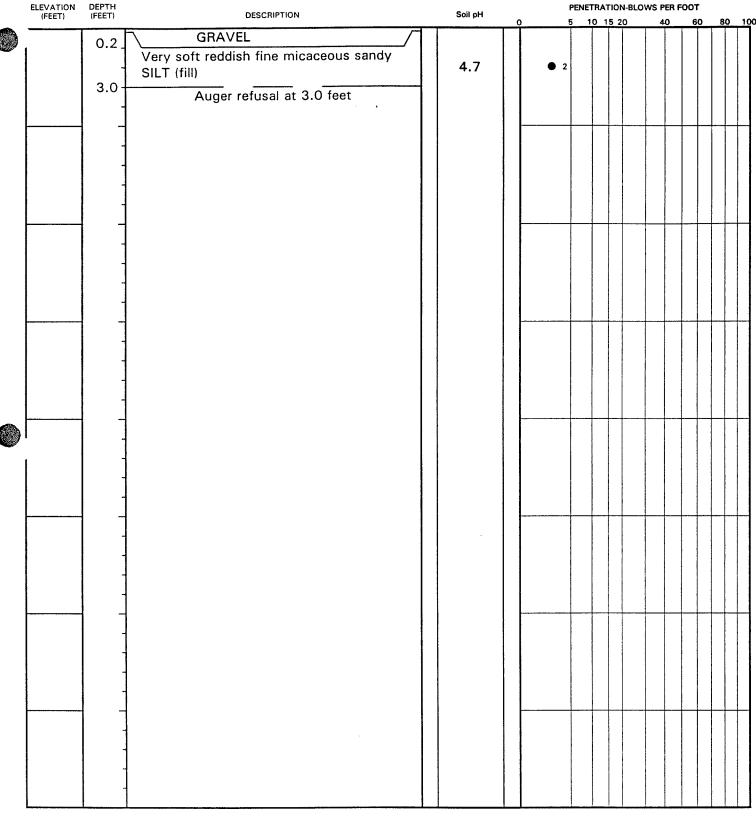
2) Soil pH values measured using SW-846 Method 9045 modified for use in the field.

DRILLED BY LAW LOGGED BY JAC CHECKED BY CDN

BORING NUMBER DATE STARTED DATE COMPLETED JOB NUMBER B-2 09-07-93 09-07-41-3564



TEST BORING RECORD



REMARKS:

1) Boring drilled using 4.25-inch I.D. hollow stem augers.

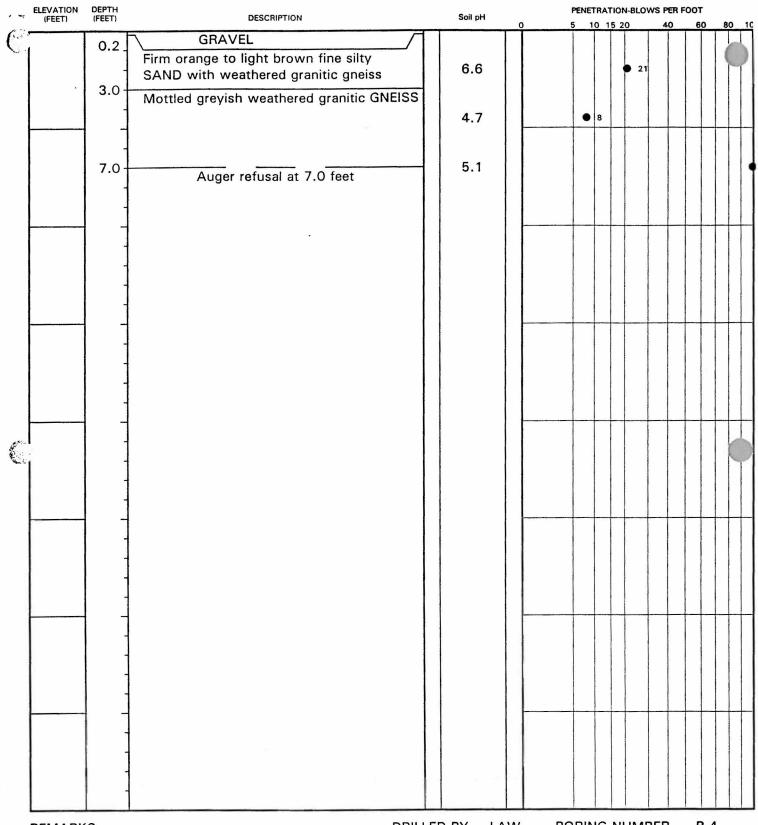
2) Soil pH values measured using SW-846 Method 9045 modified for use in the field.

DRILLED BY LAW LOGGED BY JAC CHECKED BY CDN

BORING NUMBER DATE STARTED DATE COMPLETED JOB NUMBER B-3 09-07-93 09-07-93 41-3564



TEST BORING RECORD



REMARKS:

1) Boring drilled using 4.25-inch I.D. hollow stem augers.

2) Soil pH values measured using SW-846 Method 9045 modified for use in the field.

DRILLED BY LAW LOGGED BY JAC CHECKED BY CDN

BORING NUMBER DATE STARTED DATE COMPLETED JOB NUMBER B-4 09-07-93 09-07 41-3564









EXHIBIT I JUNE 28, 1985 TRIP REPORT



J. LEONARD LEDBETTER Commissiona

Department of Mural Resources

ENVIRONMENTAL PROTECTION DIVISION 270 WASHINGTON STREET, S.W. ATLANTA, GEORGIA 30334

FALE COPY July 3, 1985

TRIP REPORT

SITE NAME AND LOCATION:

. Hercules Oxford Plant Docket 7

TRIP BY:... Behrooz Khaleghi B. K

ACCOMPANIED BY:......

DATE OF TRIP: June 28, 1985

OFFICIALS CONTACTED:..... . . . Mr. Ned Downs

Environmental Coordinator

. Annual ISS Inspection

COMMENTS:

This plant produces polypropylene yarn. This involves unloading, conveying, and blending of polypropylene flakes; polymer extrusion; and yarn take-up and processing. The facility has interim status for container storage.

Waste generated includes:

- DOO2 Nitric acid is generated from cleaning metal parts in the amount of less than one drum per month.
- U239 Xylene is generated from laboratory functions in the amount of 3 - 4 drums per year.
- 3. F002 - Spent halogenated solvent (methylene chloride) is generated from the cleaning of spin beams. Estimated accumulation rate is approximately one drum per month.
- 4. 0001 - Isoproponal and mineral spirits are generated from cleaning of shop tanks, gears, pumps, etc., at the rate of less than one drum per month.
- 5. Ul54 - Methanol is generated from laboratory functions in small quantities.

The container storage area is situated on a concrete floor with drain and roof and comprises a diked section of a larger building used for storage of drummed raw materials. The facility, also has four underground product tanks, and there were twelve (12) drums containing hazardous wastes in the storage at the time of the inspection.

"NOTICE: IF THE FILM IMAGE IS LESS CLEAR THAN THIS NOTICE, IT IS DUE TO THE QUALITY OF THE DOCUMENT BEING FILMED."

> Trip Report Hercules Oxford Plant July 3, 1985 Page 2

The plant's waste oils have been kept outside, near the hazardous storage area in 55 gallon drums. Some spilled oil in various areas was obvious. Also, the hazardous waste drums in the storage area were too close to the dike's edge.

CONCLUSIONS:

Facility is in violation of the rules promulgated pursuant to the Solid Waste Management Act. No violation of the Interim Status Standards were noted.

RECOMMENDATION AND FOLLOW-UP REQUIRED:

Send Notice of Violation

PHOTOGRAPHS: None

REVIEWED BY: Ball Munchy

ATTACHMENTS: None

BK:kaw (UO11K)

cc: Behrooz Khaleyhi

File: Hercules Oxford Plant (R)



J. LEONARD LEDBETTER
Commissioner

Bepartment of Intural Resources

ENVIRONMENTAL PROTECTION DIVISION 270 WASHINGTON STREET, S W ATLANTA, GEORGIA 30334

July 19, 1985

FILE COPY

CERTIFIED MAIL
RETURN RECEIPT REQUESTED

Mr. Ned Downs
Environmental Coordinator
Hercules, Incorporated
P. O. Box 8
Oxford, Georgia 30267

Re: Notice of Violation $\mathcal{D} \propto f \in \mathcal{A}$

Dear Mr. Downs:

Please reference the inspection of the Hercules Oxford Plant by Behrooz Khaleghi of the Industrial and Hazardous Waste Management Program to determine your company's compliance status with Georgia's Rules for Hazardous Waste Management, chapter 391-3-11.10, standards for owners and operators of Hazardous Waste Treatment, Storage, and Disposal facilities. No violations of the Rules for Hazardous Waste Management were noted during the inspection, although drums of hazardous waste were stored too close to the edge of the dike. In the event of a spill the dike would not function to contain the waste. Please take the necessary action to move the hazardous waste drums away from the edge of the dike. However, this is not a violation of the Interim Status Standards since secondary containment is only required for permitted storage areas.

During the inspection it was also noted that there was obvious contamination of the soil by waste oil around the plant's waste oil storage area. Waste oil is not currently regulated under the hazardous waste regulations but it is subject to regulation under the rules and regulations adopted pursuant to the Solid Waste Management Act. In particular, chapter 391-3-4-.04 prohibits disposal of any solid waste in a non-approved manner.

Please arrange to have this oil contaminted soil removed, and disposed of properly and take the steps necessary to ensure that proper handling of the waste oil occurs in the future.

If there are questions, please contact Behrooz Khaleghi at (404) 656-7802.

Sincerely,

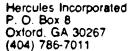
Base Mund,

5 Il Mundy, Unit Coordinator Indistrict & Hazardous Waste nagement Program

BM: BK/kaw (0012K)

cc: Behrooz Khaleghi

File: Hercules, Oxford (R)





August 30, 1985

Mr. Behrooz Khaleghi Dept. of Natural Resources Environmental Protection Div. 270 Washington St., S.W. Atlanta, Georgia 30334

Re: Notice of Violation Dated July 19, 1985 - Oil Contaminated Soil Removal Progress Report

Dear Mr. Khaleghi:

This is in reply to your phone inquiry on August 30, 1985 about what progress we are making on the above notice of violation.

- 1. We took a random soil sample of the area in question and sent it to our permitted waste disposal company for analysis on August 12, 1985. Current analysis backlog time at this facility is 6 weeks; however, we are proceeding with the cleanup without waiting for lab results.
- Our plan is to excavate the contaminated soil from the area and put it in 55-gallon steel drums with removal lids. The drums were shipped to Hercules on 8/27/85 and delivery is expected 9/4/85.
- 3. Excavation and loading of the contaminated soil into the drums is expected by 9/6/85.
- 4. The drums will be transported to and disposed of by our waste disposal company at their permitted waste disposal facility after laboratory results are known.
- 5. Some of the steps being taken to reduce the possiblity of reoccurrence are:
 - a. Leave about 2" air space at the top of all drums when filling with used oil to avoid runout when drum is stored on a slope with bung plug to low side.
 - b. All bungs must be plugged and sealed tight at all times.
 - c. All drums upright and on CF type skids in good condition.
 - d. Replace leaking drums when detected.

- e. Inspect the area for missing bungs and leaking drums weekly; also immediately before used oil dealer leaves area after a pickup. Advise dealer to reinstall all bungs. Apply oil sorb to spills and clean up.
- f. Advise used oil dealer to not permit any oil to get on the ground. (Removing pump hose from one drum to the next is a prime suspect for this.)
- g. Avoid storing an excessive quantity of drums if possible.

Sincerely,

HERCULES INCORPORATED

M. E. Downs

Ned E. Downs Environmental Coordinator

NED/ck 3979E

cc: B. C. Myhand - Hercules Inc., Oxford, Ga.

M. A. Maddox - Hercules Inc., Oxford, Ga.

W. J. Fisher, Jr. - Hercules Inc., Oxford, Ga.

D. M. Burton - Hercules Inc., Oxford, Ga.

W. K. Barnett - Hercules Inc., Oxford, Ga.

D. H. Maybury - Hercules Inc., Brunswick, Ga.

D. J. Keilman - Hercules Inc., Wilm., Del.





	SALES	CODE
1	MAR	E09501
_	WASTE P	ROFILE SHEET CODE

CERTIFICATION OF REPRESENTATIVE SAMPLE



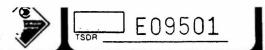
GENERAL DIRECTIONS: IN ORDER TO DETERMINE WHETHER WE CAN ACCEPT THE SPECIAL WASTE DESCRIBED IN THE ABOVE NUMBERED PROFILE SHEET, WE MUST OBTAIN A REPRESENTATIVE SAMPLE OF THE WASTE. WE WILL ANALYZE THE SAMPLE TO VERIFY THE INFORMATION YOU HAVE PROVIDED US, SO IT IS PARTICULARLY IMPORTANT THAT THE SAMPLE BE TRULY REPRESENTATIVE. IN MOST CIRCUMSTANCES YOU WILL BE OBTAINING THE SAMPLE. HOWEVER. IN THOSE CASES IN WHICH WE OBTAIN THE SAMPLE, WE MUST ASK THAT ONE OF YOUR EMPLOYEES BE PRESENT TO DIRECT THE PARTICULAR SOURCE TO BE SAMPLED AND TO WITNESS THE SAMPLING. IN SUCH CASE, YOUR EMPLOYEE MUST SIGN THIS CERTIFICATION AS A WITNESS.

	THIS CERTIFIC		ON MUST BE RETURNED, WITH THE RE Newical Waste Mana	
			? O. Box 55 . O	•
		H	WY. 17, Mile Marker 1	
		E	melle, Alabama 354	<u> </u>
	MATERIAL DES	SCRI		NED A REPRESENTATIVE SAMPLE OF THE WASTE INTERIAL PROFILE SHEET" ABOVE REFERENCED, AND AND CORRECT:
		1.	HOUR AND DATE OF SAMPLING: /	3100, 5 Ang. 85
			SOURCE FROM WHICH SAMPLE TAKE	N: Cil Contaminated Soil At
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,	AV a -		And Thorough by Mixed &	Attiut, Sample Added To Containe,
	(en all	4.	AMOUNT OF SAMPLE OBTAINED:	toprx, ECE- 9ct cc
	avdous Contain-	5.		
c		6.	THE SAMPLING EQUIPMENT USED, A PLACED, WERE THEMSELVES UNCO	ND THE CONTAINER INTO WHICH THE SAMPLE WAS
		7.		ED A LABEL TO THE CONTAINER IN THE FOLLOWING RMATION (FILL IN THIS PORTION, INCLUDING YOUR IN THE LABEL YOU PREPARED):
	WITNESS VER	IFIC	GENERATOR: Heren'es WASTE NAME: Cil Cout an SAMPLE HOUR/DATE: 13:0 PROFILE SHEET CODE: MA SAMPLER SIGNATURE: MA ATION: 1 WAS PERSONALLY PRES-	inated Scil-RCRA Nonhazardous CO, 5 Aug. 85 AR E 09 501 L E. Dours
	ENT DURING T THE WASTE SO	HE S	SAMPLING DESCRIBED; I DIRECTED CE TO BE SAMPLED; AND I VERIFY N ABOVE NOTED.	SIGNATURE: Med & Form 5.
	WITHERR			
	WITNESS:			TITLE: Furironmental Gordinator
	SIGNATURE: _			EMPLOYER: Harules Inc Oxford.
	TITLE:			DATE: 5 Ang. E5
				LABORATORY REVIEW OF SAMPLING PROTOCOL.
	EMPLOYER:			BASED UPON MY REVIEW OF THE ABOVE PROFILE SHEET.
	DATE:			I CONCLUDE THAT THE ABOVE METHODOLOGY IS: D ADEQUATE FOR YIELDING A REPRESENTATIVE SAMPLE.
				☐ INADEQUATE FOR THE REASONS NOTED HEREON. DATE:
	FORM WMI-51 (Rev	8/83,		LAB MGR:
	© 1980 WASTE MAR	NAGEN	AENT INC	



Waste Maragement, Inc.

GENERATOR'S WASTE MATERIAL PROFILE SHEET



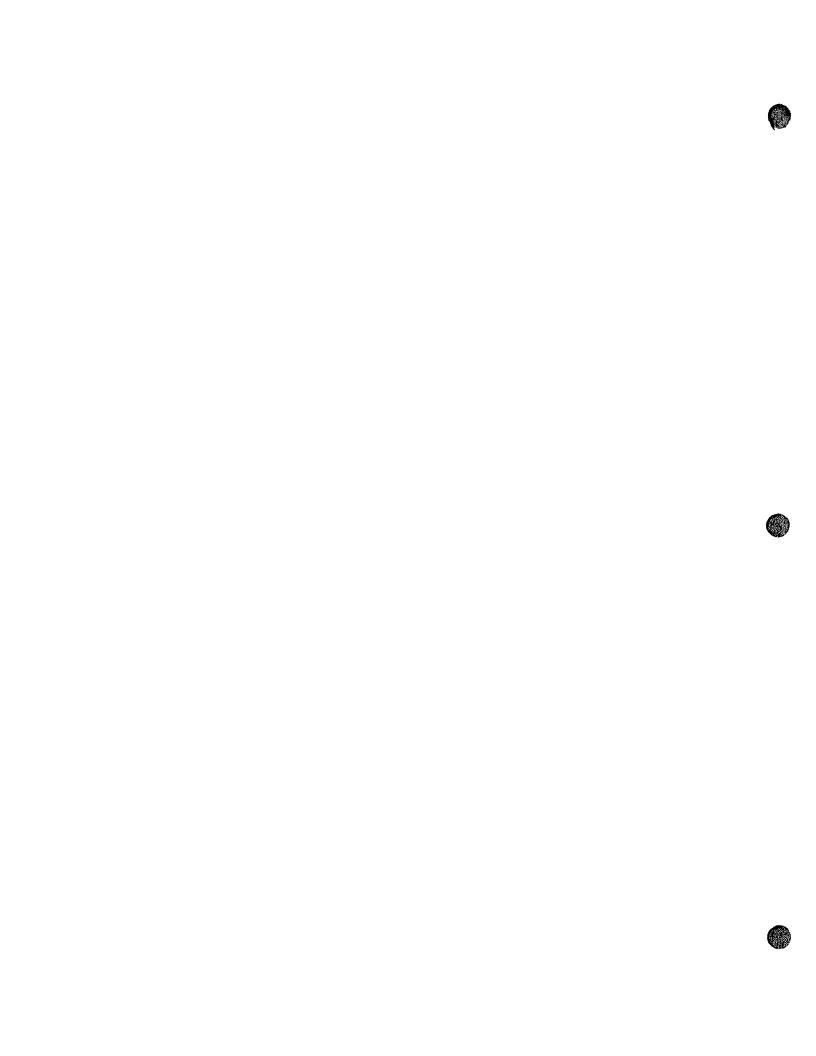
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FAC ADDRESS: File to x &	TRANSPORTER PHONE: (2/2) 452 - 3721
ADDRESS: CALL CA GELLOT	GENERATOR USEPA I.D. MA
	GENERATOR STATE I.D. CATOS CESSON
TECHNICAL CONTACT: L N- (E. Dours) TITI	LE: LANGERM. Confinators PHONE (464) 781-7611
NAME OF WASTER CIT CONTAINING ATVA Soil-KCR'A	Almaha Fardous Waste
PROCESS GENERATING WASTE ! ! A Crim Krase / generate	, hydraulic off. Transfer spills by reclaimer
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7 EXACT EXACT	140°F - 200°F
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D.O.T. HAZARDOUS MATERIAL? LYES NO	REACTIVITY: NONE PYROPHORIC SHOCK SENSITIVE
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HAZARD CLASS L ALA JID. NO. L V A JR.O. L VA	OTHER HAZARDOUS CHARACTERISTICS:
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ANTICIPATED VOLUME: GALS CUBIC YARDS	USEPA HAZARDOUS WASTE?
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□ QUARTER □ YEAR □ □ □ □ □ □ □	STATE CODE(S)
H SPECIAL HANDLING INFORMATION	
	ADDITIONAL PAGEISI ATTACHED
BY CERTIFY THAT ALL INFORMATION SUBMITTED IN THIS AND ALL ATTACHED	DOCUMENTS IS COMPLETE AND ACCURATE, AND THAT ALL KNOWN OR
SUBJECTED HAZARDS HAVE BEEN DISCLOSED. AUTHORIZED SIGNATURE TITLE	Surveyor and considerate DATE F/5/85
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HAZARDOUS WASTE MANIFEST (As Required By The Alabama Department of Environmental Management)

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11. US DOT Descript	tion (Including Proper Shipp	ing Name, Hazard Class	i, and ID Number)		. Contain No. T	ype	13 Total Quantity	14. Unit Wt/Vol	West	No
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		CWM Profile Num	nber				1 1 1			
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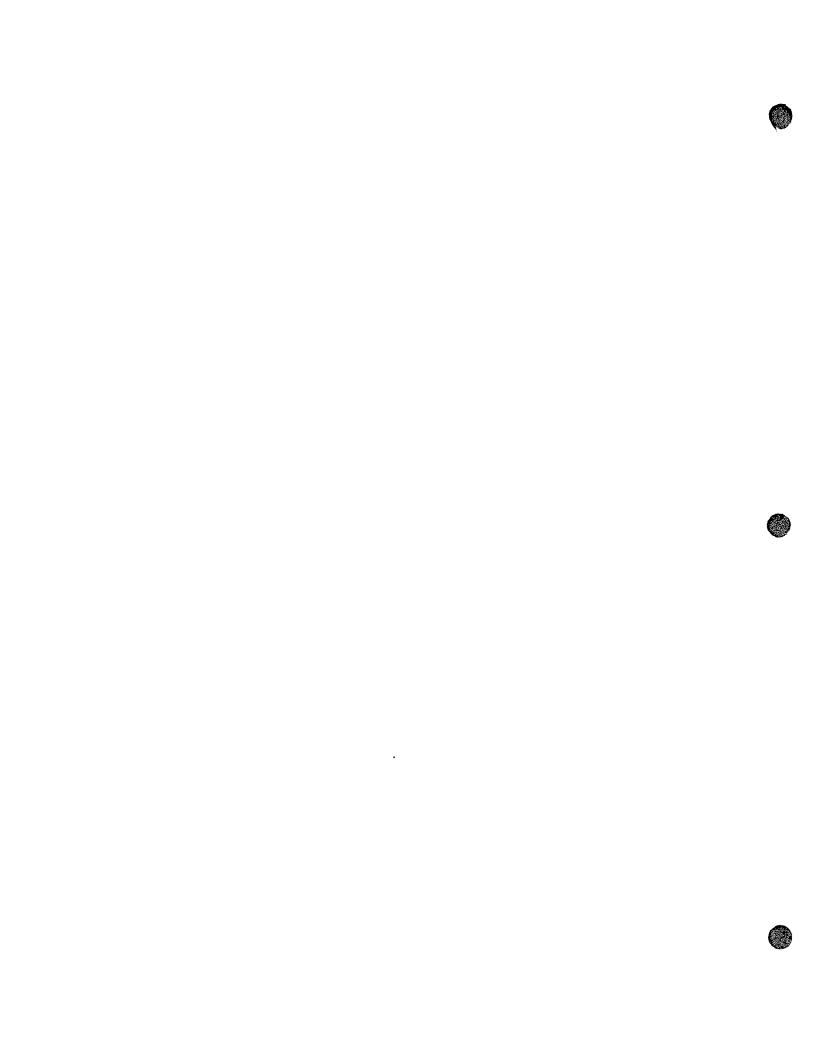
EPA Form 8700-22 /Pey 4.851 Provinces addition is a hardote

HAZARDOUS WASTE MANIFEST

(As Required By The Alabama Department of Environmental Management)

6		NON HAZARD	005 4	145	TE	2000.04	J/(/***
	UNIFORM HAZARDOUS 1. Generator's US EF	PA ID No. N	Manifest	2. Page	e 1 Informati	on in th	104. Expires 7-31-86 ne shaded areas ed by Federal
	3. Generator's Name and Mailing Address Morecaling Lies, Sic N. E. Lown S.	518131210191010	002	20 cm	a Manifest Docu	iment Ni	umber
	510, Box &			373	WMA e Generator's ID		932
	5x Form 5A, 30257 4. Generator's Phone (104) 156-7011			1			
	5. Transporter 1 Company Name 6. Chemical Waste Manusement Inc. 18	US EPA ID Numb にしついろいのようとつ		DINE SECT	e Transporter's	ID	
	7. Transporter 2 Company Name 8.		er	E. Stat	e Transporter's	ID	Change to
	Designated Facility Name and Site Address 10.	US EPA ID Numb	er er		sporter's Phone		
	CHEMICAL WASTE MANAGEMENT, INC. Emelle Facility						
	Alabama Highway 17 at Mile Marker 163 Emelle, Alabama 35459	L D 0 0 0 6 2 2	4 6 4		5/652-97	21	
	11. US DOT Description (Including Proper Shipping Name, Hazard Class,	and ID Number)	12. Conta	Type	13. Total Quantity	14. Unit Wt/Vol	L Waste No.
G	a Lube Oil Contaminated MARE OS	9501	022	1,700	450	ì	Non
N.E.	NON - HAT AF DOUS \ CWM Profile Numl			PM	13715	P	Hazardous
AT	b.				**************************************	0.000	
OR	CWM Profile Numl	ber					为"基础"。
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N	CWM Profile Num	ber .	11:		b.] _ / _		1.50
	,						
	CWM Profile Num	ber	1.1.1.				
	J. Additional Descriptions for Materials Listed Above 11a Solid (Loose Facked Soil)			K. Ḥan	dling Codes for W	astes Lis	ted Above
				8.	D87	C.	
		8		b.		d.	44
	15. Special Handling Instructions and Additional Information				OCT	0819	705
						0015	900
	16. GENERATOR'S CERTIFICATION: I hereby declare that the conter	nts of this consignment are ful	lly and accur	rately de	scribed above by		
	proper shipping name and are classified, packed, marked, and labele according to applicable international and national government regul		oper conditi	on for tr	ransport by highw	89	
	Unless I am a small quantity generator who has been exempunder Section 3002(b) of RCRA, I also certify that I have a phave determined to be economically practicable and I have s	rogram in place to reduce t	the volume	and to	xicity of waste	enerated	to the degree !
	minimizes the present and future threat to human health and the en	vironment.	iment, stor	age, or	disposal current		Month Day Year
1	Ned E. Downs - Coordinator		View	05	1. N = E	الحد ما	1014750
RA	17.Transporter 1 Acknowledgement of Receipt of Materials Printed/Typed Name	Signature	mari	L	,	- 1113	Month Day Year
RANSPORT	Pohod a. Prigos	delect		/ Y	10 10	1	andar.
ORT	18.Transporter 2 Acknowledgement of Receipt of Materials Printed/Typed Name	Signature			11		Month Day Year
R							LLLL
(19.Discrepancy Indication Space						
40-			d				
L I T	20.Facility Owner or Operator: Certification of receipt of hazardor	us materials covered by this	s manifest	except	as noted in Item	n 19.	
۲	Printed/Typed Name	Signature	* 2				Month Day Year

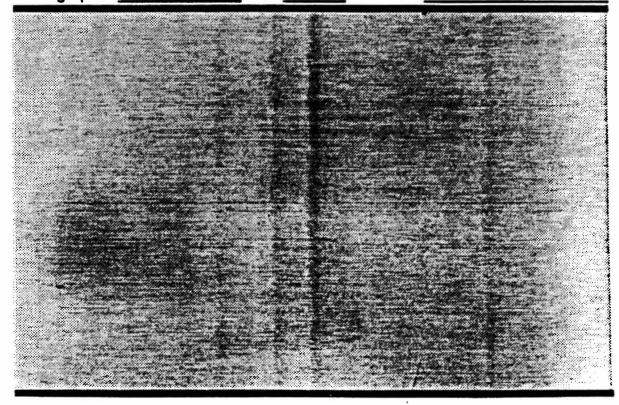
EILE CODY taking Annapinance seine ands



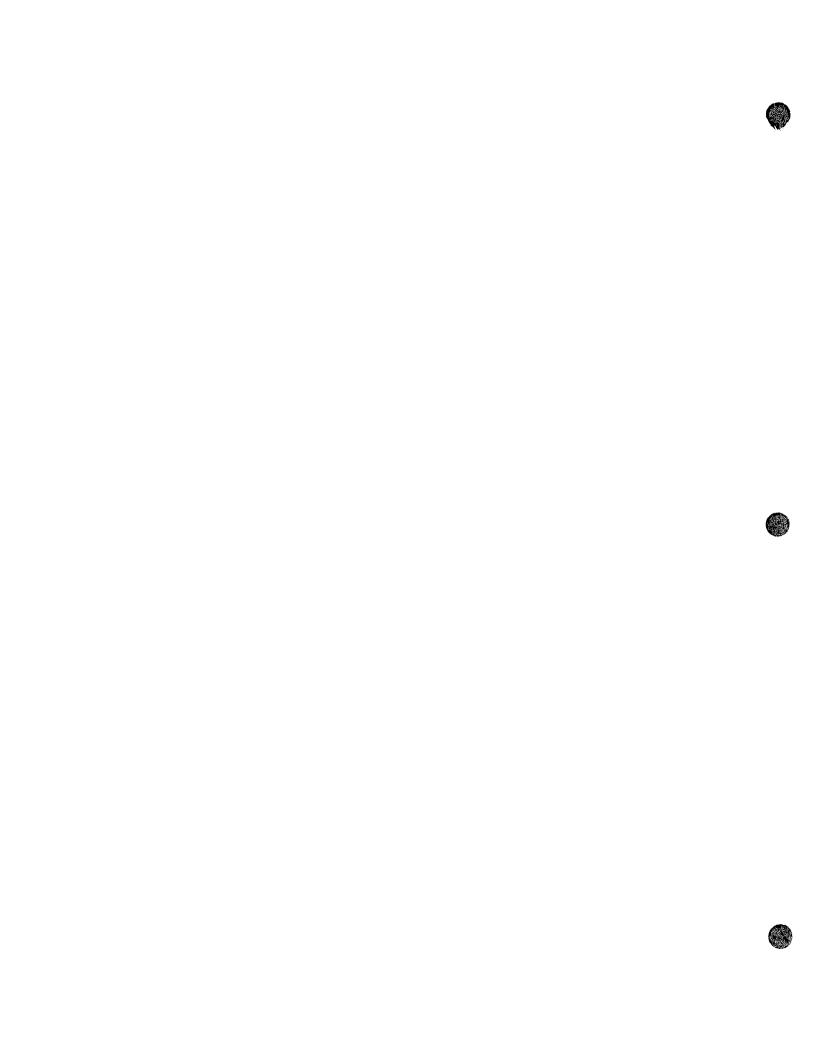
PHOTOGRAPHIC DOCUMENTATION

Site Name: HERCUCES, INC. County: NEWTON

No. / of / Description: ESCAVATION OF CONTAMINATED SOIL
Photographer: UNENOUN Date: 1985 Comment:



No of	Description:_			
Photographer:_		_ Date:	Comment:	



MOTICE: IF THE FILM TMACE IS LESS CLEAR THAN THIS MOTICE, IT IS DUE TO THE QUALITY OF THE DOCUMENT BRING FILMED."

Georgia Department of Natural Resources

270 Wisnington Street, S.W. Joom 825, Atlanta, Georgia 30334

m 825, Atlanta, Georgia 30334

J. Leonard Ledbetter, Commissioner
Harold F. Rehels, Assistant Director
Environmental Protection Division

FILE COPY

October 15, 1985

Mr. Ned E. Downs Environmental Coordinator Hercules Incorporated P. O. Box 8 Oxford, Georgia 30267

Docket & 22

Re: July 19, 1985 NOV-oil contaminated soil

Dear Mr. Downs:

This will acknowledge receipt of your progress report on clean-up of the oil contaminated soil around the facility's waste oil drum storage area.

We appreciate Hercules' continuing cooperation with the Georgia Environmental Protection Division. Please advise our office when analysis are available and ultimate disposal is completed. If you have any questions, please contact Behrooz Khaleghi at 404/656-2833.

Sincerely,

'sreeMundy

Bill Mundy
Unit Coordinator
Industrial & Hazardous Waste
Management Program

BM/BK:kaw (0165K)

File: Hercules-Oxford (R)

MOTICE: IF THE FILM TMAGE IS LESS CLEAR THAN THIS NOTICE, IT IS DUE TO THE QUALITY OF THE DOCUMENT BEING FILMED."

Georgia Department of Natural Resources

270 Washington Street, S. Room 825, Atlanta, Georgia 30334 J. Leonard Ledbetter, Commissioner Harold F. Reheis. Assistant Director Environmental Protection Division

November 4, 1985

24, 1985

Docket 26

RE: Compliance Status

Dear Mr. Downs:

Mr. Ned E. Downs

Oxford, Ga. 30267

P.O. Box 8

Environmental Coordinator Hercules Incorporated

This will acknowledge receipt of your report on the completion phase of the clean-up of the oil contaminated soil around the facility's waste oil drum storage

The cooperation you have shown is greatly appreciated. If you have any questions, please contact Behrooz Khaleghi at (404) 656-2833.

Sincerely,

Bull Munkey

Bill Mundy Unit Coordinator Industrial & Hazardous Waste Management Program

BM:BK:cm:035

File: Hercules - Oxford Plant (R)







EXHIBIT J SEPTEMBER 1981 FUEL OIL SPILL DETAILS



Interoffice Memo

58117

cc: B. C. Myhand

Oxford, Georgia October 7, 1981

DPJ-81-01

TO:

W. B. Henderson

Environmental Coordinator

FROM:

D. P. Johnson

Utilities Supervisor

SUBJECT: NO. 6 FUEL OIL LEAK

On Saturday, September 5, 1981, the Utility Operator on the 3-11 shift (Wiley Jackson), during his first inspection tour, discovered the fuel oil pump had burst a shaft mechanical seal. This resulted in approximately 3,000 gallons of #6 fuel oil being dumped inside the dyke area. All the fuel oil was contained within the enclosed area.

The cleanup was accomplished by Vacuum Systems Inc. of Austell, Ga. - Mr. Frank Peacock. Manager. The Georgia EPD approved the transport of 4,000 gallons of an oil and water mixture to Troy L. Griffin Oil Inc., Jefferson, Ga., for reclaim. The remaining oil-soaked dirt was approved for landfill disposal by Mr. Clyde Fain, Inspection Office of Sanitary Landfill, State of Georgia. Mr. Roy Varner, Newton County Commissioner, approved the dirt for dumping at the Newton County landfill.

Documents attached:

- 1) Vacuum Systems Inc. Insurance Certificate
 - a) EPA ID #GAT150010312
 - b) Purchase Order
- 2) Transport Manifest, State of Georgia

DPJ/ck Attachments Dougles Of how

"NOTICE: IF THE FILM IMAGE IS LESS CLEAR THAN THIS BOTICE, IT IS DUE TO THE QUALITY OF THE DOCUMENT BEING FILMED."

ENVIRONMENTAL PROTECTION DIVISION SOLID WASTE MANAGEMENT SECTION ACTION REPORT

F

10-7-81 CODED COUNTY HOURS. REVIEWED BY FACILITY ID REGION GAD098583909 Gen. & TSD North Newton Plus Part A FACILITY NAME Hercules, Inc. **ADDRESS** Alcory Road CITY Covington ZIP 30209 PERSON(S) CONTACTED Doug Johnson TITLE Env. Mar. Hercules Frank Peacock Vacuum Systems Troy Griffith Waste Oil and Morgan Cantrell TRIP BY Clyde Fehn ACCOMPANIED BY INVESTIGATION DATE 8.9. and 11. 1981 FOLLOW-UP DATE Dec. 1, 1981 facility file REFERENCE PROGRAM ACTIVITY industrial inspection and compliance FINDINGS/DECISIONS NEXT ACTIONS ACTIONS 44 telephone discussions 87 supply assistance 34 initial facility investigation COMMENTS, CONCLUSIONS, AND RECOMMENDATIONS: Mr. Frank Peacock called to report that he was assisting O & H Materials in the cleanur of an oil-water spill at Hercules, Inc. The spill involved 8000 gallons, containing about 3,000 gallons of #6 fuel oil and 5000 gallons of water. There was some sand contaminated with oil. For disposal of the oil and water mixture, I referred them to Troy Griffith Waste Oil Checking later. Mr. Griffith reported that three loads of this mixture was delivered to his facility. Later, Mr. Peacock called and wanted to take the oil-contaminated sand to Cromes SIF Mr. Morgan Cantrell would not approve this, but suggested the use of the Newton County SLF. This information was relayed to Mr. Peacock.

All aspects were discussed with Mr. Doug Johnson at Hercules.

MOTICE: IF THE FILM DEACH IS LESS CLEAR THAN THIS MOTICE, IT IS DUE TO THE QUALITY OF THE DOCUMENT BEING FILMED."

Recommendations and Follow-Up Required: Send NOV

Photographs: None

Reviewed E;

Attachments: None

GM:bpk:0034M

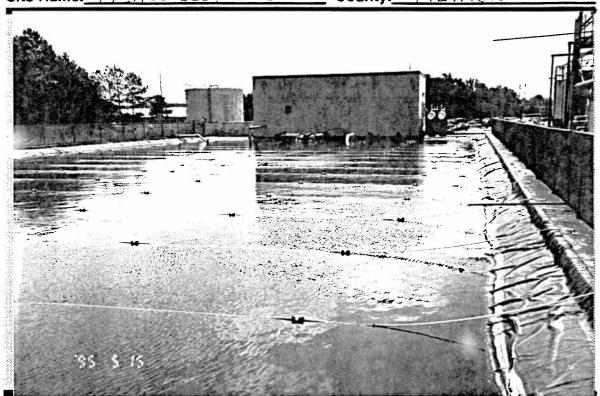
File: Hercules Oxford Plant (R)

	,	

APPENDIX A PHOTOGRAPHIC LOG

PHOTOGRAPHIC DOCUMENTATION

Site Name: HERCULES INC. County: NEWTON





No. 2 of 31 Description: ROOFING STORAGE Building Photographer: S. WHILE Date: 5-15-95 Comment:

PHOTOGRAPHIC DOCUMENTATION

Site Name: HERCULES INC. County: NEWTON



No. 3 of 31 Description: RAILCARS AND SILOS Photographer: L. AJANAKU Date: 5-10-95 Comments

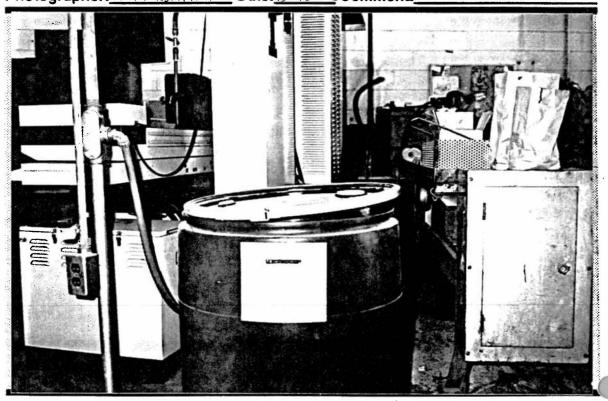


No. 4 of 31 Description: Silo which stores polyprophlene Photographer: L. AJANAKU Date: 5-10-95 Comment:

Site Name: HERCULES INC. County: NEWTON

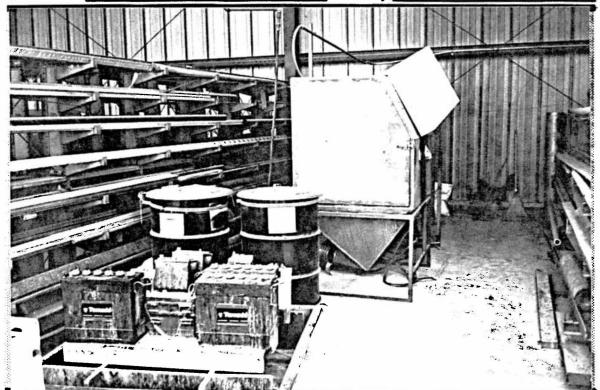


No. 5 of 31 Description: MAINTENANCE SHOP Photographer: L. AJANAKU Date: 5-10-95 Comment:



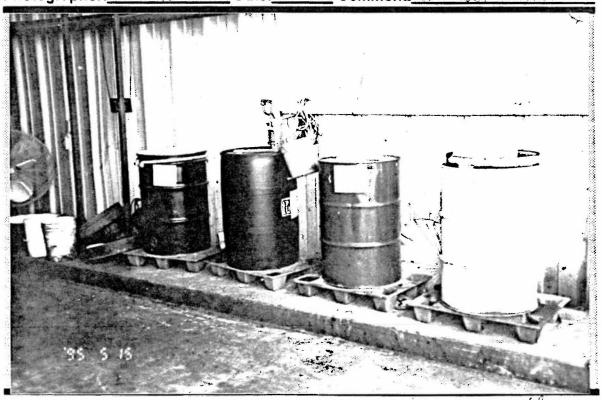
No. 6 of 31 Description: Accummulation container in MAINTENANCE St. Photographer: L. ASANAKU Date: 5-10-95 Comment: USED rugs accum.

Site Name: County:



SATELITE ACCUM, point outside of MAINTEGACE

No. 7 of 31 Description: Shop FOR USED oil. USED batteries & empty Photographer: L. Ajana EU Date: 5-16 45 Comment: acrasol cans.

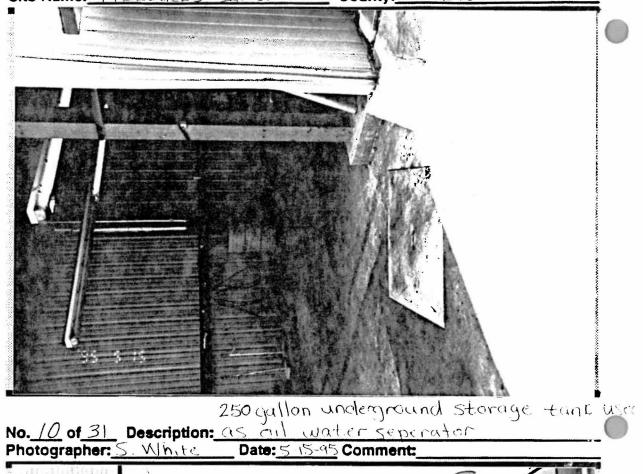


SATELITE ACCOM. POINT OUTSIDE MAINTENANI

No. 8 of 31 Description: Shop For USED OIL.

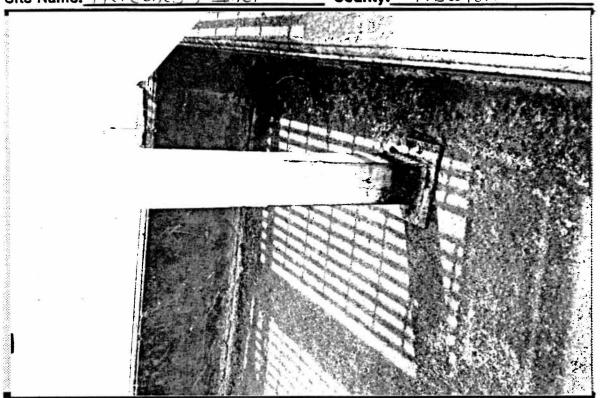
Photographer: 5 WHITE Date: 5-15-95 Comment:

Site Name: HERCULES INC. NEWTON County:_

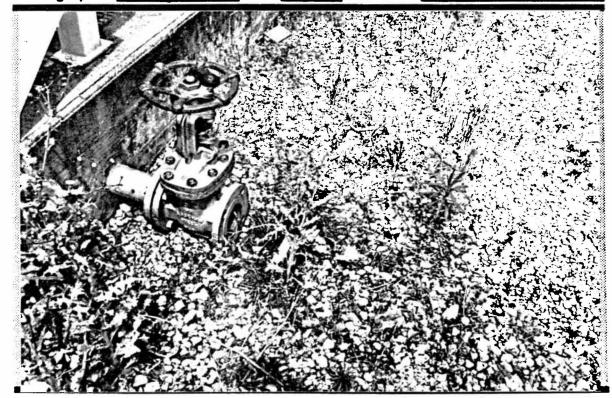


No. 100. of 31 Description: Dowtherm J Tour Photographer: L ATANAKU Date: 5 10 115 Comment:

Site Name: Hercules, Inc. County: NEWTON

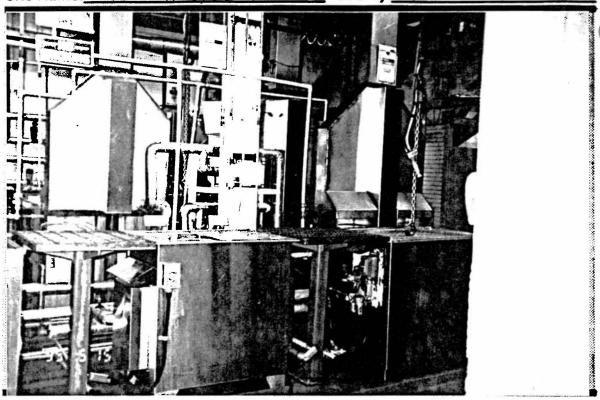


No. 11 of 31 Description: Drain in Dowtherm J Tank Farm Photographer: L. Ajanaku Date: 5-10-95 Comment: There are 2 drains.

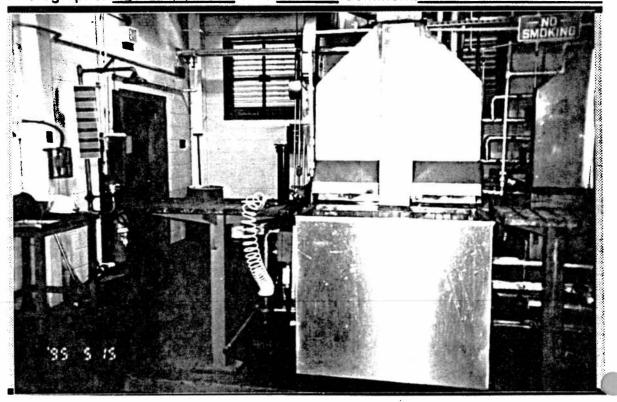


No. 12 of 31 Description: Locked valve at Dowthern J Tank Farm Photographer: L. Ajanaku Date: 5-10-45 Comment: There are 2 valves

Site Name: Hercyles, Inc. County: NEWTON

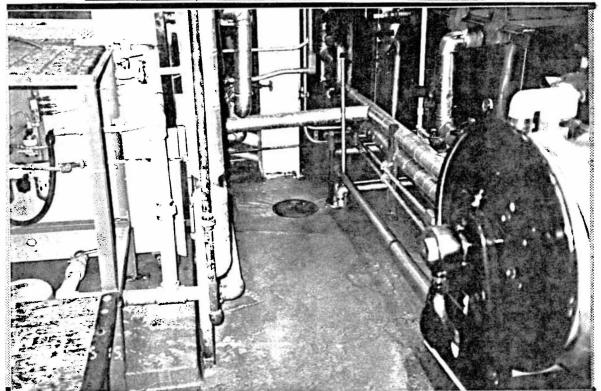


No. 13 of 31 Description: Salt Pot Room
Photographer: 5, White Date: 5-15-95 Comment:



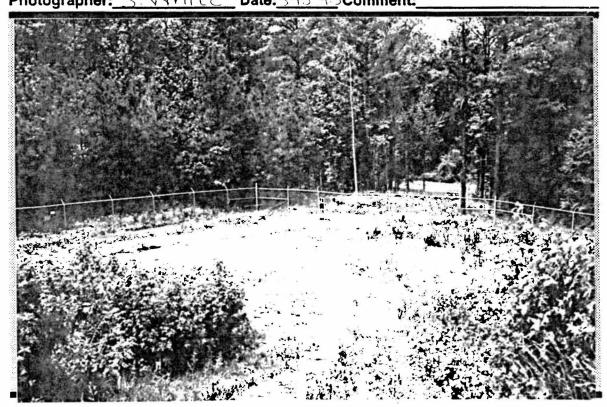
No. 14 of 31 Description: Salt Pat Room
Photographer: 5. White Date: 5-15-95 Comment:

Site Name: Hercules, Inc. Newton County:_



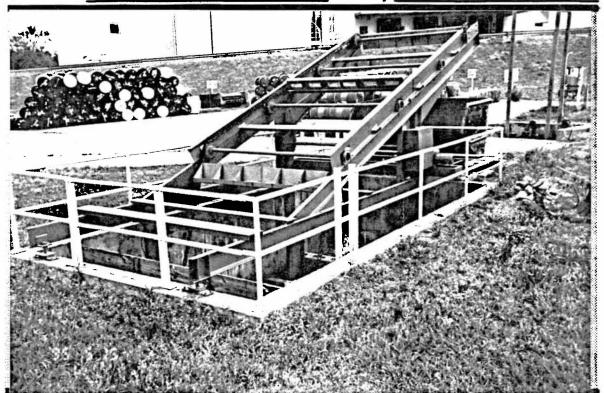
Drain which was replaced in No. 15 of 31 Description: the Salt Pot Room

Photographer: 5. White Date: 5-15-95 Comment:



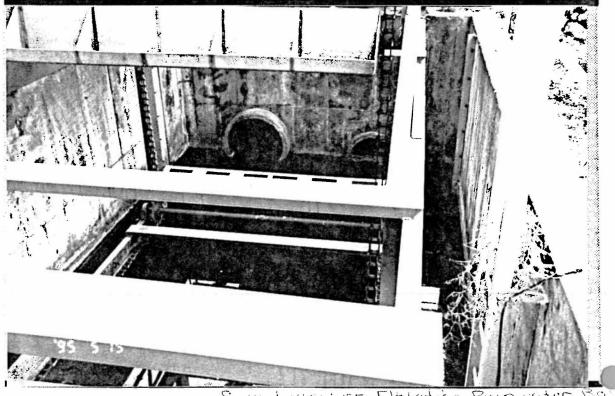
No. 16 of 31 Description: PROCESS White Out fall (POTW)
Photographer: 5 White Date: 5 15-45 Comment:

Site Name: Hercules Inc. County: Newton



Rainwater Flotation Basin located

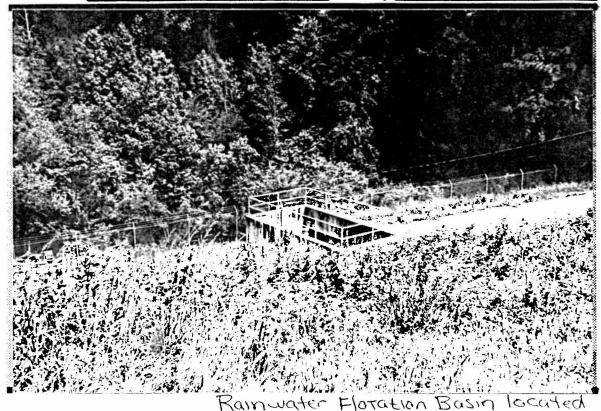
No. 17 of 31 Description: Southwest of the Container Storage Bldg Photographer: 5. White Date: 5.15-95 Comment:



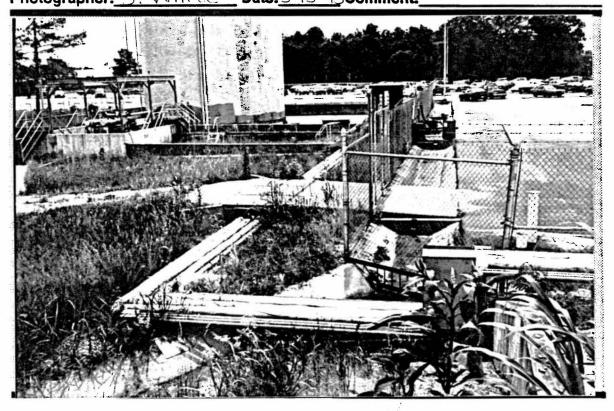
Second VIEW OF Flotation Rainwater Ba

No. 18 of 31 Description: Shown in photo 17. Photographer: S. White Date: 5-15-95 Comment:

Site Name: Hercules, Inc. County: Newton

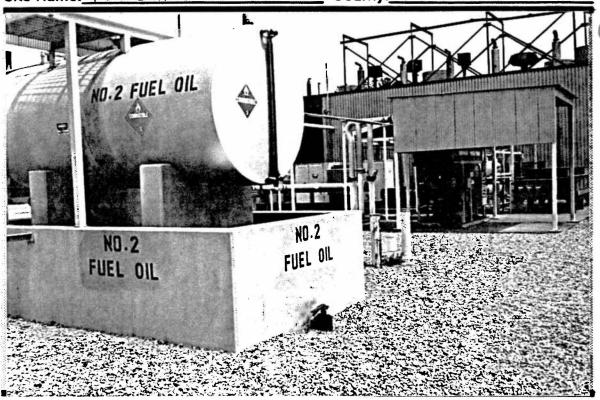


No. 19 of 31 Description: North of Plant I. Photographer: 5. White Date: 5-15-95 Comment:

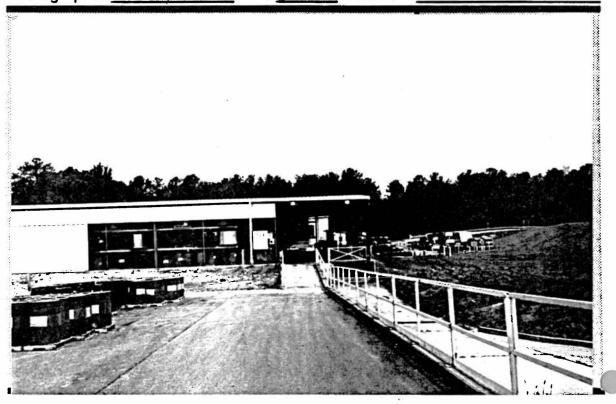


No. 20 of 31 Description: #6 Fuel oil storage tank
Photographer: L. Ajanatu Date: 5-10-95 Comment:

Site Name: Hercules County: Newton



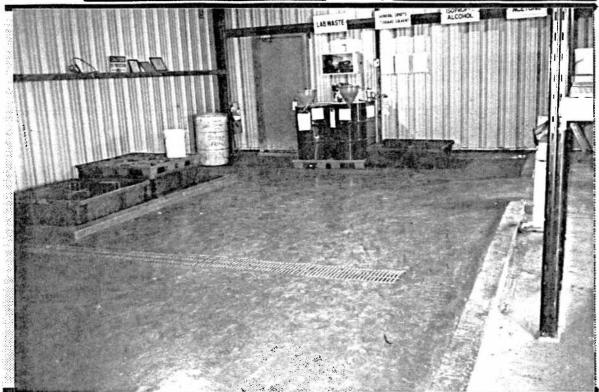
No. 21 of 31 Description: #2 Fuel oil storage tank
Photographer: L. Ajanaku Date: 5-10-95 Comment:



No. 22 of 31 Description: Container Storage Bldg Photographer: L. Agnaky Date: 5-10-95 Comment:

Site Name: Hercules

County: Newton



The west end of the Container

No. 23 of 31 Description: Storage Blog.

Photographer: L. Hianaku Date: 5-10-45 Comment:

Valves located on west and autside No. 24 of 31 Description: the Container Storage Bloga Photographer: 5 White Date: 5-1525 Comment:

Site Name: Hercules County: NEW tor

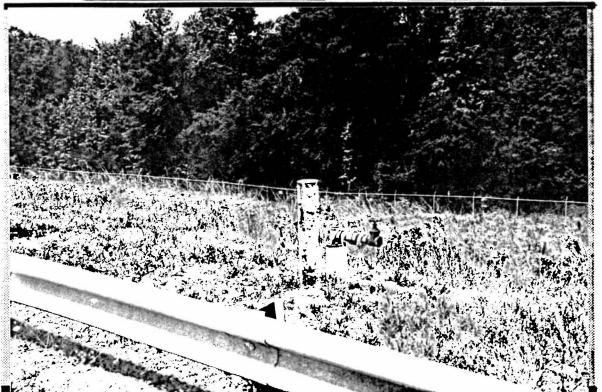


No. 25 of 31 Description: Well #2 (SEE FIGURE 6)
Photographer: S. White Date: 5-15-95 Comment:

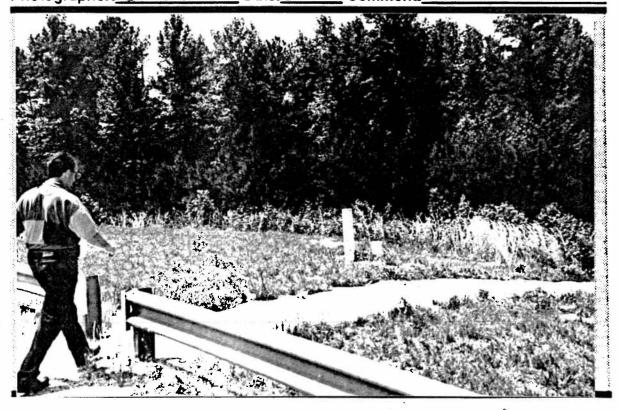


No. 26 of 31 Description: Well to (SEE Figure 6)
Photographer: 5. White Date: 5-15-95 Comment:

Site Name: Hercyles County: Newton



No. 27 of 31 Description: Well #3 (SEE FIGURE 6)
Photographer: S. White Date: 5-15-45 Comment:



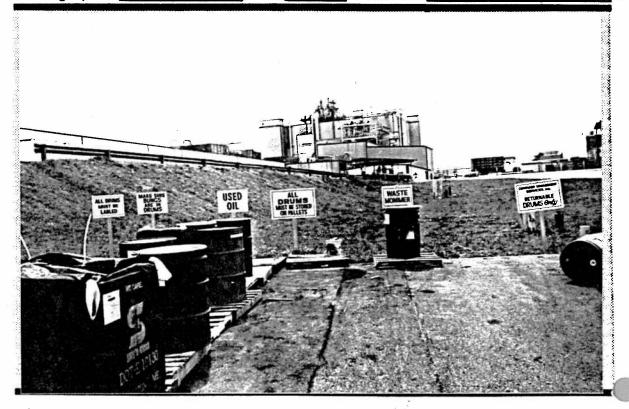
No. 28 of 31 Description: WELL#4 (See Figure 6)
Photographer: S. White Date: 5-15-15 Comments

Site Name: Hercules

County: Newton

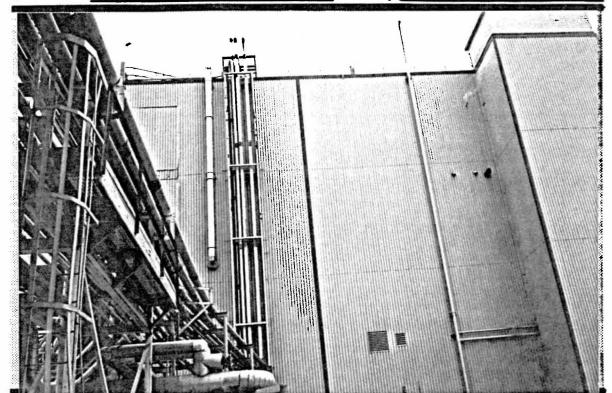


No. 29 of 31 Description: Well #1 (See figure 6)
Photographer: S. White Date: 5-15-95 Comment: There is he picture



No. 30 of 31 Description: New Photographer: L. Akingku Date: 5-10-95 Comment:

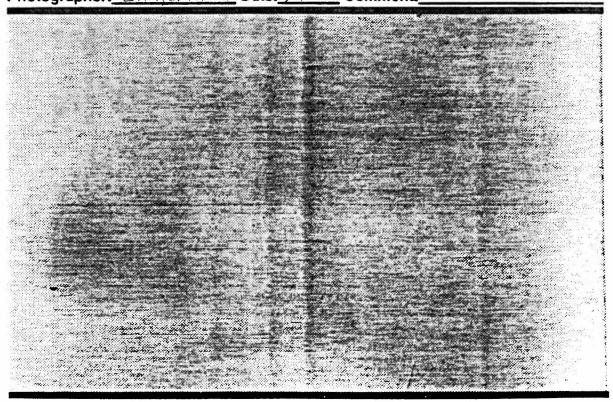
Site Name: Hercules County: Newton



Pipes used to carry the polyprothle

No. 31 of 31 Description: flakes to Plant I.

Photographer: L. Ajanatu Date: 5-10-45 Comment:



No	of	Description:			
Photogr	apher:_	`	Date:	Comment:	

Search Results Envirofacts





Envirofacts Report



Results are based on data extracted on MAR-04-2013 Query executed on JUN-18-2013

TRI Links

- - TRI Tools
- O IRI Explorer
 - o IRI Search
- o Form R Search
- O Form R & A Download
 - o EZ Search
- Customized Search
- Pollution Prevention
- Data Element Search Tool
 - TRI Guides
- TRI Explorer Guide
 - IRI Search Guide
- O Form R & A Download Guide
 - o EZ Search Guide
- Customized Search Guide
- Pollution Prevention Guide
 - Operator Definition
- o Model
- Contact Us
- TRI Program Home
- RSEI Program Home



Mailing Name: HERCULES INC. Click on "View Facility Information" to view EPA Facility information for the facility.

HERCULES INC. Facility Name: Address:

7101 ALCOVY RD. COVINGTON GA 30209Maliing Address, P.O. BOX 80XFORD GA INVALID-Region: NEWTON

Facility Information: View Facility Information

County:

30209HRCLSALCOV IRI D

DUNS Number:

6/18/2013

110002316681 -83.84979 Longitude: FRS ID 33.61151

PATRICK R. KITCHENS Parent Company: HERCULES INC Public Contact:

Latitude:

4047867011 Phone:

001315647

Parent DUNS:

Starting with Reporting Year 2006, TRI Facilities began reporting NAICS codes, instead of SIC codes, to identify their Primary Business Activities.

NAICS Codes for 1994

Noncellulosic Organic Fiber Manufacturing
YES
325222

The above information comes from 1994, which was the last year NAICS code data was reported for this facility. The earliest NAICS code data on file for this facility was reported in 1988.

SIC Codes for 1994

SIC DESCRIPTION

The above information comes from 1994, which was the last year SIC code data was reported for this facility. The earliest SIC code data on file for this facility was reported in 1987.

L. Map this facility

Map this facility using one of Envirofact's mapping utilities.

Besides TRI, this facility also does the following:

has reported air releases under the Clean Air Act

More information about these additional regulatory aspects of this facility can be found by pressing the other regulatory data button below.

Other Regulatory Data

Total Aggregate Releases of TRI Chemicals to the Environment:

For all releases estimated as a range, the mid-point of the range was used in these calculations. This table summarizes the releases reported by the facility. NR - signifies nothing reported by this facility for the corresponding medium.

Total Aggregate Releases of TRI Chemicals excluding Dioxin and Dioxin-like Compounds (Measured in Pounds)

Media	1994	1993	1992	1991	1990	1989	1988	1987
Air Emissions	S.	1950	774	4470	X.	0	0	Z.
Surface Water Discharges	Ľ.	Z.	Z.	X X	X X	AN AN	0	Ä.
Releases to Land	Z.	N.	X X	A.	A.	AN AN	0	Ä.
<u>Underground Injection</u>	N. N.	X.	X.	N.	A.	AN AN	χ Υ	Z.
Total On-Site Releases	R.	1950	774	4470	A.	0	0	A.
Transfer Off-Site to Disposal	Z.	Ä.	S.	X.	S.	19	- 5	NA R
Total Releases	N.	1950	774	4470	NR.	19	2	χ. Σ

Graphic Summary of this Table

Total Aggregate Releases of Dloxin and Dloxin-like Compounds (Measured in Grams)

Media	1994	1993	1992	1991	1990	1989	1988	1987	
Air Emissions	æ	χ Σ	A.	A.	S.	N.	A.	A.	
Surface Water Discharges	AN.	Z.	X X	NR	ž	N.	Z Z	Z.	
Releases to Land	Ä	χ.	X X	A.	Ř	N.	A.	A. W.	
Underground Injection	N.	Z.	Z.	X.	Ľ.	Z.	<u>x</u>	Š.	
Total On-Site Releases	N.	S.	N. R.	N.	Ľ.	N.	A.	N N	

Transfer Off-Site to Disposal	œ Z	Z Z	N.	N N	N N N	N R	N N	A.
Total Releases	N R	χ.	A.	N.	AN.	AN.	RN	Z.

TRI Chemicals Reported on Form A:

Please note that there were no chemicals reported on Form A for this facility

NOTE:

All chemicals reported below have release or transfer amounts greater than zero. To see a list of all chemicals reported by this facility click here.

Names and Amounts of Chemicals Released to the Environment by Year.

For all releases estimated as a range, the mid-point of the range was used in these calculations. NR - signifies nothing reported for this facility by the corresponding medium. Rows with all "0" or "NR" values were not listed.

Chemical Name	Media	Unit Of Measure	1994	1993	1992	1991	1990	1989	1988	1987
CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	AIR STACK	Pounds	Ž.	0	449	170	Ä.	N N	X X	K K
COPPER COMPOUNDS (TRI Chemical ID: N100)	DISP METALS	Pounds	Ã	Z Z	œ Z	Ž Ž	χ Υ	4	Ä.	χ α
COPPER COMPOUNDS (TRI Chemical ID: N100)	DISP NON METALS	Pounds	Ž Ž	S S	S S	R R	Ä	O	X X	N.
COPPER COMPOUNDS (TRI Chemical ID: N100)	POTW METALS	Pounds	Ä.	S.	α Σ	Z Z	ž	မ	A.	Z Z
SODIUM HYDROXIDE (SOLUTION) (TRI Chemical ID: 001310732)	DISP NON METALS	Pounds	Ž Ž	S.	œ Z	S R	X X	Ž Ž	8	K K
TRICHLOROFLUOROMETHANE (TRI Chemical ID: 000075694)	AIRFUG	Pounds	R R	1950	325	4300	R R	R R	R R	Z Z

Discharge of Chemicals into Streams or Bodies of Water:

Please note that either there were no releases of chemicals into streams or bodias of water reported by this facility or the facility did not file a TRI form R for the years 1987 to 1994. Rows with Release Amount equal to "0" were not listed.

Transfer of Chemicals to Off-Site Locations other than POTWs:

For all releases estimated as a range, the mid-point of the range was used in these calculations. Rows with Total Transfer Amount equal to "0" were not listed.

Type Of Waste Management	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding POTW)	Wastewater Treatment (Excluding
Transfer Site Name and Address	ALLWASTE RECOVERY SYSTEMS 8025 SPENCE RD. FAIRBURN, GA 30213	CONTAINER WASTE SERVICES 717 FLINT AVE. ALBANY, GA 30101	GEORGE A. GOULSTON INC. 700 N. JOHNSTON ST. MONROE, NC 28110	ALLWASTE RECOVERY SYSTEMS 8025 SPENCE RD. FAIRBURN, GA 30213	CONTAINER WASTE SERVICES 717 FLINT AVE. ALBANY, GA 30101	GEORGE A. GOULSTON INC. 700 N. JOHNSTON ST. MONROE, NC 28110	CONTAINER WASTE SERVICES 717 FLINT AVE. ALBANY, GA 30101	LAIDLAW ENVIRONMENTAL SERVICES, OF
Total Transfer Amount	193	01	463	83	1025	478	400	2600
Unit Of Measure	Pounds	Pounds	Pounds	Pounds	spuno	Pounds	Pounds	Pounds
Year	1993	1993 P	1993 P	1992 P	1992 Pounds	1992 P	1991 P	1991 P
Chemical Name	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS (TRI Chemical ID: N230)	CERTAIN GLYCOL ETHERS

(мточ	Wastewater Treatment (Excluding POTW)	Landfil/Disposal Surface Impoundment	Landfil/Disposal Surface Impoundment	Transfer to Waste Broker-Energy Recovery
CHATTANOOGA INC. 3300 CUMMINGS RD. CHATTANOOGA, TN 37419	GSX HYDROTECH SYSTEMS INC. 318 WAUHATCHIE PIKE CHATTANOOGA, TN 37419	NEWTON COUNTY LANDFILL 205 LOWER RIVER RD. COVINGTON, GA 30209	NEWTON COUNTY LANDFILL 205 LOWER RIVER RD. COVINGTON, GA 30209	OHM RESOURCE RECOVERY CORPORAT, ION 5371 COOK RD. MORROW, GA 30260
Nacasana	4	တ	8	80
	1989 Pounds	1989 Pounds	1988 Pounds	1991 Pounds
	1989	1989	1988	1991
(TRI Chemical ID: N230)	COPPER COMPOUNDS (TRI Chemical ID: N100)	COPPER COMPOUNDS (TRI Chemical ID: N100)	SODIUM HYDROXIDE (SOLUTION) TRI Chemical ID: 001310732)	TRICHLOROFLUOROMETHANE (TRI Chemical ID: 000075694)

Summary of Waste Management Activities

Summary of Waste Management Activities excluding Dioxin and Dioxin-like Compounds

(Measured in Pounds)

This facility did not report any waste management activities for non Dioxin-like Compounds.

Summary of Waste Management Activities for Dioxin and Dioxin-like Compounds

(Measured in Grams)

This facility did not report any waste management activities for Dioxin and Dioxin-like Compounds.

Chemicals Under Waste Management:

This facility did not report any chemicals as being treated, recycled, or used in energy recovery.

Publicly Owned Treatment Works (POTW) that Chemicals were Transferred to in 2011 and after:

This facility did not transfer any chemicals to a Publicly Owned Treatment Works (POTW) in 2011 and after.

Publicly Owned Treatment Works (POTW) that Chemicals were Transferred to PRIOR to 2011:

Prior to reporting year 2011, TRI only required facilities to report a total for all transfers of a chemical to one or more POTWs. In cases where a facility transferred waste to more than and POTW Name and Address. For all releases estimated as a range, the mid-point of the range was used in these calculations. Rows with Total Transfer Amount equal to "0" were one POTW, it was not possible to list the quantities transferred to the individual POTWS. Displayed below is the history of POTW transfers prior to 2011 showing the chemical, year not listed.

Chemical Name	Year	Unit Of Measure	Total Transfer Amount	
CERTAIN GLYCOL ETHERS	1991	Pounds	17000	
CERTAIN GLYCOL ETHERS	1992	Pounds	27188	
CERTAIN GLYCOL ETHERS	1993	Pounds	21186	
COPPER COMPOUNDS	1989	Pounds	φ	
SODIUM HYDROXIDE (SOLUTION)	1988	Pounds	100	

POTW Name and Address	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKET STREET, S.W, COVINGTON, GA 30209	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKETT STREET, SW COVINGTON, GA 30209	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKETT STREET, SW COVINGTON, GA 30209	COVINGTON WASTEWATER TREATMENT, FACILITY 10190 PUCKET ST., S.W. COVINGTON, GA 30209	COVINGTON WASTEWATER, TREATMENT FACILITY 10190 PUCKET ST. S.W.
Year	1991	1992	1993	1989	1988
Chemical Name	CERTAIN GLYCOL ETHERS	CERTAIN GLYCOL ETHERS	CERTAIN GLYCOL ETHERS	COPPER COMPOUNDS	SODIUM HYDROXIDE (SOLUTION)

COVINGTON, GA 30209	٧.	COVINGTON WASTEWATER TREATMENT, FACILITY 10190 PUCKET ST., S.W. COVINGTON, GA 30209	COVINGTON WASTEWATER, TREATMENT FACILITY 10190 PUCKET ST. S.W. COVINGTON, GA 30209	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKET STREET, S.W, COVINGTON, GA 30209	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKETT STREET, SW COVINGTON, GA 30209	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKETT STREET, SW COVINGTON, GA 30209	COVINGTON WASTE WATER TREATMEN, T FACILITY 10190 PUCKETT STREET, SW COVINGTON, GA 30209
	1987	1989	1990	1991	1992	1993	1994
	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)	SULFURIC ACID (1994 AND AFTER "ACID AEROSOLS" ONLY)

Non Production Releases:

This facility did not report any Non-Production releases.

Additional Source Reduction and Pollution Prevention Data:

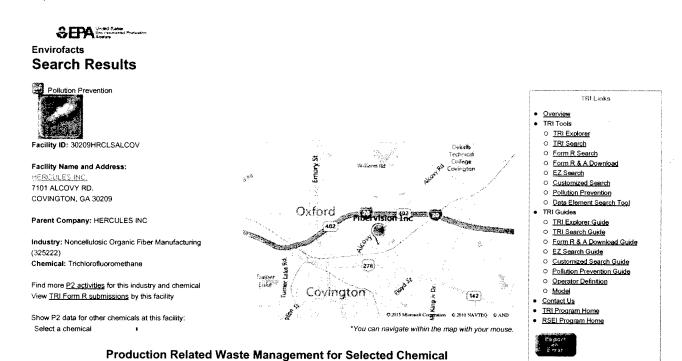
The P2 Report summarizes chemical-specific Pollution Prevention (P2) data for multiple years, including Newly Implemented Source Reduction Activities (Section 8.10) and Optional Pollution Prevention Information (Section 8.11). A "P2 Data" data entry indicates that P2 data was reported for that specific chemical and year. A NR signifies that no Pollution Prevention data was reported for that specific chemical and year.

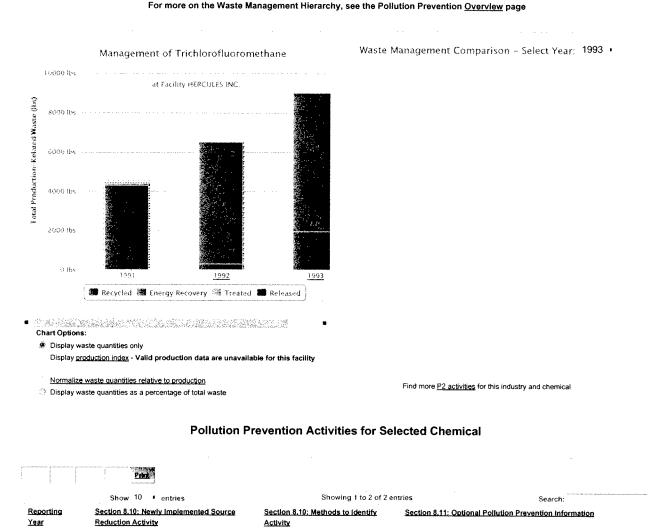
View all P2 Information for this facility	-	-		_
Chemical Name	1991	1992	1993	P2 Report
CERTAIN GLYCOL ETHERS	P2 Data	Z.	Z.	P2 Report
TRICHLOROFLUOROMETHANE	NR	P2 Data	P2 Data	P2 Report

Additional links for TRI:

This information resource is not maintained, managed, or owned by the Environmental Protection Agency (EPA) or the Envirofacts Support Team. Neither the EPA nor the Envirofacts Warehouse provides this reference only as a convenience to our Internet users.

National Library of Medicine (NLM) TOXMAP EXIT Distribute.



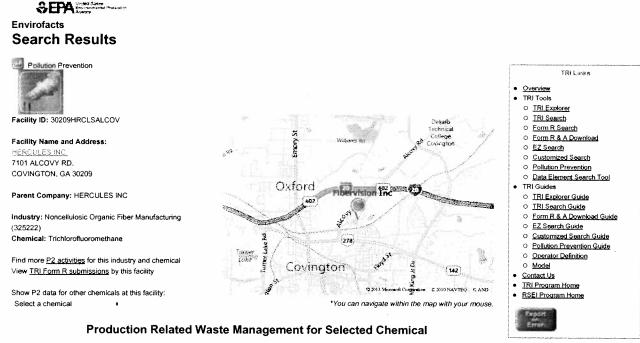


| 1992 Will Chief process modifications | T10: Vendor assistance | T10:

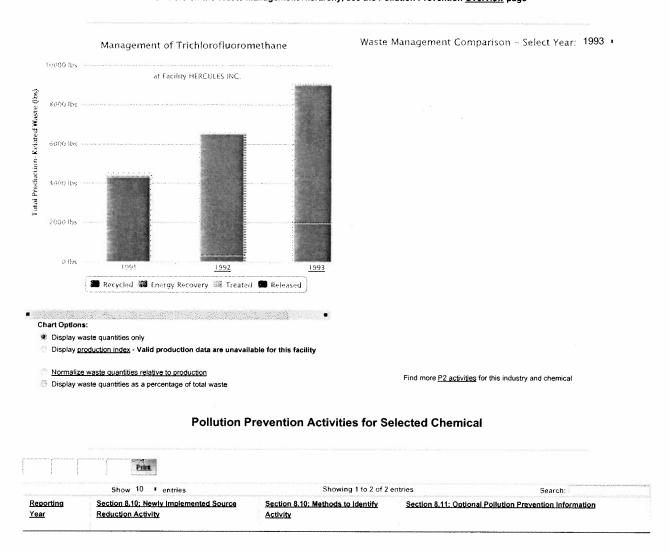
Section 8.11: Optional Pollution Prevention Information

W58 Other process modifications 110, verious assistance 110, verious assistanc

CST Providue I Nod Last



For more on the Waste Management Hierarchy, see the Pollution Prevention Overview page



#WSB Other process modifications 110: Vendor assistance

WSB Other process modifications

T10: Vendor assistance

Section 8.11: Optional Pollution Prevention Information

SER

Envirofacts Search Results



Plant Information

FIBERVISIONS INCORPORATED 7101 ALCOVY RD COVINGTON, GA 30014 EPA Plant ID: 110002316681

	MKEITH	PRIVATELY OWNED/OPERATED	•	ACTUAL OR POTENTIAL EMISS 6	• •	IN COMPLIANCE - INSPECTIO	02/28/2013
HPV Flag:	State Registration Number:	Government Facility Code Description:	Class Code:	Class Code Description:	Compliance Status:	Compliance Status Description:	Date Plant Information Last Undated:
Č	OPERATING	1321700020	04	2824	ORGANIC FIBERS, NONCELLUL	325222	Noncellulosic Organic Fiber Manufacturing
Operating Status.	Operating Status Description:	State County Compliance Source:	Retirion Code:	Primary SIC Code:	Primary SIC Description:	NAICS Code:	NAICS Code Description:

Overniew Search Model Model Law AFS Search User Guide Contest Us AFS Home

Air Program Information

		45	•
Compliance Status Description	IN COMPLIANCE - INSPECTIO	IN COMPLIANCE - INSPECTIO	IN COMPLIANCE - INSPECTIO
Compliance Status	9	3	0
Air Program Air Program Air Program Status Air Program Status Code Description Status Description Status Description Code Description Status Description Code Code Description Code Code Code Code Code Code Code Code	ACTUAL OR POTENTIAL EMISS 6	ACTUAL OR POTENTIAL EMISS	OPERATING A CACTUAL OR POTENTIAL EMISS CO 13 COMPLIANCE - INSPECTIO CO
Class	0	0	•
Air Program Subpart Description			
Air Program Subpart			
Air Program Status Description	OPERATING	OPERATING	
Program	0	0	0
Air Pr			
Air Program Air Pr Description Sta	Sip	N SP S	V TITLE V PERMITS O

Pollutant Data

 ollutant / CAS Description	Attain	Attain Indicator	Pollutant Compliance	ES Pollutant Compliance	Pollutant Class	Pollutant Class	
	Indicator	Description	Status	Description	Code	Description	

0	8	CARBON MONOXIDE	∢	ATTAINMENT AREA FOR A GIV 3	IN COMPLIANCE - INSPECTIO	∢	ACTUAL OR POTENTIAL EMISS
. 0	NO2	NITROGEN DIOXIDE	∢	ATTAINMENT AREA FOR A GIV 3	IN COMPLIANCE - INSPECTIO	∢	ACTUAL OR POTENTIAL EMISS
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o on	TO	OTHER EMISSIONS OTHER THAN ROAD BASED	∢	ATTAINMENT AREA FOR A GIV 3	IN COMPLIANCE - INSPECTIO	∢	ACTUAL OR POTENTIAL EMISS
> >	TO	OTHER EMISSIONS OTHER THAN ROAD BASED	∢	ATTAINMENT AREA FOR A GIV 3	IN COMPLIANCE - INSPECTIO	∢	ACTUAL OR POTENTIAL EMISS

Compliance Monitoring Strategy

MS Start Date	FY2008 CMS Indicator	FY2008 CMS Indicator Description	FY2009 CMS indicator	FY2009 CMS indicator Description
28-OCT-08	4	TITLE V MAJOR	∢	TITLE V MAJOR

Plant Actions

							,,, <u></u>		www.democratestates eees	a and an analysis of the second	
Regional Data Element 16	**************				Manager Control	3	EFFECTA ANNIAN STATE STA	1.23/2/M1 11/2/PP 2.23/2/	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	*******************************	10411041041111111
Regional Data Element											
Pollutant Code											surrous danated to the
Results Code Description		ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	ACTION ACHIEVED	COMPLIANCE
Results	4 5 7 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	0	10	10	10	10	10	20	10	70	23
Penalty Amount											
Date Achieved	04-MAR-11	25-FEB-13	25-FEB-13	25-FEB-13	04-OCT-12	04-0CT-12	04-0CT-12	20-AUG-12	20-AUG-12	20-AUG-12	14-MAY-12
Action Description	EPA ACT.>90000	NO PERMIT REQUIRED	NO PERMIT REQUIRED	NO PERMIT REQUIRED	STATE PERMIT ISSUED	STATE PERMIT ISSUED	STATE PERMIT ISSUED	REPORT DUE-STATE	REPORT DUE-STATE	REPORT DUE-STATE	STATE CONDUCTED FCE/ ON-SITE
Action Type	8	æ	Ж	8	33	83	33	37	37	37	£
National Action Description					STATE/LOCAL PSD PERMIT ISSUED	STATE/LOCAL PSD PERMIT ISSUED	STATE/LOCAL PSD PERMIT ISSUED	STATE/LOCAL PCE/OFF-SITE	STATE/LOCAL PCE/OFF-SITE	STATE/LOCAL PCE/OFF-SITE	STATE/LOCAL CONDUCTED FCE/ON- SITE
National Action Type					70	70	Q2	ă,	ă X	ă.	æ
Air Program Godes	0	0	σ'n	>	0	o,	>	0	os	>	0
Key Action Numbers											
Action	00006	00094	00094	00094	00093	00093	00003	00092	00092	00092	00001

COMPLIANCE

21

14-MAY-12

AFS Search Results | Envirofacts | US EPA

COMPLIANCE

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31-JAN-12

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IN COMPLIANCE

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31-JAN-12

31-JAN-12

6/25/2013

COMPLIANCE

21

24-MAY-11

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ACTION ACHIEVED

ACTION ACHIEVED

20-APR-11

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ACTION ACHIEVED

20-APR-11

20-APR-11

31-JAN-11

31-JAN-11

31-JAN-11

IN COMPLIANCE

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IN COMPLIANCE

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ACTION ACHIEVED

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31-JAN-11

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31-JAN-11

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ACTION ACHIEVED

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31-JAN-11

COMPLIANCE

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29-JUL-10

COMPLIANCE

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29-JUL-10

ACTION ACHIEVED

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28-JAN-10

ACTION ACHIEVED

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28-JAN-10

ACHIEVED

ACTION

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28-JAN-10

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plant id=
dx)
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REVIEW BY STATE/LOCAL

AFS Search Results | Envirofacts | US EPA

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TITLE V ANNUAL COMPL CERT DUE/RECVD BY STATE/LOCAL	TITLE V ANNUAL COMPL CERT DUE/RECVD BY STATE/LOCAL	TITLE V ANNUAL COMPL CERT DUE/RECVD BY STATE/LOCAL	TITLE V COMPLIANCE CERTIFICATION 1 REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION 1 REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION 1 REVIEW BY STATE	STATE CONDUCTED FCE/ ON-SITE 2	STATE CONDUCTED FCE/ ON-SITE 2	STATE CONDUCTED FCE/ ON-SITE 2	STATE COMPLIANCE INSPECTION - 2	STATE COMPLIANCE INSPECTION - 2 LEVEL 2 OR GREATER	STATE COMPLIANCE INSPECTION - 2	TITLE V COMPLIANCE CERTIFICATION 1	TITLE V COMPLIANCE CERTIFICATION 1	TITLE V COMPLIANCE CERTIFICATION 1	STATE PERMIT ISSUED	STATE PERMIT ISSUED 2	STATE PERMIT ISSUED 2	STATE CONDUCTED PCE/ OFF-SITE 0	STATE CONDUCTED PCE/ OFF-SITE 0	STATE CONDUCTED PCE/ OFF-SITE 0	STATE CONDUCTED FCE/ ON-SITE 2	STATE CONDUCTED FCE/ ON-SITE 2
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STATE CONDUCTED FCE/ON-SITE 2	REPORT DUE-STATE	REPORT DUE-STATE	REPORT DUE-STATE	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	REPORT DUE-STATE	REPORT DUE-STATE	REPORT DUE-STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	PERMIT AMENDED-STATE	PERMIT AMENDED-STATE	PERMIT AMENDED-STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE
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TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ON-SITE	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY EPA	TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE
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TITLE V COMPLIANCE CERTIFICATION (TITLE V COMPLIANCE CERTIFICATION DUE/RECVD BY EPA	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	STATE CONDUCTED FCE/ ON-SITE	PERMIT AMENDED-STATE	TITLE V COMPLIANCE CERTIFICATION REVIEW BY STATE	TITLE V COMPLIANCE CERTIFICATION (TITLE V COMPLIANCE CERTIFICATION (REVIEW BY STATE	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	PERMIT AMENDED-STATE	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	STATE PERMIT ISSUED	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	MONITORING/	REGIONALINER	PERMITTING/MSP	PERMITTING/	COMPLIANCE/	STATE COMPLIANCE INSPECTION - LEVEL 2 OR GREATER	PERMIT AMENDED-STATE			
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COMPLIANCE CERTIFICATION EPA REVIEW	TITLE V ANNUAL COMPL CERT DUE/RECEIVED BY EPA	STATE/LOCAL CONDUCTED FCE/ON- SITE	STATE/LOCAL CONDUCTED FCE/ON- SITE	STATE/LOCAL CONDUCTED FCE/ON- SITE		TV COMPLIANCE CERTIFICATION REVIEW BY STATE/LOCAL	TV COMPLIANCE CERTIFICATION REVIEW BY STATE/LOCAL	TV COMPLIANCE CERTIFICATION REVIEW BY STATE/LOCAL	STATE/LOCAL PCE/ON-SITE		STATE/LOCAL PCE/ON-SITE	STATE/LOCAL PSD PERMIT ISSUED	STATE/LOCAL PCE/ON-SITE	STATE/LOCAL PCE/ON-SITE	STATE/LOCAL PCE/ON-SITE	STATE/LOCAL PCE/ON-SITE						STATE/LOCAL PCE/ON-SITE	
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### Envirofacts

### Search Results



Consolidated facility information (from multiple EPA systems) was searched to select facilities

EPA Facility ID: Beginning With: 110002316681

Results are based on data extracted on JUN-12-2013

Note: Click on the CORPORATE LINK value for links to that company's environmental web pages. Click on the MAPPING INFO value to obtain mapping information for the facility.

The facility information data within the output below can be downloaded in a comma-seperated value file for use in Excel by clicking here: Go To Bottom Of The Page



Office of Resource Conservation and Recovery Home

Law
 RCRAInfo Search User Guide

RCRAinfo Links

HANDLER NAME:	<u> JANDLER NAME:</u> FIBERVISION INC	HANDLER ID:	GAD098583909
STREET	7101 ALCOVY ROAD NORTHEAST FACILITY INFORMATION: View Facility Information	FACILITY INFORMATION:	View Facility Information
SITY:	COVINGTON	CORPORATE LINK:	No
STATE	GA	COUNTY	NEWTON
ZIP CODE;	30014-1373	MAPPING INFO:	MAR
PA REGION:		RCRA Corrective Action;	The sound
-ATITUDE	33.61151	LONGITUDE	-83.84979

### CONTACT INFORMATION

ROGER A MOORE 7101 ALCOVY RD COVINGTON GA PATRICK KITCHENS PO BÔX 8 OXFORD GA PATRICK KITHCENS	CEO	The state of the s		- TIME	LITE OF CONTACT
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ROGER A MOORE				7707867011, 3220	Permit
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## LIST OF NAICS CODES AND DESCRIPTIONS

NAICS CODE	NAICS DESCRIPTION
325222	NONCELLULOSIC ORGANIC FIBER MANUFACTURING

Go To Top Of The Page

Total Number of Facilities Displayed: 1

Last updated on Thesday, June 25, 2013

4WD-RCRA

Ms. Jennifer R. Kaduck, Chief Hazardous Waste Management Branch Georgia Environmental Protection Division 205 Butler Street, S.E., Suite 1154 Atlanta, Georgia 30334

SUBJ: Comments on the RCRA Facility Assessment (RFA) Report Hercules, Incorporated/Oxford, Georgia EPA I.D. No. GAD 098 583 909

Dear Ms. Kaduck:

For the last few years, the Environmental Protection Agency's (EPA) overview of Georgia's implementation of the RCRA Program has focused more on HSWA activities rather than base program activities. With that in mind, the staff of Region 4's RCRA Permitting Section (FL/GA Unit) has initiated periodic oversight reviews of certain HSWA corrective action documents including RFAs, RFI NOTIs, and the HSWA portion of the State RCRA Permit. It is hoped that the comments and dialogue generated by these reviews have been helpful to the State, and it is with that in mind that the enclosed comments are submitted. These comments may be utilized now to make modifications to the Hercules RFA or in the future for use on other similar documents.

Enclosed are general and specific comments on the Hercules RFA Report. If you have any questions or would like to discuss the comments, feel free to contact Ms. Kim Clifton of my staff at (404) 347-3555 ext. 6320.

Sincerely,

G. Alan Farmer Chief, RCRA Branch Waste Management Division

Enclosure

K. Clifton/kc:4WD-RCRA:6320/10/2/95/HERCULES

CLIFTON 10-3-95

WILLIAMS

FARMER

### COMMENTS ON THE HERCULES RFA REPORT OXFORD, GEORGIA EPA I.D. NO. GAD 098 583 909

### GENERAL COMMENTS

- 1. The RFA Report should include SWMU Data Sheets. SWMU Data Sheets should include the following information: name of the unit, type of unit, period of operation, physical description and condition (including function and location), wastes and/or hazardous constituents managed, release pathways, history and/or evidence of releases, and recommendations.
- 2. A number of buildings, tanks, types of equipment are mentioned as being at the facility, yet the function of all these components is not clearly tied together. Perhaps, a process flow diagram would assist in piecing the details of this facility together (e.g., What is the purpose of the underground oil/water separator? How does it fit into the process? What unit or units did it serve? What did it store? With the limited information presented it is not possible to determine if it should have been identified as a SWMU).

### SPECIFIC COMMENTS

1. Introduction (Page 1)

Paragraph 1 introduces the RFA, but instead of identifying the objective of the RFA, which you would expect to follow this opening statement, the objective of the RCRA Program is stated.

It may be helpful at this point to identify the stages of the RFA, such as: Preliminary File Review, Visual Site Investigation, Verification Sampling, and RFA Report.

- 2. (Page 2)
  - a. Line 2 states, "The mechanism by which corrective action is specified includes the RFA, for which the present document is the final report."

As part of the RFA, **preliminary determinations** are made regarding releases of concern and the need for further actions and interim measures or stabilization at the facility, corrective action is not specified here, but in the permit.

- b. Line 4 states that the RCRA corrective action program <u>for SWMUs</u> consists of three phases. The highlighted words should be deleted.
- c. Line 5 identifies the RFA phase of the RCRA corrective action program as follows:

The RCRA Facility Assessment (RFA) to identify releases or potential releases requiring further investigation.

A more accurate definition would be as follows: The RFA, to identify SWMU & AOCs and evaluate them for releases or potential releases to all media.

- d. Line 7 identifies the purpose of the RFI phase being to fully characterize the extent of identified releases. This should say to fully characterize the **nature and** extent of identified releases.
- e. Line 9 identifies the third phase as corrective measures selection and implementation, if required. Should this say CMS study and implementation? To be consistent with the other two phases as identified above briefly describe this phase.
- 3. Site Features (Page 4)

Paragraph 2 states that the Dowthern tanks are **self- contained**. Please explain what is meant by self-contained.
Do you mean has secondary containment?

5. Regulatory History (Page 6)

The first paragraph states that Hercules was granted a permit on June 30, 1986. What type of permit was this? Was this a permit to store hazardous waste? Please be specific here.

6. RCRA Order (Page 6)

It states here that an Administrative Order was executed, briefly explain why the Administrative Order was executed.

7. CERCLA Activities (Page 7)

This paragraph states that Hercules is on the CERCLA list. What CERCLA list? Is this a State list or a Federal list? Please be more specific.

### INDIVIDUAL SWMU ASSESSMENTS AND AOC DESCRIPTION

8. SWMU 1: Salt Pot Room (Page 8)

Describe the equipment contained in this room. Describe how the polymer is reclaimed. List the hazardous wastes and/or hazardous constituents managed here. Describe the present condition of the floor.

9. SWMU 2: Old Waste Oil Storage Area

This paragraph states that an inspection of this area was performed in 1985. When was this area first used? Within this paragraph, this area is described also as the "Waste Oil Drum Storage Area," so can EPA assume that waste oil was released or leaked from a number of drums stored in this area at some time during the operation of this facility? What are the dimensions of the area where drums were located and how large of an area was cleaned up? The waste oil that was stored in this area, where did it come from?

- 10. SWMU 3: Container Storage Building
- a. The following information should be included, in addition to the information already stated in this paragraph: location of the unit, physical description and condition of the unit, specific hazardous wastes and/or hazardous constituents managed, release pathways, years of operation.
- b. Paragraph 1 concludes with the statement that further investigation is needed in this area. If an RFI is recommended then this should be stated here.
- 11. SWMU 4: Number 6 Fuel Oil Storage Tank Area See comment 10a and 10 b above.
- 12. SWMU 5: Present Waste Oil Storage Area
- a. What were the dimensions of the pad?
- b. See comment 10b.
- 13. Summary (Page 9)
- a. The purpose of this report should be to identify SWMUs and/or AOCs and evaluate them for releases or potential releases to all media, to make preliminary determinations regarding releases of concern and the need for further actions and interim measures or stabilization at the facility, and to identify those SWMUs and/or AOCs that do

not pose a threat to human health or the environment at the time of the VSI.

b. Paragraph 2 states the following:

It has been determined that there are AOCs at the facility as a result of current and past operations. During the visual site inspection, there were five (5) SWMUs identified. Three (3) of those units will require further investigation, and two (2) will not.

No AOCs were identified anywhere in the RFA Report except as mentioned above. It appears that the author is using the acronym AOC in error. EPA defines an Area of Concern (AOC) as any area having a probable release of hazardous waste or hazardous constituents which is not from a solid waste management unit and is determined by the Regional Administrator to pose a current or potential threat to human health or the environment. The five units identified above are clearly SWMUs. EPD may want to revise this paragraph.



LANK

Longolor GA0177 Hercules Incorporated P. O. Box 8 Oxford, GA 30267 (404) 786-7011

February 10, 1989

Regional Administrator Environmental Protection Agency Region IV 345 Courtland St., N.E. Atlanta, GA 30365

Soft Hammer Demonstration/Certification

In accordance with the Environmental Protection Agency's land disposal restrictions governing the first third scheduled wastes, Hercules Incorporated has enclosed a soft hammer demonstration and certification as per 40 CFR 268.8(a)(2) for EPA waste code U211.

The demonstration reflects our efforts to locate practically available treatment that affords the greatest environmental benefit. Based on our search for such treatment we have determined that recovery is the best practically available treatment.

The review of practically available treatment technologies included a consideration of 1) past treatment practices, 2) a cost ratio that compared the cost of treatment, shipment and disposed versus the cost of shipment and disposal, and finally 3) a treatment hierarchy that included recycling/recovery, destruction (incinerator) and immobilization (stabilization).

If any further information is required, please contact me at (404) 786-7011.

Patrick Kitchens

Enclosure

B. Khaleghi - GA EPD

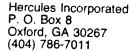
E. A. Ikenberry - 5160 N.W. Chemical Waste Management, Inc.

5857F/1

# SOFT HAMMER DEMONSTRATION

Waste Code U211

1. Chemical Waste Management, Inc.	FACILITY OWNER
Emelle, AL	LOCATION
Recovery	TREATMENT METHOD
(205) 652-9721	TELEPHONE
Carolyn Miller	CONTACT
02/09/89	DATE





I CERTIFY UNDER PENALTY OF LAW THAT THE REQUIREMENTS OF 40 CFR 268.8(A)(1) HAVE BEEN MET AND THAT I HAVE CONTRACTED TO TREAT MY WASTE (OR WILL OTHERWISE PROVIDE TREATMENT) BY THE PRACTICALLY AVAILABLE TECHNOLOGY WHICH YIELDS THE GREATEST ENVIRONMENTAL BENEFIT, AS INDICATED IN MY DEMONSTRATION. I BELIEVE THAT THE INFORMATION SUBMITTED IS TRUE, ACCURATE, AND COMPLETE. I AM AWARE THAT THERE ARE SIGNIFICANT PENALTIES FOR SUBMITTING FALSE INFORMATION, INCLUDING THE POSSIBILITY OF FINE AND IMPRISONMENT.

PATRICK KITCHENS



March 29, 1989

Hercules Incorporated P. O. Box 8
P. D. Box 9
P. D. Bo

Regional Administrator Environmental Protection Agency Region IV 345 Courtland St., N.E. Atlanta, GA 30365

RE: Revised Soft Hammer Demonstration/Certification

In accordance with the Environmental Protection Agency's land disposal restrictions governing the first third scheduled wastes, Hercules Incorporated has enclosed a soft hammer demonstration and certification as per 40 CFR 268.8(a)(2) for EPA waste code U210.

This demonstration reflects the discovery that recovery is not a practically available treatment as was indicated in the February 10, 1989 demonstration submitted to you. Based on new information, incineration is the best practically available treatment.

The review of practically available treatment technologies included a consideration of 1) past treatment practices, 2) a cost ratio that compared the cost of treatment, shipment and disposed versus the cost of shipment and disposal, and finally 3) a treatment hierarchy that included recycling/recovery, destruction (incinerator) and immobilization (stabilization).

Please replace the previously submitted soft hammer demonstration and certification with this revision.

If any further information is required, please contact me at (404) 786-7011.

Patrick Kitchen's

**Enclosure** 

xc: B. Khaleghi - GA EPD

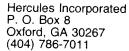
E. A. Ikenberry - 5160 N.W. Chemical Waste Management, Inc.

5857F/3

## SOFT HAMMER DEMONSTRATION

Waste Code U210

DATE	03/29/89 03/31/89 03/31/89
CONTACT	Susan Stokes Terry Johnson Tony Rose
TELEPHONE	(205) 652–9721 (618) 271–2804 (513) 859–6101
TREATMENT METHOD	Incineration Incineration Incineration
LOCATION	Emelle, AL Sauget, IL West Carrollton, OH
FACILITY OWNER	l. Chemical Waste Management, Inc. 2. Trade Waste Incineration 3. CWM Resource Recovery, Inc.





I CERTIFY UNDER PENALTY OF LAW THAT THE REQUIREMENTS OF 40 CFR 268.8(A)(1) HAVE BEEN MET AND THAT I HAVE CONTRACTED TO TREAT MY WASTE (OR WILL OTHERWISE PROVIDE TREATMENT) BY THE PRACTICALLY AVAILABLE TECHNOLOGY WHICH YIELDS THE GREATEST ENVIRONMENTAL BENEFIT, AS INDICATED IN MY DEMONSTRATION. I BELIEVE THAT THE INFORMATION SUBMITTED IS TRUE, ACCURATE, AND COMPLETE. I AM AWARE THAT THERE ARE SIGNIFICANT PENALTIES FOR SUBMITTING FALSE INFORMATION, INCLUDING THE POSSIBILITY OF FINE AND IMPRISONMENT.

PATRICK KITCHENS

PK/de 02/15/89 5866F



Hercules Incorporated P. O. Box 8 Oxford, GA 30267 (404) 786-7011

February 10, 1989

Regional Administrator Environmental Protection Agency Region IV 345 Courtland St., N.E. Atlanta, GA 30365

RE: Soft Hammer Demonstration/Certification

In accordance with the Environmental Protection Agency's land disposal restrictions governing the first third scheduled wastes, Hercules Incorporated has enclosed a soft hammer demonstration and certification as per 40 CFR 268.8(a)(2) for EPA waste code U210.

The demonstration reflects our efforts to locate practically available treatment that affords the greatest environmental benefit. Based on our search for such treatment we have determined that recovery is the best practically available treatment.

The review of practically available treatment technologies included a consideration of 1) past treatment practices, 2) a cost ratio that compared the cost of treatment, shipment and disposed versus the cost of shipment and disposal, and finally 3) a treatment hierarchy that included recycling/recovery, destruction (incinerator) and immobilization (stabilization).

If any further information is required, please contact me at (404) 786-7011.

Patrick Kitchens

**Enclosure** 

xc: B. Khaleghi - GA EPD

E. A. Ikenberry - 5160 N.W. Chemical Waste Management, Inc.

5857F/2

# SOFT HAMMER DEMONSTRATION

## Waste Code U210

l. Chemical Waste Management, Inc.	FACILITY OWNER
Emelle, AL	LOCATION
Recovery	TREATMENT METHOD
(205) 652–9721	TELEPHONE
Carolyn Miller	CONTACT
02/09/89	DATE





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PATRICK KITCHENS